

by Gardner Denver





Reliability. Performance. Value.

GERMAN ENGINEERING DESIGN&MANUFACTURE

The L-Series from CompAir

Well known in the industry for quality and reliability CompAir continuously develops the L-Series achieving cutting edge performance and efficiency. The L23-L29 range of lubricated screw compressors comprises of fixed speed and regulated speed (RS) models.



Engineering excellence

Compressors are more than just a financial investment, they are a key component in ensuring that manufacturers, processors and operators receive consistent, high quality low cost air.

The screw compression element is the heart of the compressor and therefore CompAir keeps the design and manufacture in-house, using the latest CNC rotor grinding machinery, coupled with online laser technology.

The resulting reliability and performance ensure that operating costs will remain low throughout the compressors life.



Premium efficiency airend

The high output airend with slow rotational speed reduces energy costs. In addition to this, the innovative design of the fail safe shaft seal, integrated oil filter and oil regulation valve, ensures external hoses are reduced to a minimum

to guarantee the highest levels of quality and reliability are achieved. With the new extended Assure warranty, the airends are covered up to 10 years or 44,000 hours.*

*whichever is soonest.





A design concept based on quality

Large surface after cooler

Optimum cooling to ensure low operating and discharge temperatures.

High performance separator filter

Two stage filtration ensures highest quality air is delivered to your system (< 3ppm oil carryover). The vessel has a hinged cover for easy maintenance.

High efficiency electric motor

The compressors are equipped with an energy saving IE3 electric motor with reduced CO₂ emissions.

Thermostatically controlled motor driven fan

High efficient and extremely quiet fan, allows compressor operation in the work place, and the use of the maximum duct length without further assistance.

Highest quality connections

Solid hoses and pipe connections with viton victaulic couplings increase reliability and are easy to maintain.



Delcos Pro compressor controller

The control system ensures reliable operation and protects the investment by continuously monitoring the operational parameters. The Delcos Pro also has the capability to have programmable inputs and outputs, control additional equipment as well as providing the following features in clear readable text:

- · Discharge/line pressure display
- Air/oil temperature display
- · Total hours run and under load
- · Service due indicator
- · Enhanced fault log monitor
- · Real time clock
- Timer controlled stop/start
- Remote start/stop
- Auto restart after power failure
- Second pressure setting
- Status indication
- · RS485 Modbus RTU

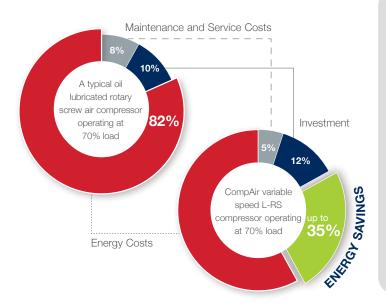


Regulated Speed Compressors

The perfect response to individual air demands

Regulated speed compressors from CompAir can efficiently and reliably handle the varying air demand found in most plant air systems.

The annual cost of ownership can be significantly reduced using regulated speed technology.



Tried and tested inverter concept

- · Integrated in the electric cabinet
- Protected from dust by replaceable inlet filters
- Maximum reliability by optimi sed cooling system
- · Ensures high availability and long-life

CompAir RS features are your benefits

The L-RS Series products are designed to obtain the greatest efficiency across the entire operating range.

Wide regulation range

No cycles means substantial energy savings

Perfect motor - drive airend design

High efficiency across broad flow range



CompAir efficiency upgrades

Integrated dryer

Complete with a dryer and water separator, both are fitted with zero loss drains, to eliminate expensive air loss and maximise energy efficiency. Thanks to ESD control, the dryer only consumes energy when the system needs compressed air.



Integrated heat recovery

Significant energy and costs savings can be achieved with CompAir's efficient integrated heat recovery system. It can be either factory fitted or supplied as retrofit kit including all necessary pipe-work and fittings.

Compressed air purification

A modern production system and process demands increasing levels of air quality. A CompAir compressed air system utilising the latest technology provides an energy efficient solution at lowest life cycle costs.

- Water Cyclone Separator X Series
- Compressed Air Filter CF Series
- · Condensate Drain Bekomat System
- · Compressed Air Refrigerant Dryer
- · Heatless Desiccant Dryers
- Heat Regenerative Desiccant Dryers
- Nitrogen Generator
- SmartAir Master Multi Compressor Controllers

iConn Industry 4.0 solution

The compressor range L23 to L29, RS can be upgraded with iConn, the smart proactive real-time monitoring system, which gives you real-time knowledge about the compressed air system. It enables accurate production planning and total peace-of-mind protection, generating insight and statistics that keep you informed on performance, at the same time highlighting potential issues before they become a problem.





The best investment protection you can get



10 Years Warranty!

The CompAir Assure Warranty and Service programmes will assure you up to 44,000 hours/10 years ¹⁾. It is one of the most generous warranties available in the industry affording you total piece of mind.

Your benefits:

- The Assure warranty is totally free to the compressor owner ²⁾
- The CompAir authorised service provider will deliver a guaranteed quality of service
- An Assure service agreement underpinning the warranty will enable accurate maintenance, budgeting and cost of ownership
- The use of genuine CompAir parts and lubricants will maximise compressor life and efficiency
- Warranty duration is limited to 6 years/44,000 hours on the whole package, 10 years/44,000 hours on the air end. Whichever is the soonest.
- 2) subject to Terms & Conditions



Compact design - easy installation

The small footprint reduces the space required for installation.

Easy servicing

The design of these packages ensures that the service points are readily accessible. The enclosure side doors are hinged and removable to allow complete access to all service points. The reduced number of moving parts further lowers the maintenance costs.

CompAir genuine spare parts

Enjoy complete peace of mind.

Genuine CompAir parts and lubricants ensure that compressed air plant reliability and efficiency is maintained at the highest standards. CompAir spare parts and lubricants are distinguished by:

- · Long service life, even under harshest conditions
- Minimum losses contributing to energy savings
- · High reliability improves plant up-time
- Products manufactured with the strictest Quality Assurance Systems



CompAir L-Series - Technical Data

L23 - L29 Fixed Speed

Compressor Model	Nominal Pressure	Drive Motor	FAD ^{1]}	Noise Level ^{2]}	Weight	Dimensions L x W x H
	[bar g]	[kW]	[m³/min]	[dB(A)]	[kg]	[mm]
L23	7.5	22	4.16	67	650	1345 x 880 x 1612
	10	22	3.45	67	650	1345 x 880 x 1612
	13	22	2.98	67	650	1345 x 880 x 1612
L26	7.5	26	4.84	68	677	1345 x 880 x 1612
	10	26	4.13	68	677	1345 x 880 x 1612
	13	26	3.44	68	677	1345 x 880 x 1612
L29	7.5	30	5.52	69	681	1345 x 880 x 1612
	10	30	4.81	69	681	1345 x 880 x 1612
	13	30	4.12	69	681	1345 x 880 x 1612

L23F - L29F Fixed Speed with Integrated Dryer

Compressor Model	Refrigeration dryer	Pressure Dew Point ^গ	Weight	Dimensions L x W x H
	[type]	[°C]	[kg]	[mm]
L23F	F29E	5	840	1675 x 880 x 1612
L26F	F29E	5	867	1675 x 880 x 1612
L29F	F29E	5	871	1675 x 880 x 1612

L23RS - L29RS Regulated Speed

Compressor Model	Min Max. pressure [bar g]	Drive Motor [kW]		FAD¹¹ at 10 bar g [m³/min]	FAD ^{1]} at 13 bar g [m³/min]	70% load ^{2]} , 1m	Weight [kg]	Dimensions L x W x H [mm]
L23RS	5 – 13	22	1.11 – 4.12	1.03 – 3.50	1.35 – 2.89	68	681	1345 x 880 x 1612
L26RS	5 – 13	26	1.11 – 4.78	1.03 – 4.10	0.92 – 3.56	69	708	1345 x 880 x 1612
L29RS	5 – 13	30	1.11 – 5.41	1.03 – 4.50	0.92 – 3.82	69	712	1345 x 880 x 1612

L23RSF - L29RSF Regulated Speed with Integrated Dryer

Compressor Model	Refrigeration dryer [type]	Pressure Dew Point ^{3]} [°C]	Weight [kg]	Dimensions L x W x H [mm]
L23RSF	F29E	5	871	1675 x 880 x 1612
L26RSF	F29E	5	898	1675 x 880 x 1612
L29RSF	F29E	5	902	1675 x 880 x 1612

^{1]} Data measured and stated in accordance with ISO 1217, Edition 4, Annex C and Annex E and the following conditions: Air Intake Pressure 1 bar A, Air Intake Temperature 20°C, Humidity 0 % (Dry).





 $^{^{2\}text{I}}$ Measured in free field conditions in accordance with ISO 2151, tolerance \pm 3dB (A).

^{3]} Data refer to ISO 7183, working pressure of 7 bar, inlet temperature 35°C and ambient temperature 25°C.



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Global experience truly local service

With over 200 years of engineering excellence, the CompAir brand offers an extensive range of highly reliable, energy efficient compressors and accessories to suit all applications.

An extensive network of dedicated CompAir sales companies and distributors across all continents provide global expertise with a truly local service, ensuring our advanced technology is backed up with the right support.



CompAir compressed air product range

Advanced Compressor Technology Lubricated

- Rotary Screw
 - > Fixed and Regulated Speed
- Piston
- Portable

Oil-Free

- · Water Injected Screw
 - > Fixed and Regulated Speed
- Two Stage Screw
 - > Fixed and Regulated Speed
- Pistor
- · High Speed Centrifugal Quantima®
- Rotary Scroll

Complete Air Treatment Range

- Filte
- · Refrigerant and Desiccant Dryer
- · Condensate Management
- · Heat of Compression Dryer
- Nitrogen Generator

Modern Control Systems

- CompAir DELCOS Controllers
- · SmartAir Master Sequencer
- iConn Smart Flow Management

CompAir policy is one of continuous improvement and we therefore reserve the right to alter specifications and prices without prior notice. All products are sold subject to the Company's conditions of sale.

Value Added Services

- Professional Air Audit
- Performance Reporting
- Leak Detection

Leading Customer Support

· Custom Engineered Solutions

PureAir

& CompAir

- Local Service Centres
- Genuine CompAir Parts and Lubricants