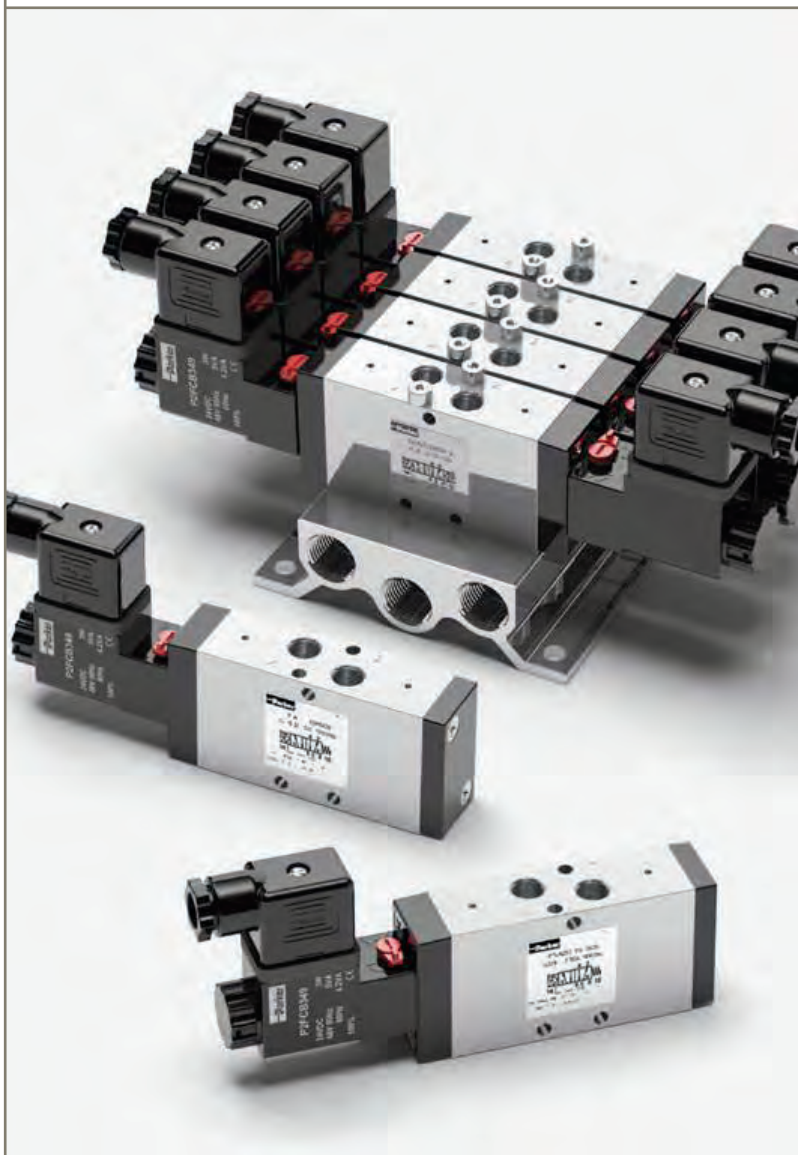




aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding



J&J Air Systems



Pneumatic Valves Viking Lite Series


G1/8 - G3/8 body ported

Catalogue PDE2658TCUK October 2015




ENGINEERING YOUR SUCCESS.

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P2LB, Accessory Order Codes	16 - 18
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Important !


Before carrying out any service work, ensure that the valve and manifold have been vented. Remove the primary supply air hose to ensure total disconnection of the air supply before dismantling valves or blank connection blocks.



NB !

All technical data in this catalogue is typical only.

The air quality is decisive for the valve life: see ISO 8573.



WARNING

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

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Viking Lite ...

robust, versatile high performance with long service life

The Viking Lite valve range is robust, versatile and combines high performance with compact installation dimensions. The choice of G1/8, G1/4 or G3/8 port sizes provide large flow capacity, short change-over times for maximum productivity and the low change-over pressure is an important characteristic of this valve range.

Designed to operate with pressures up to 10 bar in temperatures -10°C to + 50°C.

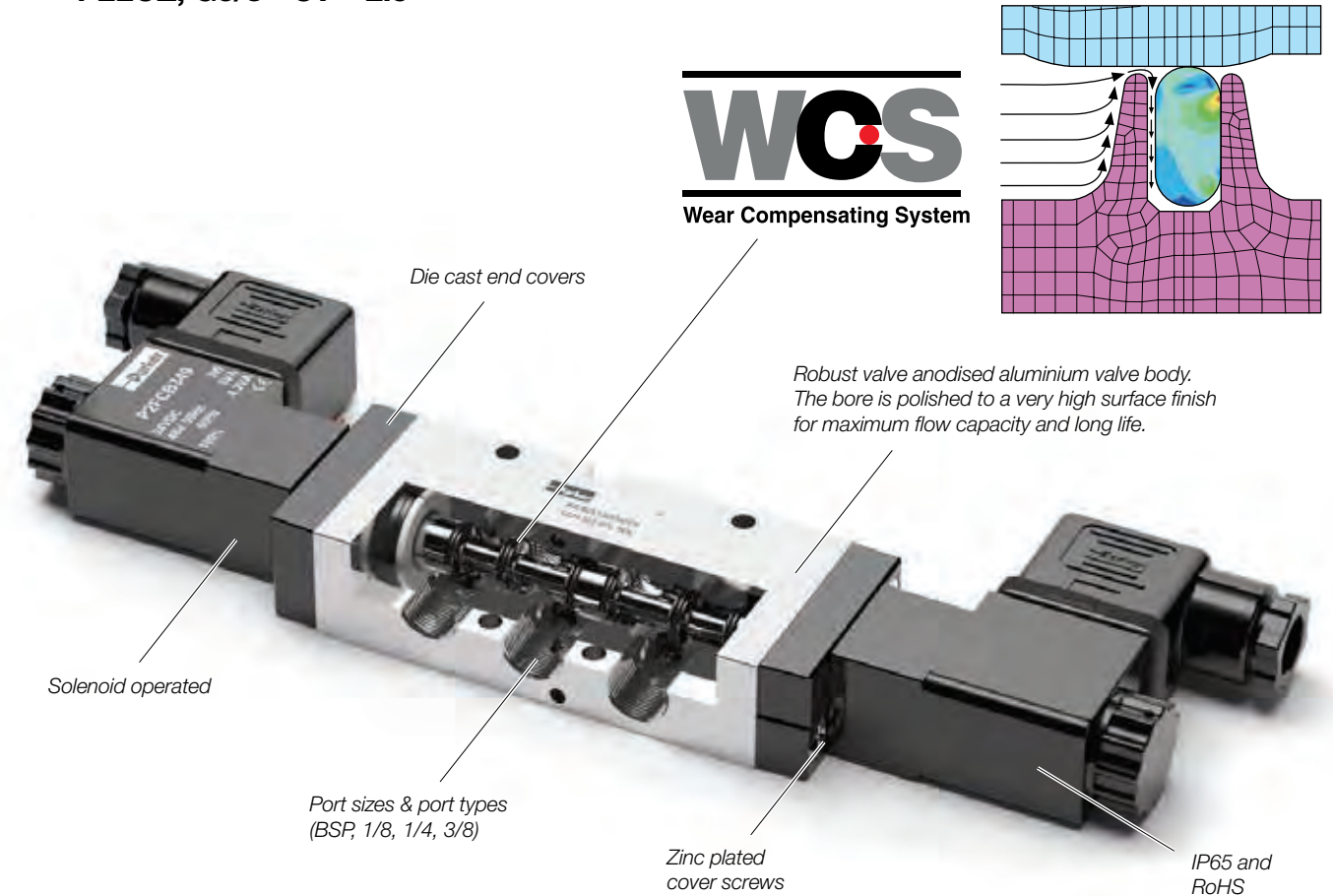
Wear compensating system

Viking Lite valves are fitted with dynamic bi-directional spool seals suitable for pressures up to 10 bar, in ambient temperatures -10°C to + 50°C. Under pressure radial expansion of the seal occurs to maintain sealing contact with the valve bore.

This sealing method reduces friction gives lower pilot pressures, providing fast response and less wear. Valves do not require lubrication in operation but they can also be installed in systems that are lubricated.

Viking Lite range

- P2LAZ, G1/8 - Cv = 0.6
- P2LBZ, G1/4 - Cv = 1.5
- P2LCZ, G3/8 - Cv = 2.5



Viking Lite ...

rust and corrosion resistant,
high reliability with flexible installation



Rust and corrosion resistant designs.
Viking Lite valves are made of anodized aluminium, for good corrosion resistance. The smooth design, with no dirt-collecting pockets, makes the valve suitable for most environments.



High reliability
Viking Lite valves easily comply with the requirements for the component reliability in accordance with EU Machinery Directive standards EN292-2 and EN983. The valves are designed for use with or without supplementary lubrication.



Compact dimensions for flexibility in installations
Compact dimensions, direct body porting and integral mounting holes are all features of the Viking Lite range. In addition to single valve installation, the Viking Lite valves may be installed on manifolds so that the valves have a common supply and manifolded exhausts.

Manifold bar installation
A manifold bar, with common ducts for ports 1, 3 and 5 gives simple, time saving and easily serviced installation. Manifold bars are available in several different sizes, with space for between 2 and 14 valves.

Pressure bar installation
A pressure bar for common primary air supply gives a simple, robust, time saving and easily serviced installation. When pressure bars are used, restrictor-silencers can be installed in the exhaust ports of each valve, for individual adjustment of cylinder/air motor speed. Pressure bars are available in a number of different sizes, with space ranging from 2 to 10 valves.

Extreme applications
For extreme applications, -40 degrees and up to 16 bar pressure use **VikingXtreme valves** : see catalogue PDE2569TCUK

Working medium, air quality

Working medium: Dry, filtered compressed air to ISO 8573-1 class 3.4.3.

Recommended air quality for valves

For best possible service life and trouble free operation, ISO 8573-1 quality class 3.4.3 should be used. This means 5µm filter (standard filter) dew point +3°C for indoor operation (a lower dew point should be selected for outdoor operation) and oil concentration 1.0 mg oil/m³, which is what a standard compressor with a standard filter gives.

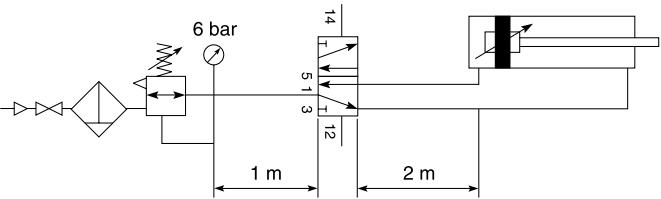
ISO 8573-1 quality classes

Quality class	Pollution		Water max. press. dew point (°C)	Oil max. concentration (mg/m³)
	particle size (µm)	max. concentration (mg/m³)		
1	0,1	0,1	-70	0,01
2	1	1	-40	0,1
3	5	5	-20	1,0
4	15	8	+3	5,0
5	40	10	+7	25
6	-	-	+10	-

Typical cylinder speeds which can be achieved with Viking valves and different tube sizes.

In the chart below you can find the suitable valves, tubes etc. for each cylinder size. If you have a tube length over 2m, choose one tube size larger than in the chart.

Following data is valid:
Supply pressure : min 7.0 bar
Regulator pressure setting : 6.0 bar
Pipe length between air treatment unit and valve : max 1m
Pipe length between valve and cylinder : max 2m



Cylinder bore	<20	20-32	40-50	63	80	100	125
Cylinder port	M5	G1/8	G1/4	G3/8	G3/8	G1/2	G1/2
Tubing Ext/Int	4/2.7	6/4	8/6	10/8	10/8	12/9	14/11
			6/4	8/6	12/9	14/11	
P2LAZ	G1/8	G1/8	G1/8	G1/8	G1/8		
P2LBZ	G1/4	G1/4	G1/4	G1/4	G1/4	G1/4	
P2LCZ			G3/8	G3/8	G3/8	G3/8	G3/8

Cylinder speed < 0,5 m/s
Cylinder speed < 1 m/s
Oversized
Cylinder speed > 1 m/s

Material specification

P2LAZ

Valve			
Valve body	Anodised aluminium	Valve body	Anodised aluminium
End covers	Anodised aluminium	End covers	Anodised aluminium
Spool	Aluminium	Spool	Aluminium
Piston	Acetal plastic/ Anodised aluminium	Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber	End cover sealings	Nitrile rubber
End cover screws	Zinc plated steel	End cover screws	Zinc plated steel
Springs	Stainless steel	Springs	Stainless steel
Mounting screws for solenoid	Stainless steel	Mounting screws for solenoid	Stainless steel
Spool seals	Nitrile	Spool seals	Nitrile
Pilot adaptor	Acetal plastic	Pilot adaptor	Acetal plastic

Accessories

Manifold bar	Anodised aluminium	Manifold bar	Anodised aluminium
Pressure bar	Anodised aluminium	Pressure bar	Anodised aluminium

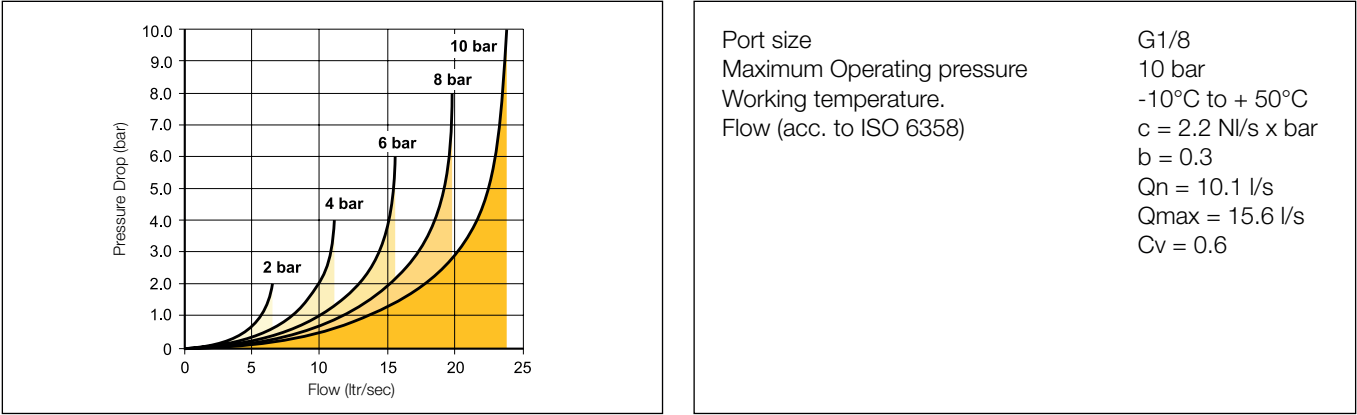
P2LCZ

Valve	
Valve body	Anodised aluminium
End covers	Anodised aluminium
Spool	Aluminium
Piston	Acetal plastic/ Anodised aluminium
End cover sealings	Nitrile rubber
End cover screws	Zinc plated steel
Springs	Stainless steel
Mounting screws for solenoid	Stainless steel
Spool seals	Nitrile
Pilot adaptor	Acetal plastic

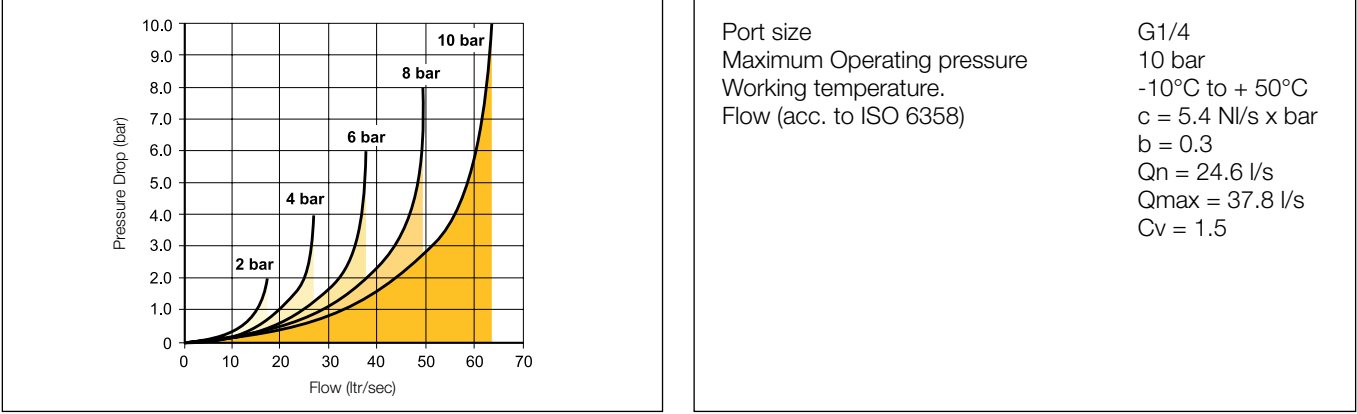
Flow characteristics

Flow capacities in accordance with ISO6358
All pressures = effective pressure
The curves in the diagram below are typical only

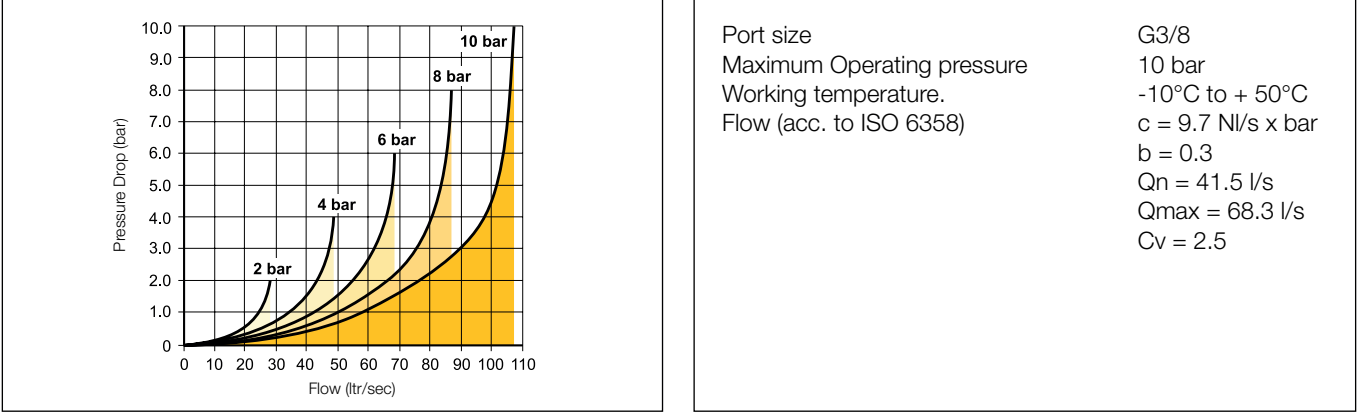
Technical Data P2LAZ



Technical Data P2LBZ



Technical Data P2LCZ



Viking Lite Part Number System

P

2

L

A

Z

5

1

1

E

S

N

D

B

B

4

9

Valve family

P2L Inline Valve

Size

A 1/8

B 1/4

C 3/8

Version

Z Viking Lite

Port thread

11 G1/8

12 G1/4

13 G3/8

91 1/8 NPT

92 1/4 NPT

93 3/8 NPT

Solenoid Pilot Type

N 10 bar/-10°C to 50°C

Solenoid Exhaust

D Vented

Overrides

B Flush non locking

C Lever twist locking

Enclosure / Lead length

B 22mm DIN 43650 B + Coil

N 22mm Solenoid Less Coil

Voltage

49 24V DC

Blank Valve less solenoid/coil

Actuator / Return

E Solenoid operated


P Air signal - 3/2, 5/2


P Air signal - 5/3


S Spring (return only)


Valve type function


Solenoid operated with internal supply to solenoid

3  3/2 valve

5  5/2 valve

6  5/3 valve closed centre

7  5/3 valve pressurised centre

8  5/3 valve vented centre

Shaded part numbers are available from stock.
Unshaded part numbers are available on request
but will be subject to minimum order quantities.


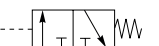
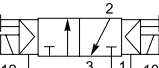
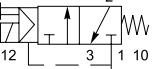
PDE2658TCUK
Directional control valves

Viking Lite

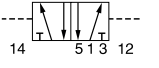
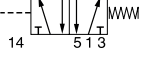
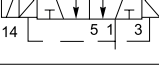
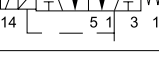
Solenoid operated directional control valves

Internal supply to solenoid valve(s) via port 1.
Max operating pressure 10 bar, temperature range -10°C to +50°C

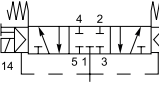
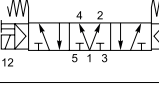
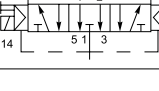
3/2 valves, internal air, standard temperature

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code Without coil	Order code With 24V DC (22mm coil)
	G1/8	Air signal	Air signal	1.5	5/5	0.18	P2LAZ311PP P2LBZ312PP P2LCZ313PP	
	G1/4			1.5	6/6	0.18		
	G3/8			1.5	8/8	0.36		
	G1/8	Air signal	Spring	3.0	8/15	0.16	P2LAZ311PS P2LBZ312PS P2LCZ313PS	
	G1/4			3.0	10/20	0.16		
	G3/8			3.0	10/30	0.35		
	G1/8	Electric signal	Electric signal	1.5	10/10	0.18	P2LAZ311EENDCN P2LBZ312EENDCN P2LCZ313EENDCN	P2LAZ311EENDCB49 P2LBZ312EENDCB49 P2LCZ313EENDCB49
	G1/4			1.5	12/12	0.18		
	G3/8			1.5	17/17	0.36		
	G1/8	Electric signal	Spring	3.0	15/35	0.16	P2LAZ311ESNDCN P2LBZ312ESNDCN P2LCZ313ESNDCN	P2LAZ311ESNDCB49 P2LBZ312ESNDCB49 P2LCZ313ESNDCB49
	G1/4			3.0	18/45	0.16		
	G3/8			3.0	27/75	0.35		

5/2 valves, internal air, standard temperature

Symbol	Size	Actuation	Return	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code Without coil	Order code With 24V DC (22mm coil)
	G1/8	Air signal	Air signal	1.5	5/5	0.18	P2LAZ511PP P2LBZ512PP P2LCZ513PP	
	G1/4			1.5	6/6	0.18		
	G3/8			1.5	8/8	0.36		
	G1/8	Air signal	Spring	3.0	8/15	0.16	P2LAZ511PS P2LBZ512PS P2LCZ513PS	
	G1/4			3.0	10/20	0.16		
	G3/8			3.0	10/30	0.35		
	G1/8	Electric signal	Electric signal	1.5	10/10	0.19	P2LAZ511EENDCN P2LBZ512EENDCN P2LCZ513EENDCN	P2LAZ511EENDCB49 P2LBZ512EENDCB49 P2LCZ513EENDCB49
	G1/4			1.5	12/12	0.21		
	G3/8			1.5	17/17	0.44		
	G1/8	Electric signal	Spring	3.0	15/35	0.17	P2LAZ511ESNDCN P2LBZ512ESNDCN P2LCZ513ESNDCN	P2LAZ511ESNDCB49 P2LBZ512ESNDCB49 P2LCZ513ESNDCB49
	G1/4			3.0	18/45	0.20		
	G3/8			3.0	27/75	0.43		

5/3 valves, internal air, standard temperature

Symbol	Size	Actuation	Min Operating Pressure (bar)	Changeover time (ms) at 6 bar @20°C actua./return	Weight Kg	Order code Without coil	Order code With 24V DC (22mm coil)	
	G1/8	Electric/Electric	Self centring	3.0	18/40	0.26	P2LAZ611EENDCN P2LBZ612EENDCN P2LCZ613EENDCN	P2LAZ611EENDCB49 P2LBZ612EENDCB49 P2LCZ613EENDCB49
	G1/4		Closed	3.0	22/55	0.28		
	G3/8		Centre	3.0	30/90	0.60		
	G1/8	Electric/Electric	Self centring	3.0	18/40	0.26	P2LAZ711EENDCN P2LBZ712EENDCN P2LCZ713EENDCN	P2LAZ711EENDCB49 P2LBZ712EENDCB49 P2LCZ713EENDCB49
	G1/4		Presurised	3.0	22/45	0.28		
	G3/8		Centre	3.0	30/90	0.60		
	G1/8	Electric/Electric	Self centring	3.0	18/40	0.26	P2LAZ811EENDCN P2LBZ812EENDCN P2LCZ813EENDCN	P2LAZ811EENDCB49 P2LBZ812EENDCB49 P2LCZ813EENDCB49
	G1/4		Vented	3.0	22/45	0.28		
	G3/8		Centre	3.0	30/90	0.60		

Parker

8

Parker Hannifin Corporation
Pneumatic Division - Europe

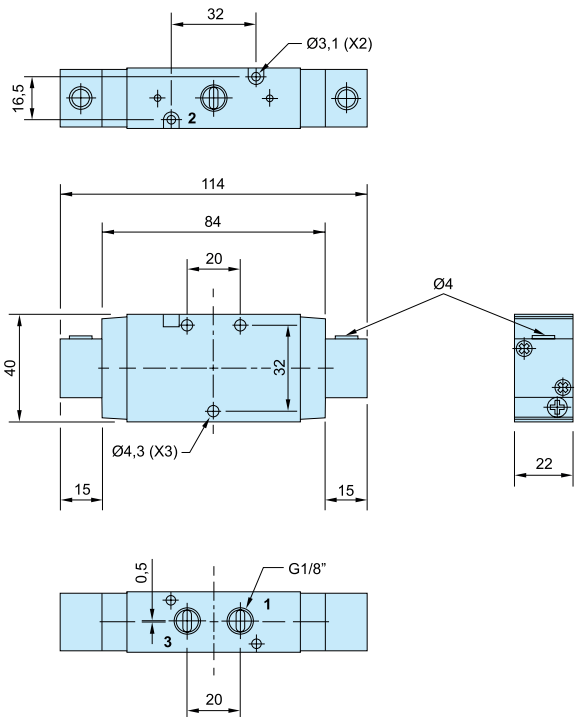
Parker

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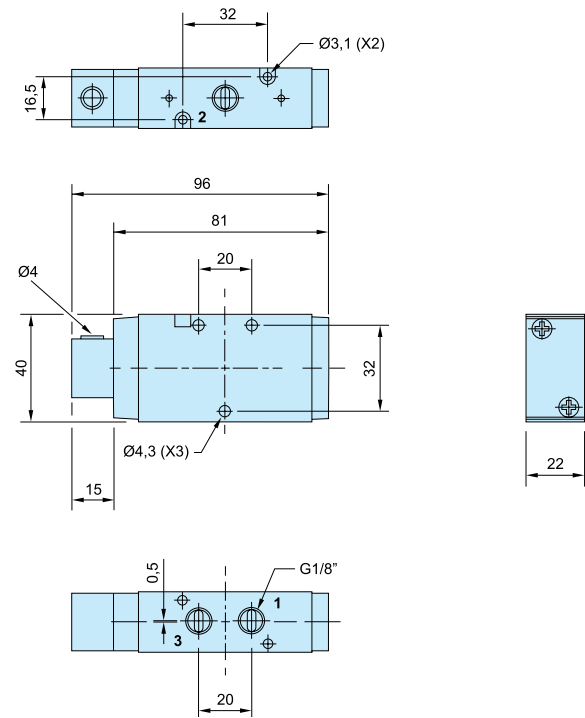
Parker Hannifin Corporation
Pneumatic Division - Europe

Dimensions

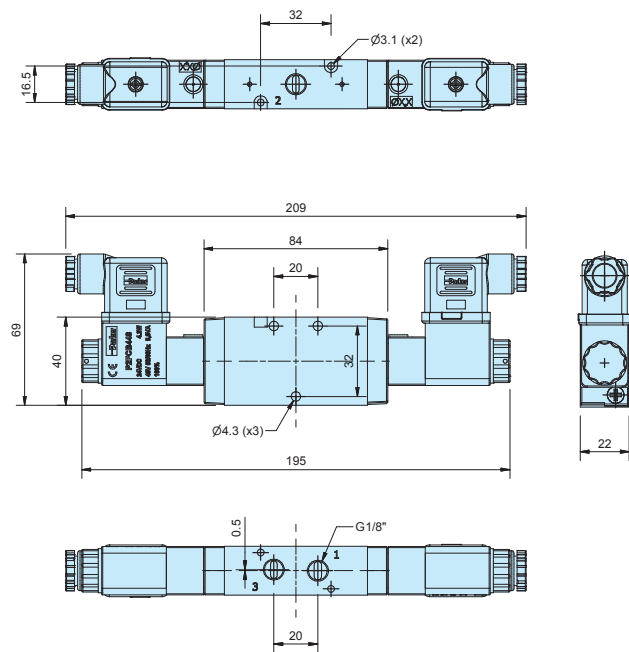
P2LAZ 3/2
Air / Air



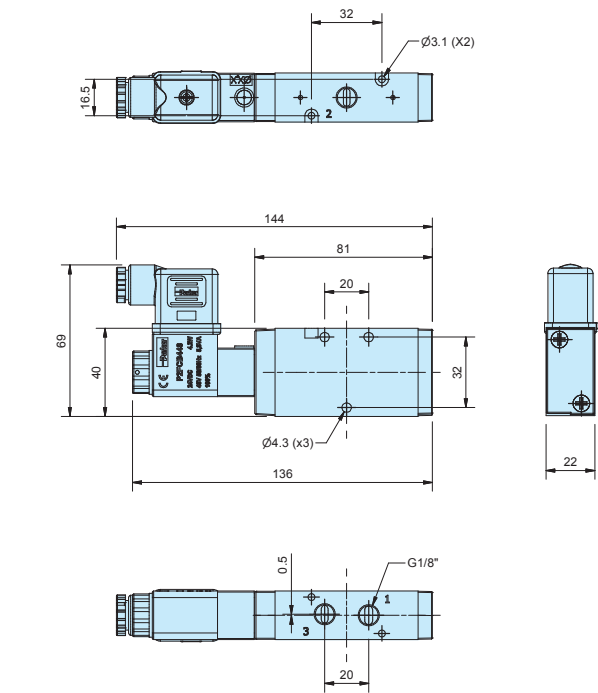
P2LAZ 3/2
Air / Spring



P2LAZ 3/2
Solenoid / Solenoid



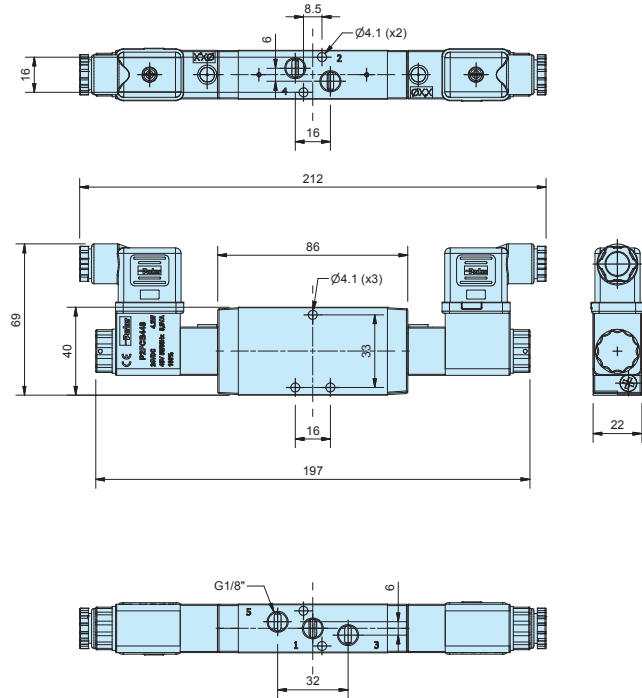
P2LAZ 3/2
Solenoid / Spring



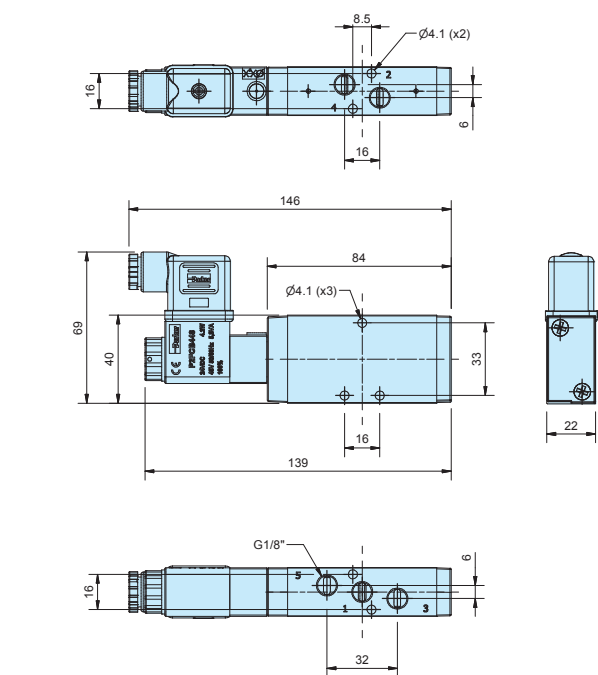
Solenoid valves
Solenoid valves and cable plugs must be ordered separately.
One pilot valve is required for each E (NDCN only) in the valve order code.

Dimensions

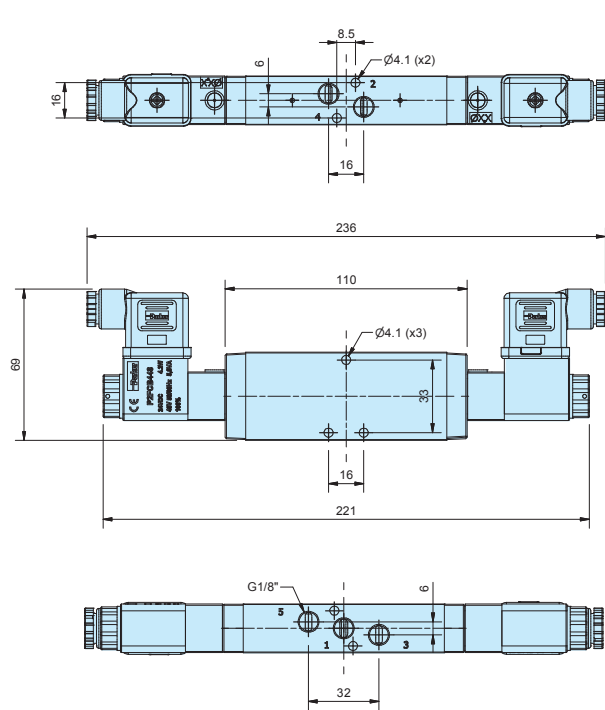
P2LAZ 5/2
Solenoid / Solenoid



P2LAZ 5/2
Solenoid / Spring



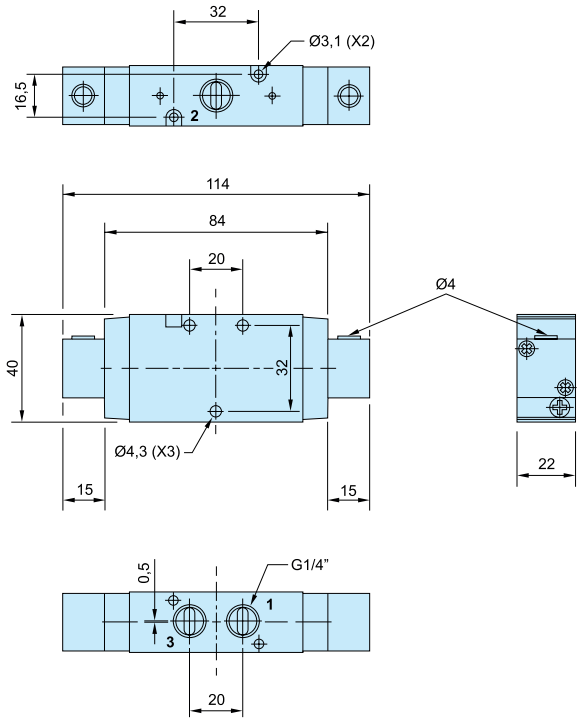
P2LAZ 5/3
Solenoid / Solenoid



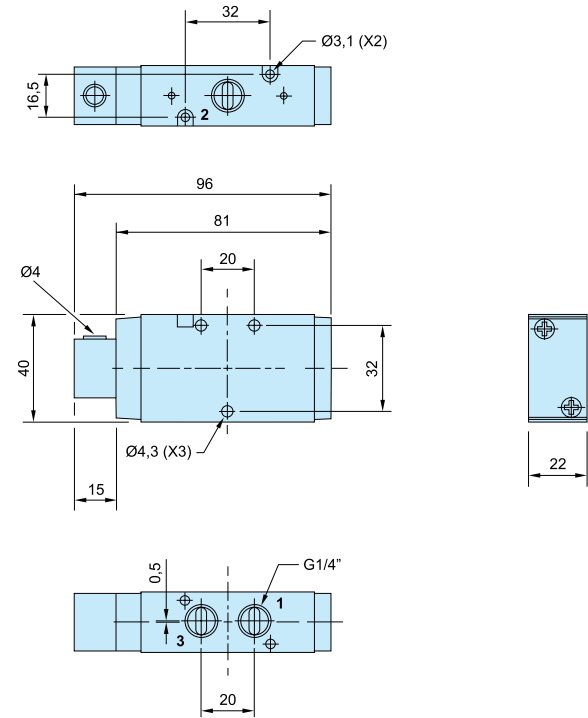
Solenoid valves
Solenoid valves and cable plugs must be ordered separately.
One pilot valve is required for each E (NDCN only) in the valve order code.

Dimensions

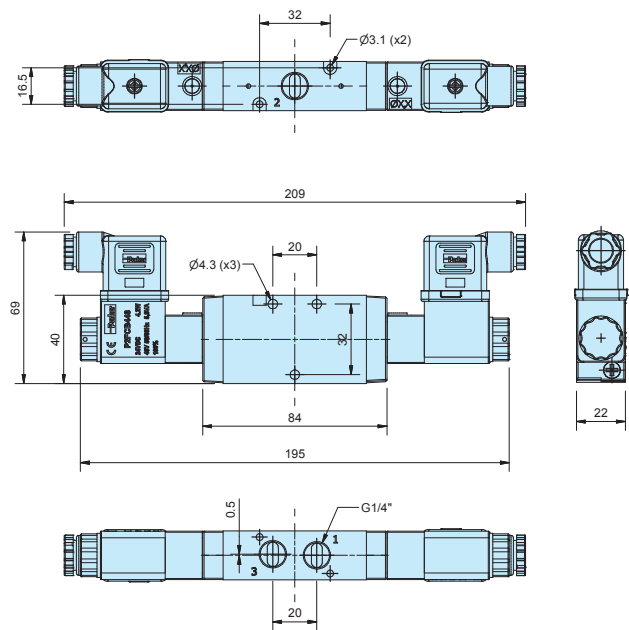
P2LBZ 3/2
Air / Air



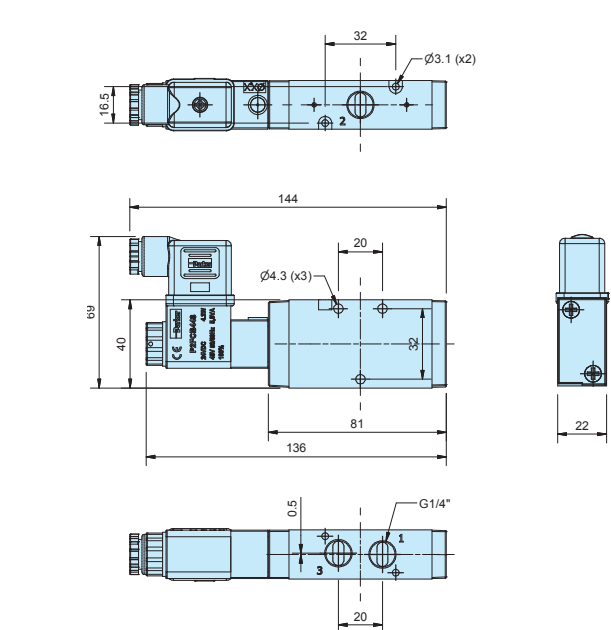
P2LBZ 3/2
Air / Spring



P2LBZ 3/2
Solenoid / Solenoid



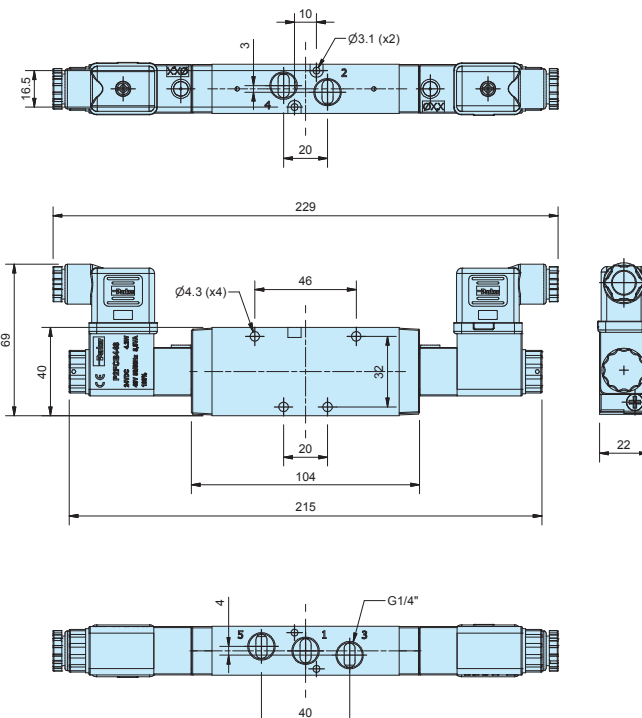
P2LBZ 3/2
Solenoid / Spring



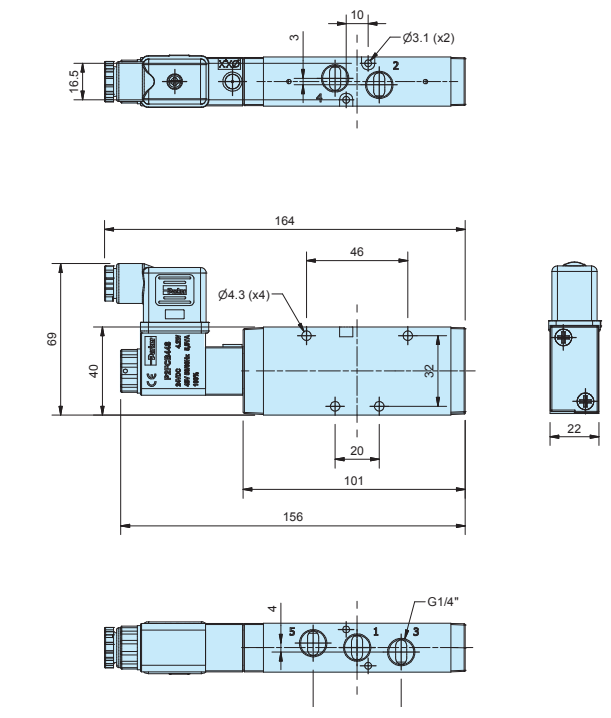
Solenoid valves
Solenoid valves and cable plugs must be ordered separately.
One pilot valve is required for each E (NDCN only) in the valve order code.

Dimensions

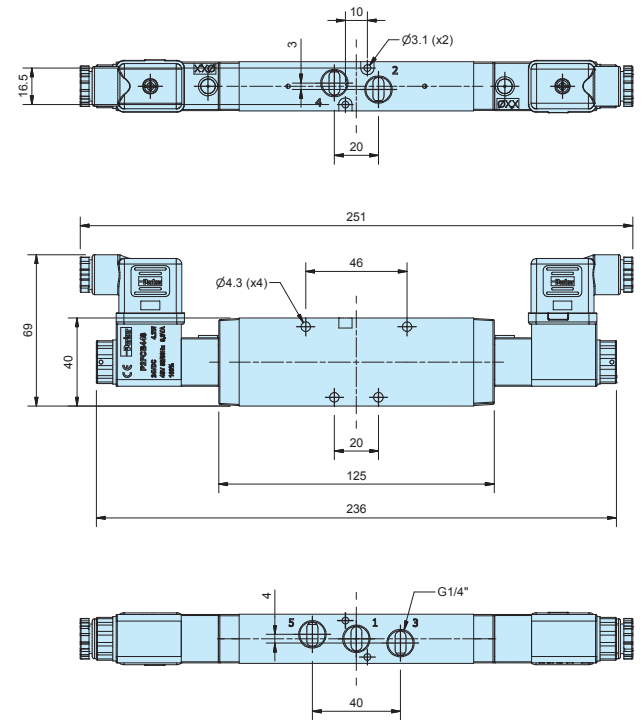
P2LBZ 5/2
Solenoid / Solenoid



P2LBZ 5/2
Solenoid / Spring



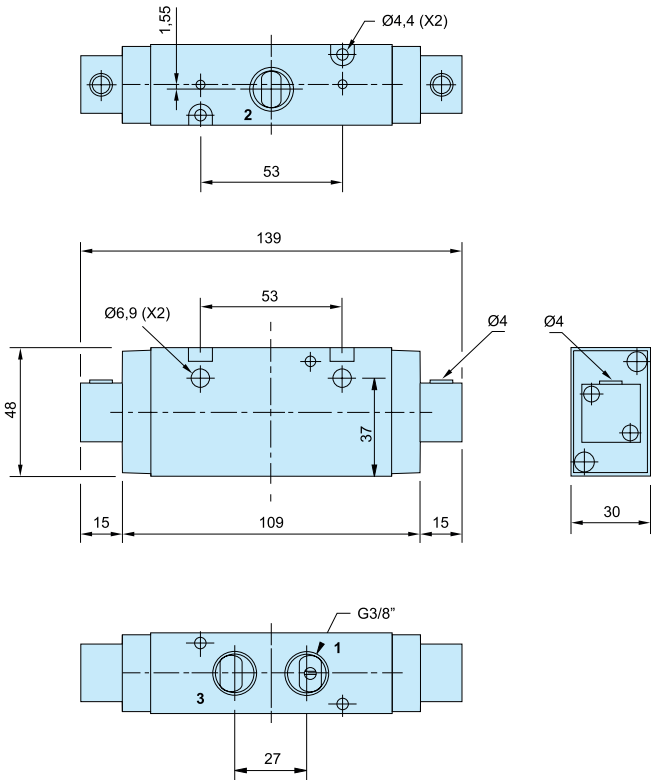
P2LBZ 5/3
Solenoid / Solenoid



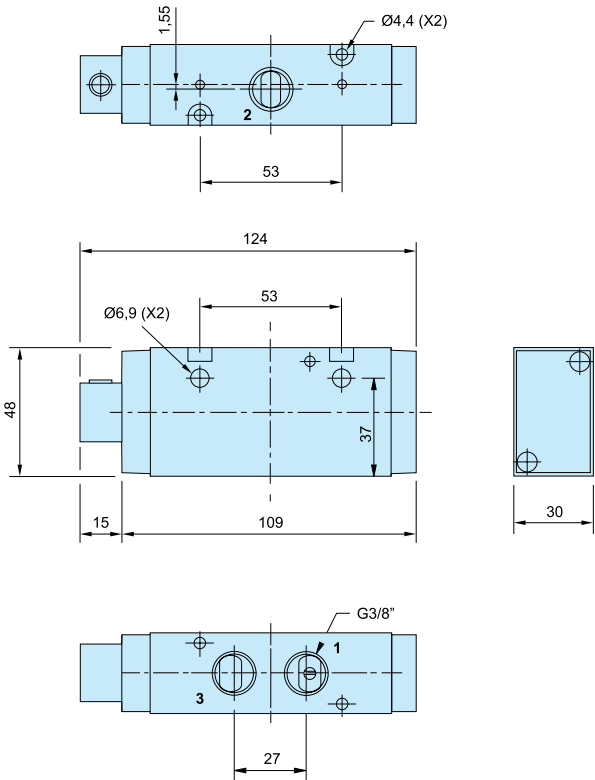
Solenoid valves
Solenoid valves and cable plugs must be ordered separately.
One pilot valve is required for each E (NDCN only) in the valve order code.

Dimensions

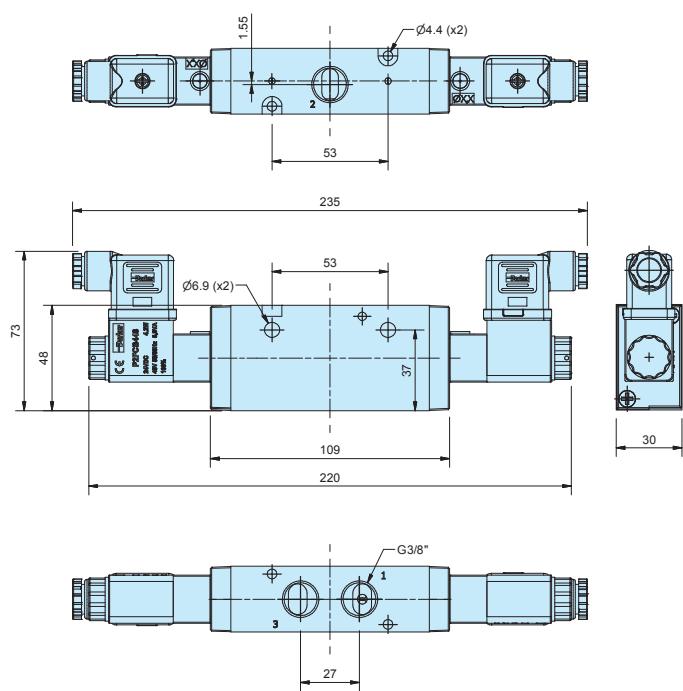
P2LCZ 3/2
Air / Air



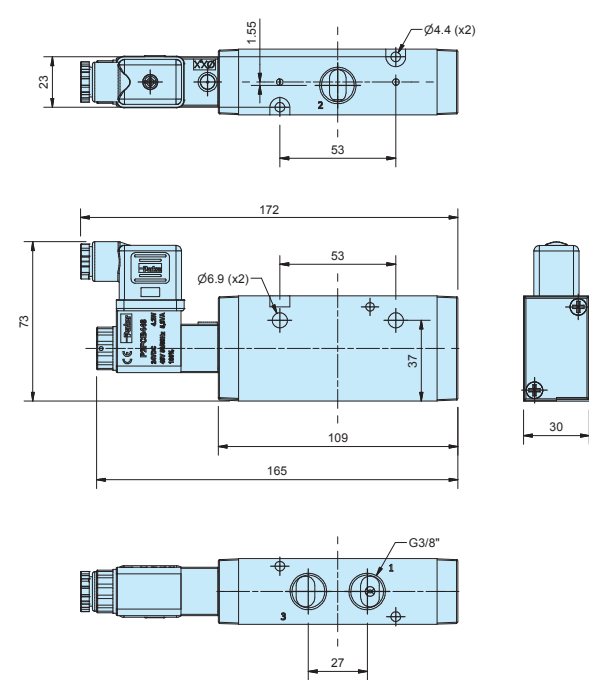
P2LCZ 3/2
Air / Spring



P2LCZ 3/2
Solenoid / Solenoid

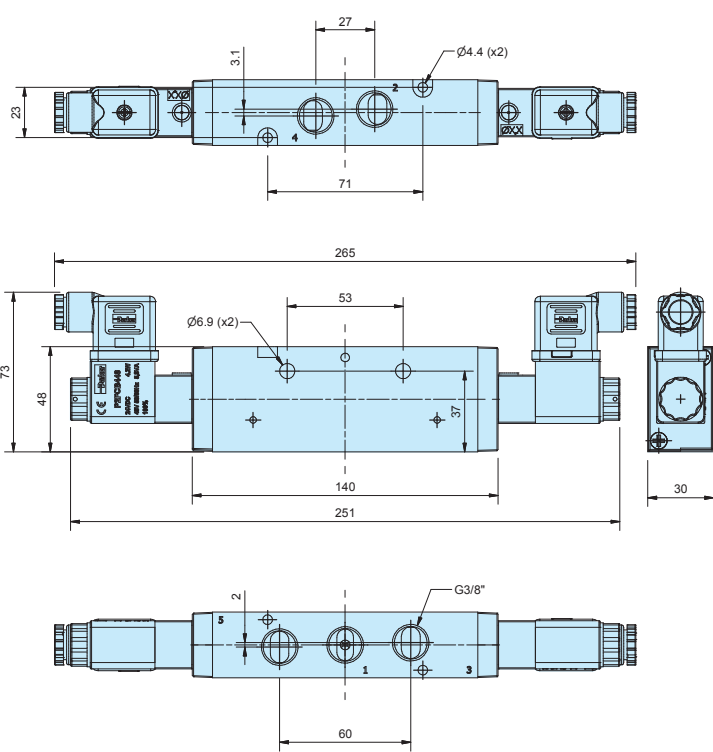


P2LCZ 3/2
Solenoid / Spring

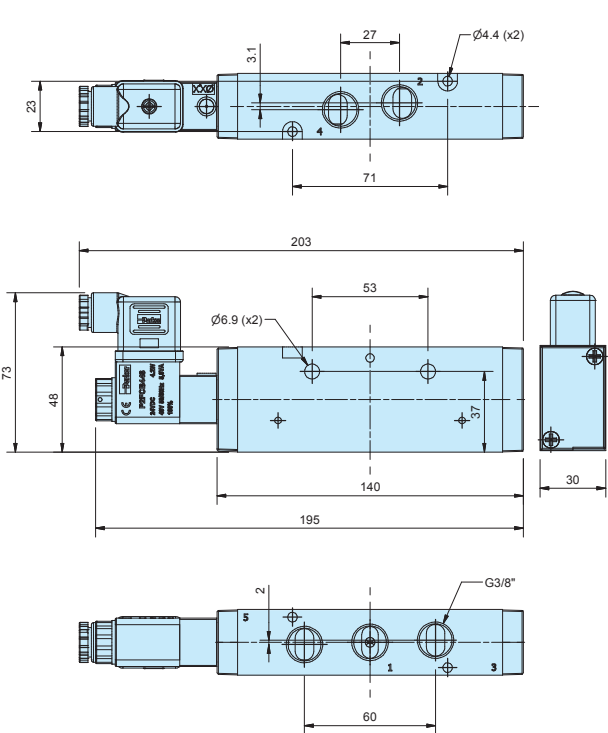


Dimensions

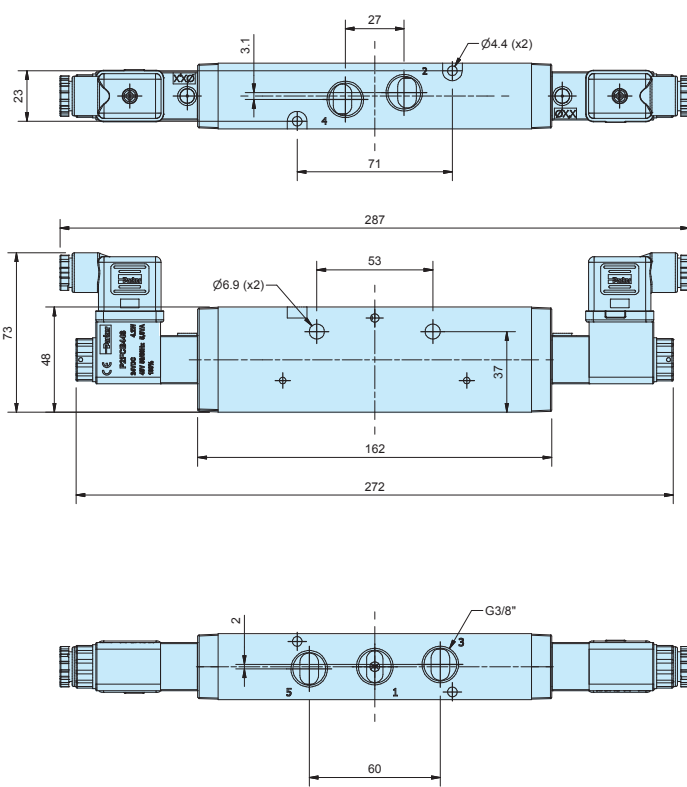
P2LCZ 5/2
Solenoid / Solenoid




P2LCZ 5/2
Solenoid / Spring



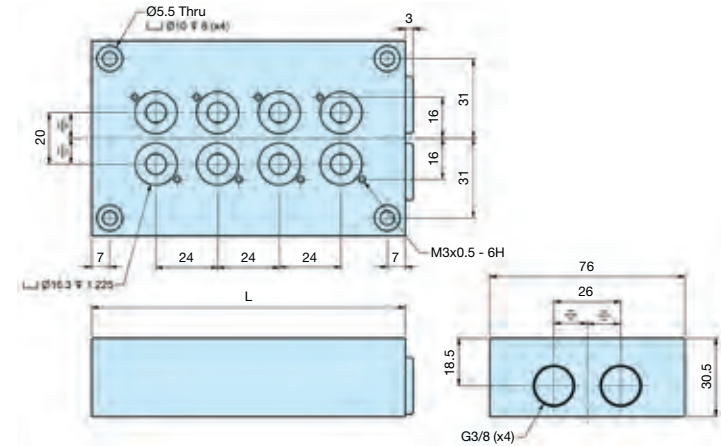
P2LCZ 5/3
Solenoid / Solenoid



Accessories	Type P2LA / P2LB 3/2 valves	Weight kg	Order code
	Manifold bar, P2LB incl. fasteners and O-ring. G3/8 For 2 valves	0.38	91213202SXZ
	For 4 valves	0.64	91213204SXZ
	For 6 valves	0.89	91213206SXZ
	For 8 valves	1.15	91213208SXZ
	For 10 valves	1.40	91213210SXZ
	Blanking plate for Manifold bar	0.10	912132BPSXZ

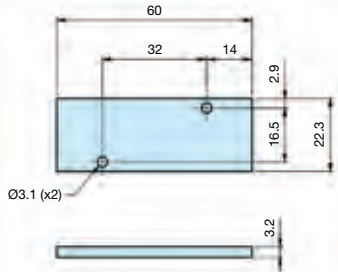
Dimensions








Manifold bar



No. of valves	L mm
2	74
4	122
6	170
8	218
10	266

Blanking plate for manifold bar, P2LB

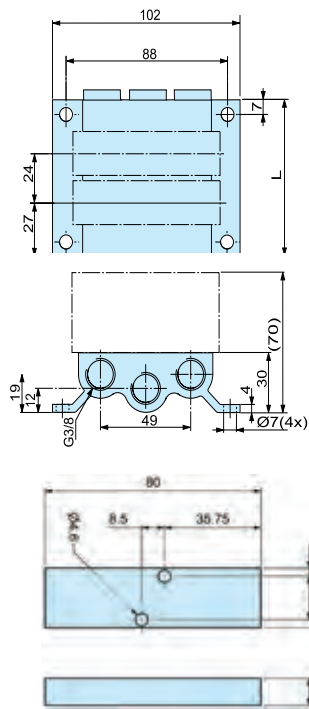


Accessories	Type P2LA 5/2 valves	Weight kg	Order code
	Manifold bar, P2LA including seals, mounting screws. G3/8 For 4 valves	0.48	9121658075
	For 6 valves	0.63	9121658076
	For 8 valves	0.80	9121658077
	For 10 valves	0.98	9121658078
	For 12 valves	1.10	9121658079
	For 14 valves	1.23	9121658099
	Blanking plate, P2LA for Manifold bar	0.05	9121658063
	Pressure bar, P2LA for common air supply incl. O-rings and mounting screws. G1/4 For 2 valves	0.13	9121658070
	For 4 valves	0.20	9121658071
	For 6 valves	0.26	9121658072
	For 8 valves	0.33	9121658073
	Blanking plate, P2LA for Pressure bar	0.05	9121658074
	Assembly screws, P2LA in stainless steel for valve	0.02	9121658043
	Assembly screws, P2LA in stainless steel for blanking plate	0.01	9121658044
	O-ring kit, P2LA O-rings between valve and manifold bar/Pressure bar	0.01	9121658046

Dimensions

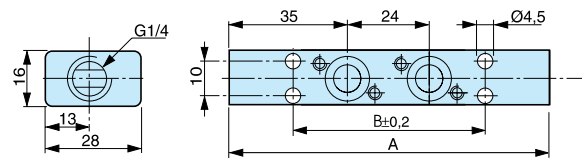
Manifold bar, P2LA

No. of valves	L mm
4	126
6	174
8	222
10	270
12	318
14	366

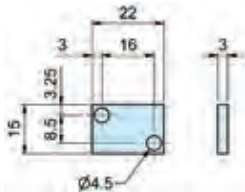


Blanking plate for manifold bar, P2LA





Pressure bar, P2LA



Blanking plate for pressure bar, P2LA

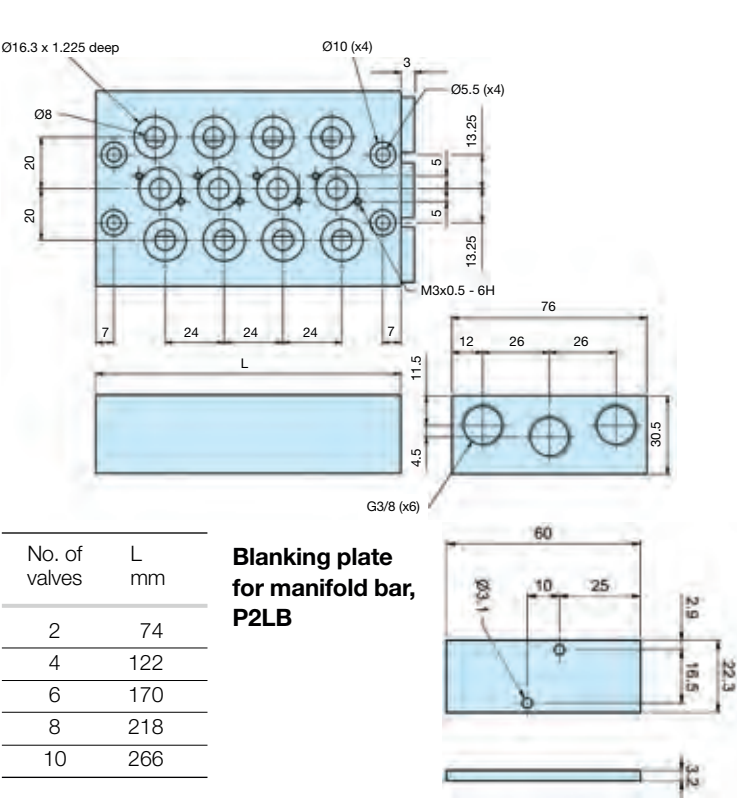


No. of valves	A mm	B mm
2	94	56
4	142	104
6	190	152
8	238	200

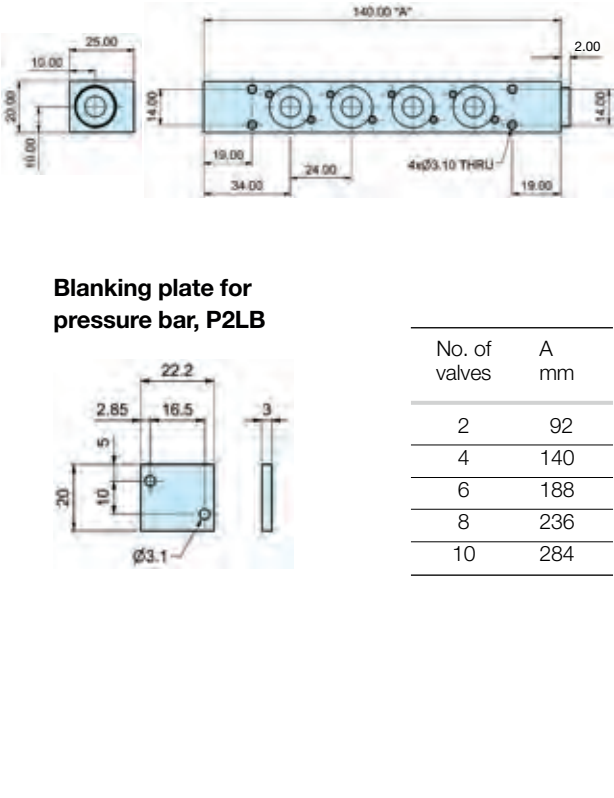
Accessories	Type P2LB 5/2 valves	Weight kg	Order code
	Manifold bar, P2LB incl. fasteners and O-ring. G3/8		
	For 2 valves	0.69	9121594805X
	For 4 valves	1.13	9121594806X
	For 6 valves	1.56	9121594807X
	For 8 valves	2.00	9121594808X
	For 10 valves	2.45	9121594812X
	Blanking plate, P2LB for Manifold bar	0.10	9121594809X
	Pressure bar, P2LB for common air supply incl. O-rings and mounting screws. G3/8		
	For 2 valves	0.38	9127113301X
	For 4 valves	0.53	9127113302X
	For 6 valves	0.68	9127113303X
	For 8 valves	0.83	9127113304X
	For 10 valves	0.99	9127113305X
	Blanking plate P2LB for Pressure bar. G1/4	0.02	9127113306X

Dimensions

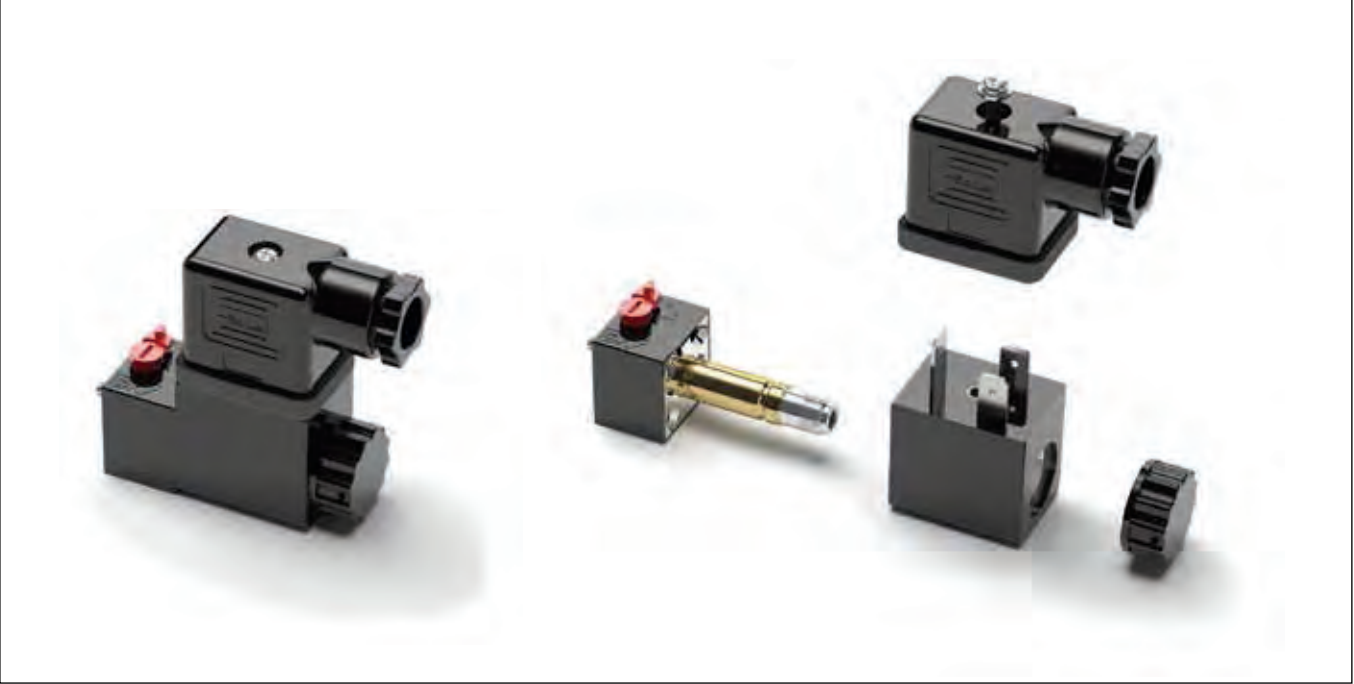
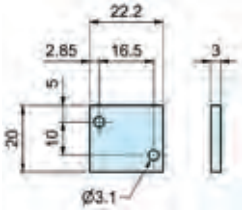
Manifold bar, P2LB



Pressure bar, P2LB



Blanking plate for pressure bar, P2LB



22mm Solenoid pilot options

The solenoid pilot operators are designed for piloting pneumatic control valves with compressed air or other inert gases.

The operator is available for normal operating pressures up to 10 bar having an outlet orifice 1.2 mm and exhaust orifice 1.45 mm.

Corrosion resistant design

The pilot operator body is manufactured in thermoplastic PA 6 material and the core tube brass is stainless steel. The plunger/core is also made from stainless steel and the valve seats from FKM.

Coils

Coils are wound with enameled copper wire, having temperature index 180°C with class F insulation (155°C) and are encapsulated in Thermoplastic resin. When fitted with suitable connector and correct gasket they give protection to IP65.

Solenoid Pilot Exhaust

These operators all exhaust out of the top of the core tube which is tapped M5. The standard solenoid nut fitted to the core tube is the Diffuser nut which allows the exhaust to escape to atmosphere. This nut also minimises ingress of dirt into the valve through this port. The alternative plastic knurled nut can be specified (refer to part number system) if the exhaust air needs to be captured and piped away using the M5 tapped port.

Manual Override options

The standard manual override is the bi-stable twist lock, extended plastic override. Non locking flush manual override available as option.

22mm solenoid operator part numbers and spares

Solenoid coils for 22mm solenoid operators

Voltage	Weight (Kg)	Order code Form B
12V 60Hz	0.093	P2FCB440
24V 50/60Hz	0.093	P2FCB442
12V DC	0.093	P2FCB445
24V DC	0.093	P2FCB449
48V DC	0.093	P2FCB451
110V/50Hz, 120V/60Hz	0.093	P2FCB453
230V/50Hz, 230V/60Hz	0.093	P2FCB457

Spare Solenoid Nuts



Valves requiring captured exhaust should be fitted with plastic knurled nut

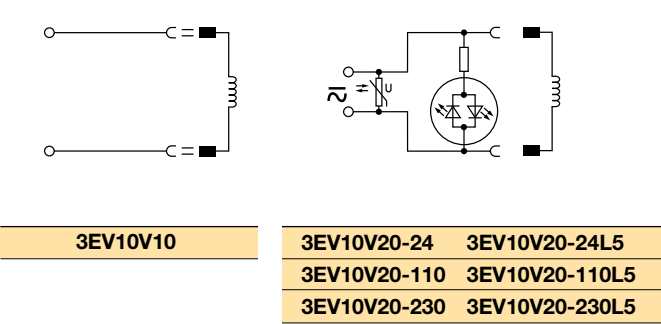
Order code
P2FNP

Valves with vented exhaust are fitted with diffuser plastic nut

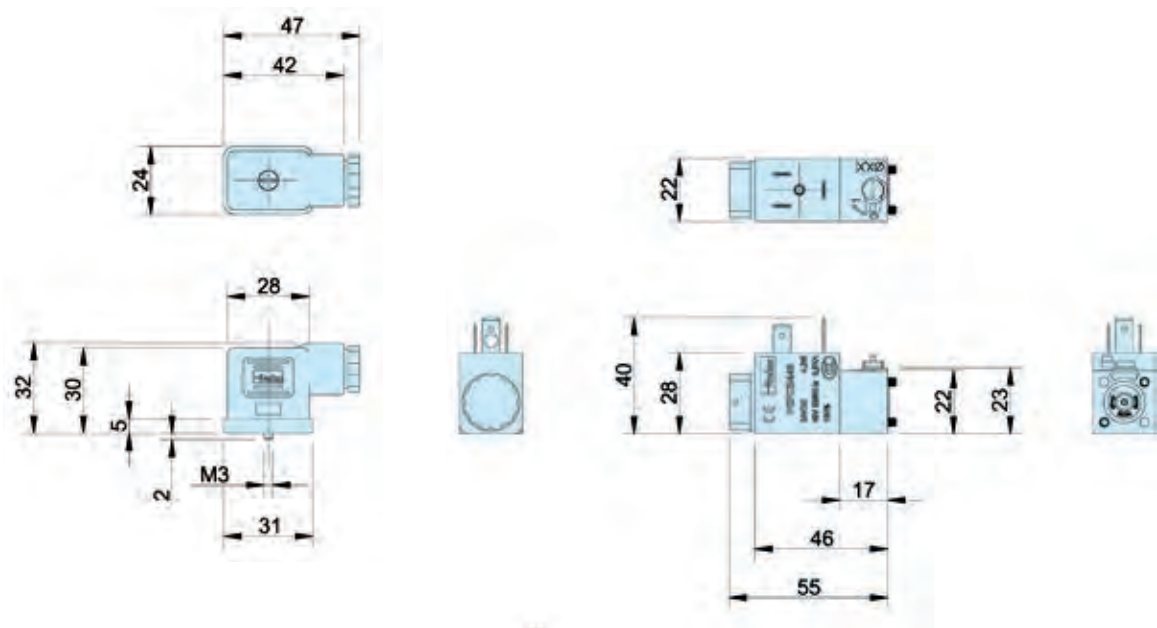
Order Code
P2FND

Solenoid Connectors / Cable Plugs EN175301-803

	Description	Order code 22mm Industrial Form B
	With standard screw Standard IP65 without flying lead	3EV10V10
	With LED and protection 24V AC/DC	3EV10V20-24
	With LED and protection 110V AC	3EV10V20-110
	With LED and protection 230V AC	3EV10V20-230
	With cable 24V AC/DC, 5m cable LED and protection IP65	3EV10V20-24L5
	110V AC/DC, 5m cable LED and protection IP65	3EV10V20-110L5
	230V AC, 5m cable LED and protection IP65	3EV10V20-230L5



Cable Plug Dimensions (mm)





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