aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding

J&J Air Systems

Parker Moduflex Valve System

Catalogue PDE2536TCUK

Parker

ENGINEERING YOUR SUCCESS.

WARNING

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Moduflex Valve System

The Moduflex Valve System redefines flexibility for pneumatic users. Whether configured from basic components or ordered as a pre-assembled and tested valve island, Moduflex flexibility is unmatched in the market place.

V Series

Multi wiring

V Series

Fieldbus & IO-Link

T Series

Lockable Connector IP67

Clip Connector IP40

S Series

Lockable Connector IP67

Clip Connector IP40

P Series

Innovative

The 6 patents awarded to the Moduflex Valve System reflect that innovation is core to the Parker design process. Maintaining a clear understanding of our customer's expectations has defined the individuality of the Moduflex, and clearly differentiated it as a leading automation solution.

Adaptive

No other system can be adapted so simply once specified. Unique, captive fitting release system, quick release electrical connectors and single mechanical screw connection between manifolds offer the ultimate capability for late system design changes.

Multi-Functional

From stand-alone valves to fieldbus ready valve islands, from cylinder flow controls to vacuum generators with integrated blow-off, the Moduflex Valve System meets the requirements of the whole automation spectrum.

Light-weight

An As-i compatible valve manifold with 8 electrical inputs and 8 pneumatic outputs weighs a mere 800grams, making the Moduflex Valve System the perfect choice for end of arm tooling application.

Moduflex Valve technology

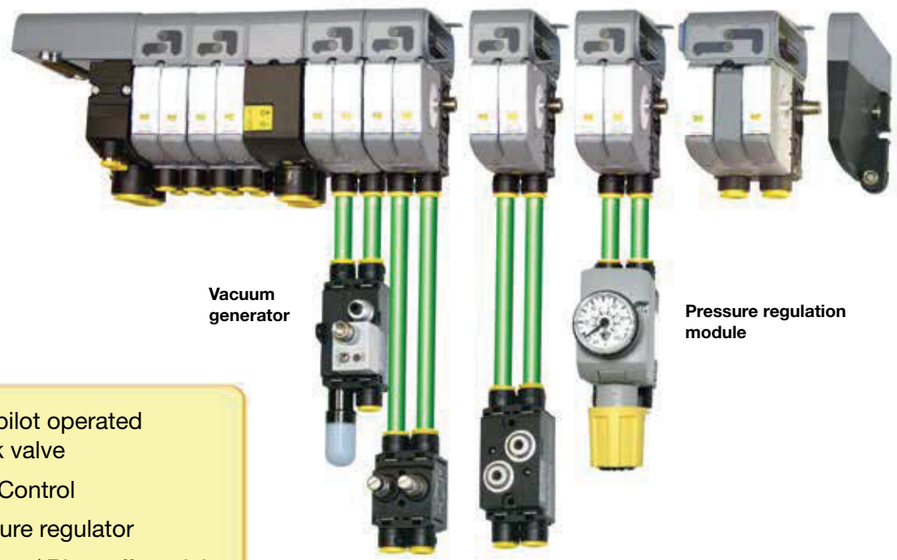
Two technology platforms enable the compact design and high performance of the Moduflex Valve System.
The compact dual 4/2 and 3/2 valves utilise well proven Parker seal technology. The standard 4/2 valves adopt the long life super durable ceramic switching technology.

Dual 4/2 valve

4/2 Valve

Moduflex Complete Control

With the introduction of the dual 4/2 size 1 valves, Moduflex now offers unrivalled ability of matching valves to exact flow requirements, ensuring cost and space are minimised.
In addition, Moduflex Valve System offers all the necessary control peripherals to provide a complete automation solution. Moduflex is the complete control package.



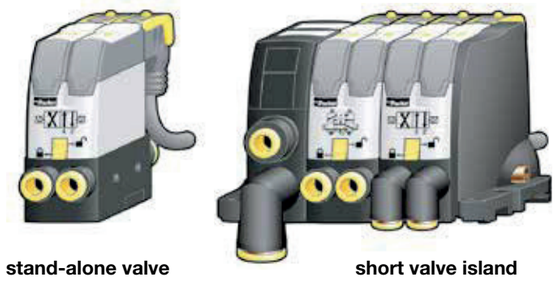
- Dual pilot operated check valve
- Flow Control
- Pressure regulator
- Vacuum / Blow off module.

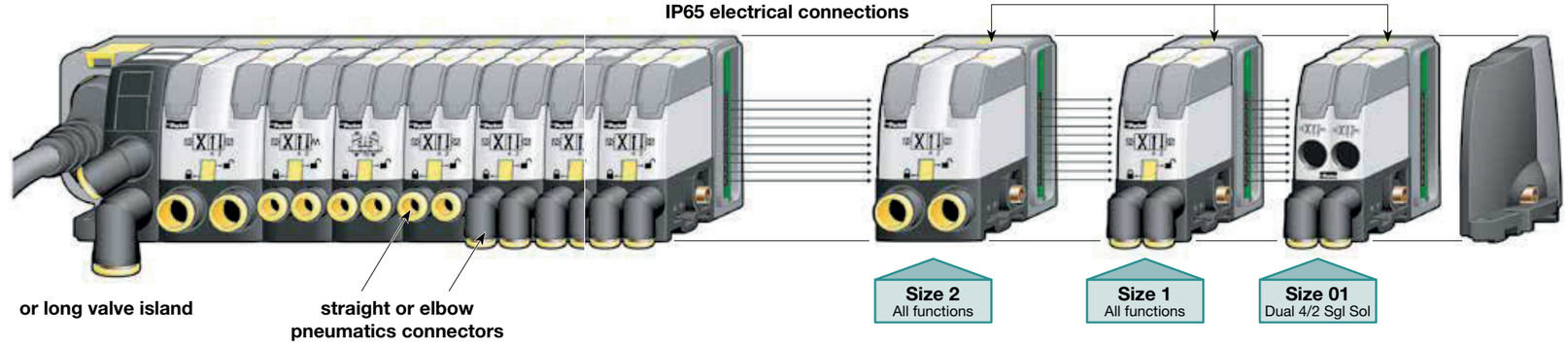
With high performance technology, Moduflex opens a new era in the field of electro-pneumatic automation. Valves are easily assembled into compact islands that conform to any application requirement.

Adaptive pneumatic

With the Moduflex Valve design, pneumatic automation is now totally flexible.

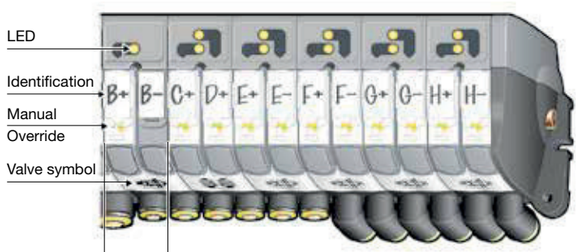
- Valves may be stand-alone or assembled into short or long islands, depending on application.
- IP 65-67 water and dust protection allows the valve to be installed near the cylinders for shorter response time and lower air consumption.
- The IP40 water and dust protection allows an optimised electrical connection for applications into cabinet or soft and none aggressive environments.
- Valve island electrical connections may be integrated.
- Push-in pneumatic connectors may be straight or elbow, for 4, 6, 8 or 10 mm OD tubes.
- A given island may incorporate different valve sizes in order to fulfill each cylinder flow requirement.
  A single island will accommodate all cylinders, up to 100 mm bore size.
- Island modifications are easy: add or remove a valve, change a valve function, change tubing size or change piloting in minutes.
- Manual overrides are also adaptive: locking for set up, non-locking for production.





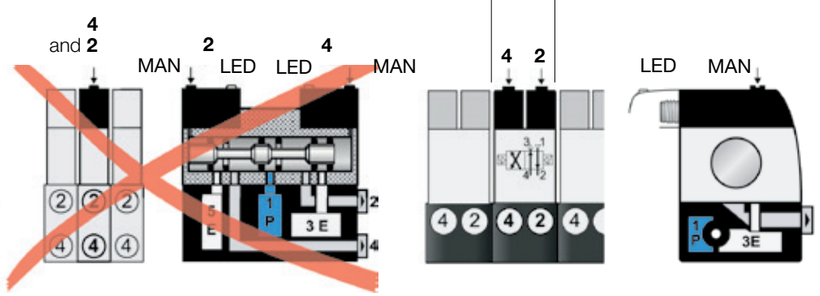
Easy man-machine dialog

- Moduflex incorporates LED indicators, manual overrides (MAN), in conjunction with valve symbols and identification.
- As compared to traditional 5/2 valve islands, Moduflex offers a more user friendly dialogue: each marking, LED and MAN are all lined up with the corresponding cylinder output.



Island with traditional 5/2 spool valves: Before any action, LED and MAN have to be carefully related to the corresponding output.

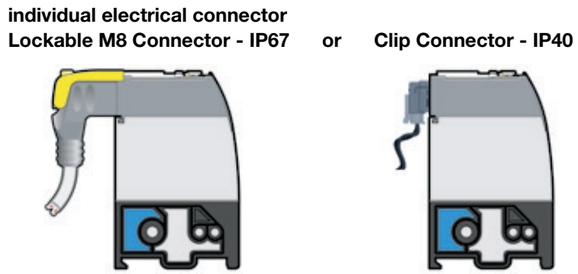
Man-machine dialogue is difficult.



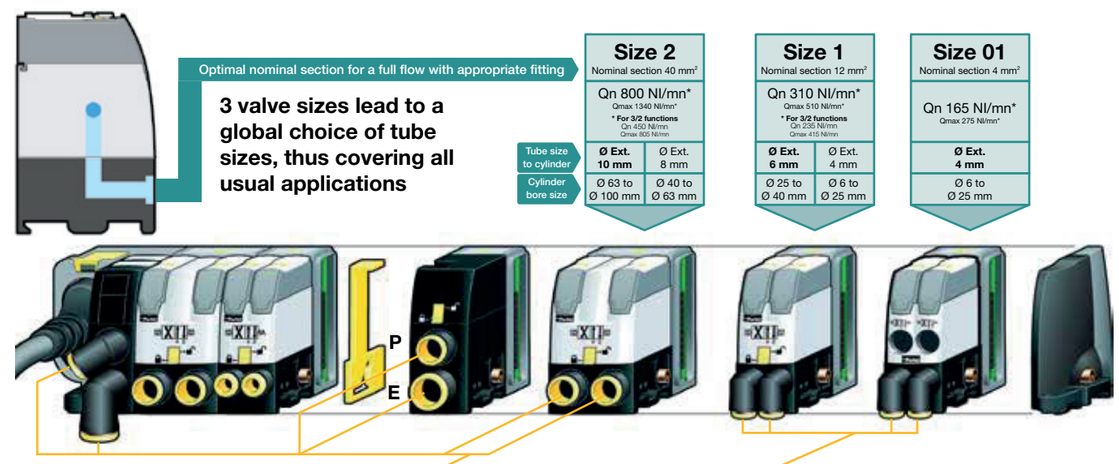
Island with Moduflex 4/2 slides valves: Each marking, LED and MAN line up with the corresponding output.

Man-machine dialogue is easy.

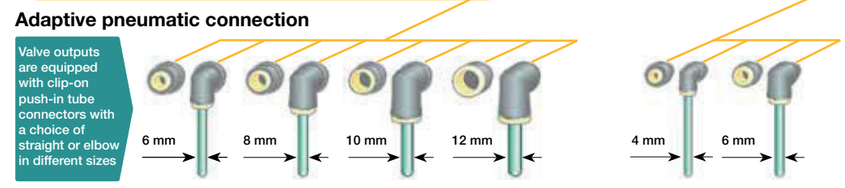
Adaptive design



Flows and tube connections



Adaptive pneumatic connection



Typical cylinder speeds are shown on next pages. Module size, tube diameter and length, cylinder size, load and exhaust collection are taken into account.

Cylinder working speed charts

The charts below give the cylinder working speeds at 6 bar, under different conditions:
- non loaded or 50 % loaded double acting cylinder;
- exhaust piped through 2 m. long tubing, or exhaust muffled.

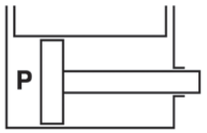
cylinder working speeds, in cm/s

standard conditions:

- double acting cylinder
- working pressure: P = 6 bar

specific conditions:

- exhaust piped through tube 2 m long, with next ID above ID tube from valve to cylinder.
- non loaded cylinder



valve module	tube ID	tube OD	tube length	Cylinder bore size 25 mm	32 mm	40 mm	50 mm	63 mm	80 mm	100 mm
Size 1	2 x	4 mm	1 m.	43 cm/s	28 cm/s					
			3 m.	27	17					
	2.7 x	4 mm	1 m.	85	52	33 cm/s				
			3 m.	55	34	21				
	4 x	6 mm	1 m.	167	100	62	41 cm/s	27 cm/s		
			2 m.	157	86	54	37	23		
			4 m.	125	73	46	31	19		
			8 m.	94	57	36	24	14		
Size 2	5.5 x	8 mm	1 m.			146	102	67	40 cm/s	25 cm/s
			3 m.			122	84	54	32	20
	6 x	8 mm	1 m.				125	78	46	30
			3 m.				105	65	39	25
	7 x	10 mm	1 m.				135	88	53	33
			3 m.				120	77	47	30
	8 x	10 mm	1 m.					94	57	40
			3 m.					85	53	37

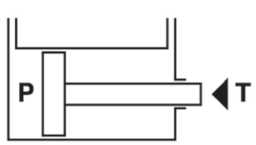
cylinder working speeds, in cm/s

standard conditions:

- double acting cylinder
- working pressure: P = 6 bar

specific conditions:

- exhaust piped through tube 2 m long, with next ID above ID tube from valve to cylinder.
- 50% loaded cylinder



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			3 m.	21	13					
	2.7 x	4 mm	1 m.	65	43	25 cm/s				
			3 m.	43	27	16				
	4 x	6 mm	1 m.	100	85	53	36 cm/s	22 cm/s		
			2 m.	93	75	44	30	19		
			4 m.	83	62	36	24	15		
			8 m.	68	46	27	18	11		
Size 2	5.5 x	8 mm	1 m.			83	67	44	27 cm/s	18 cm/s
			3 m.			79	54	35	21	15
	6 x	8 mm	1 m.				77	51	32	21
			3 m.				69	43	26	17
	7 x	10 mm	1 m.				88	59	37	24
			3 m.				81	51	30	21
	8 x	10 mm	1 m.					63	39	27
			3 m.					58	35	25

Field of application :

- stand-alone valve modules **S** series
- valve island modules, **T** series and **V** series

Note : a complete machine cycle includes:
- the cylinder displacement times that can be deducted from the cylinder speeds given below
- the cylinders starting times that depend on the cylinder strokes and thus could not be included in the charts below.

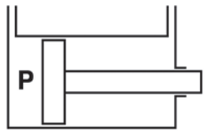
cylinder working speeds, in cm/s

standard conditions:

- double acting cylinder
- working pressure: P = 6 bar

specific conditions:

- muffled exhaust (non collected)
- non loaded cylinder



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	2.7 x	4 mm	1 m.	88	54	34 cm/s				
			3 m.	55	34	22				
	4 x	6 mm	1 m.	170	98	62	42 cm/s	26 cm/s		
			2 m.	150	85	55	37	23		
			4 m.	125	70	45	31	19		
			8 m.	95	56	35	24	15		
Size 2	5.5 x	8 mm	1 m.			181	126	80	48 cm/s	30 cm/s
			3 m.			134	91	58	35	22
	6 x	8 mm	1 m.				139	89	54	34
			3 m.				112	70	43	27
	7 x	10 mm	1 m.				148	94	57	37
			3 m.				125	81	49	31
	8 x	10 mm	1 m.					102	60	42
			3 m.					90	55	38

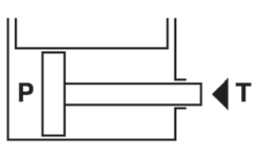
cylinder working speeds, in cm/s

standard conditions:

- double acting cylinder
- working pressure: P = 6 bar

specific conditions:

- muffled exhaust (non collected)
- 50% loaded cylinder



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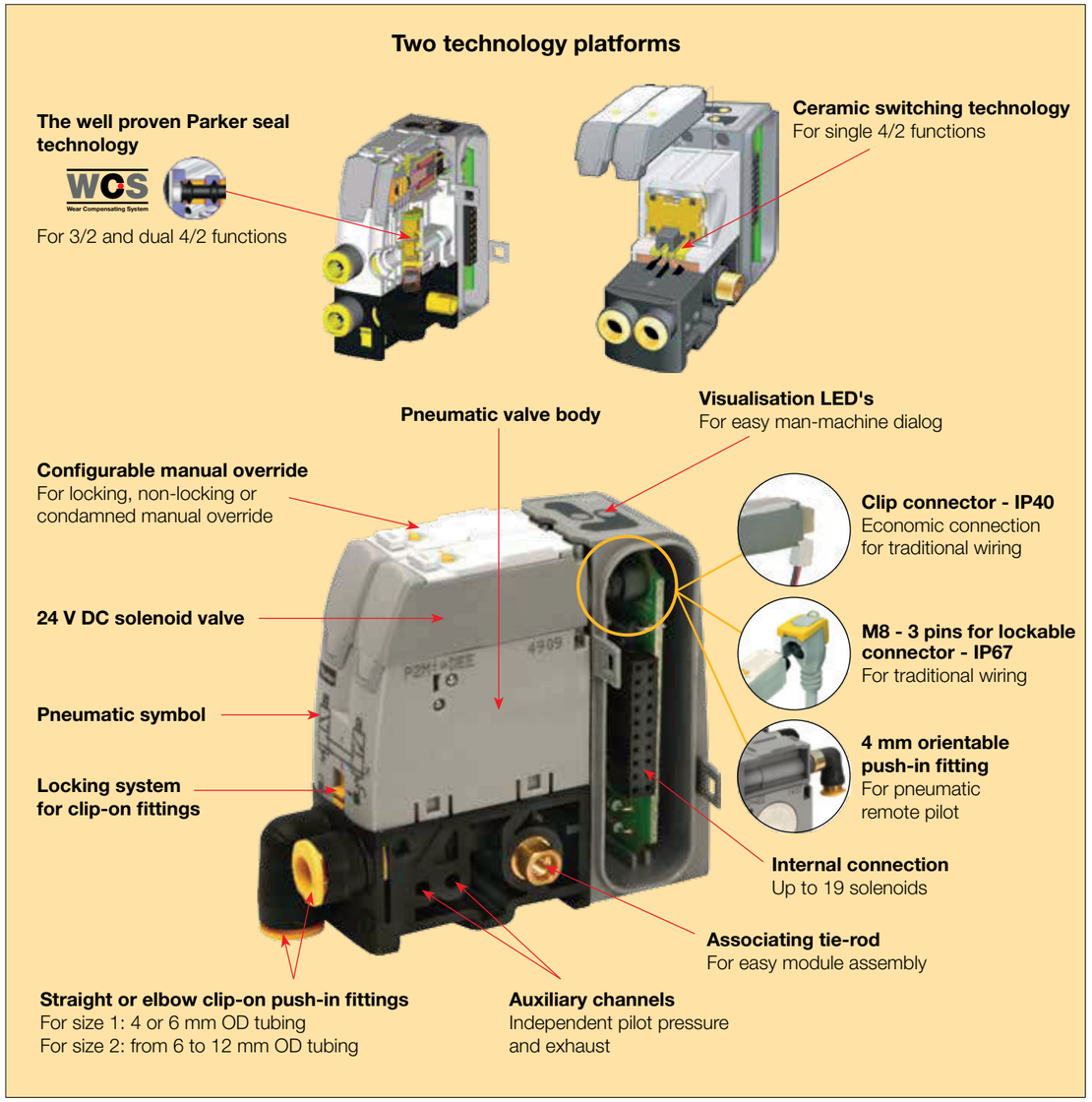
			3 m.				77	46	29	19
	7 x	10 mm	1 m.				98	63	40	26
			3 m.				87	54	33	22
	8 x	10 mm	1 m.					68	43	30
			3 m.					61	38	27

Two technology platforms



Material Specification

Plastics:	Polyamide reinforced fibreglass
Screws:	Zinc plated steel
Seals:	Nitrile rubber
Valve mechanism:	Aluminium alloy
Plate:	Ceramic

Certification

EMC / CE mark:	According to EN 61 000-6-2
Dust & water protection:	According to EN 60529 - NEMA 4
- S & T series:	M8 connector: IP67 Clip connector: IP40
- V series:	IP65*

* For Sub-D 25 connection: IP40 or IP65 depending on the cable

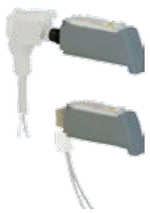
Moduflex specifications answer most industries automation requirements.
Applications run from clean room electronic manufacturing to process industries in aggressive environments.

Pneumatic specifications

General Specification		
Fluid		Air or Inert gas, Filtered 40µ (class 5 according to ISO 8573-1) Dry (class 4 according to ISO 8573-1) or Lubricated (with lubricated air, we recommend external pilot supply with non lubricated air)
Operating Pressure		-0,9 to 8,0 bar
Piloting Pressure for operating pressures below, use external pilot by configuring the head module accordingly (function available on standard head module)	3/2 N.C. or N.O.	3,5 to 8,0 bar
	4/2 single solenoid	3,0 to 8,0 bar
	4/2 double solenoid	3,0 to 8,0 bar
Pilot supply	S Series	Internal
	T & V Series	Mixed internal/external (configurable on the standard head module)
Exhaust collection		All collectable (including pilot solenoid valve exhaust)
Life cycle (all sizes)	3/2 N.C. or N.O.	60 million operations (with dry air, 2 Hz, 20°C, 6 bar)
	Single and Dual 4/2	100 million operations (with dry air, 2 Hz, 20°C, 6 bar)
Operating temperatures	Clip connector	-15°C to 60°C
	Lockable connector	
	Multiwiring connector	
	Fieldbus	0°C to 55°C
Stocking temperatures		-40°C to 70°C
Vibration resistance		2G - From 2 to 150 Hz (According to IEC 68 - 2 - 6)
Impact resistance		15G - 11 ms (According to IEC 68 - 2 - 27)

Flow specifications		Dual 4/2	Dual 3/2	Single 3/2	Single 4/2
Size 1	Q max. (Nl/mn)	275	415	415	510
	Qn (Nl/mn)	165	235	235	310
Size 2	Q max. (Nl/mn)	-	805	805	1340
	Qn (Nl/mn)	-	450	440	800

Electrical specifications

Pilot solenoid Specifications			
	**Electric Connector**	M8	Clip connector
	Rated Voltage	24 Vdc	
	Electric Connection	Not polarized	Polarized
	Allowable voltage fluctuation	-15% to +10% (at 20°C)	+/- 10% (at 20°C)
	Coil insulation type	Class B	Class F
	Power consumption	Without lockable connector: 1W	1W
		With lockable connector: 1,2W	
	Visualisation and surge protection	Included into lockable connector	Included on pilot solenoid
	Manual override	Configurable: Locking or non-locking, isolated if required	
	Response Time of the complete valve (with connector) 3/2 N.C. or N.O.	Actuating: 10 ms Return: 15 ms	
	4/2 single solenoid		
	4/2 double solenoid	10 ms	
	Duty factor	ED 100%	
	Dust and Water protection S & T Series	IP67 (with lockable connector)	IP40 (with clip connector)
	V Series	Guillotine connector of fieldbus: IP65 Sub-D 25: IP40 or IP65 (depending on the cable)	

Communication module specifications

All protocols	EMC / CE mark	According to EN 61 000-6-2 & EN 50081-2			
AS-interface	AS-i line	According to EN 50295			
	Module consumption	70 mA max. (2 slaves)			
	Max supply for all inputs	240 mA (including internal input consumption)			
	Internal input consumption	9 mA for each active input			
	Inputs	According to IEC 1131-2 classe 2			
IO-Link	IO-Link specification	According to V1.1.2			
	Speed communication	Com2 - 38 kBd			
	Module Voltage	Module powered by IO-Link master			
	Module consumption	1.5 W max.			
	Outputs protection	Overload protection			
Device protocols		**Profibus DP**	**DeviceNet**	**CANopen**	**interBus-S**
	Bus Line	According to each bus specification			
	Module Voltage	20 to 30 V DC			
	Module consumption	1,5 W max.			2 W max.
	Outputs	Overload protection			

Technical characteristics

Vacuum module

Fluid
Compressed air or inert gas, filtered 40µ mini., not lubricated

Working pressure
1 to 8 bar

Working temperature
-15°C to +60°C

Materials

Body:	Polyamide 6,6 reinforced fibreglass
Poppet:	Nitrile
Nozzle:	Brass
Clip connector:	Treated steel

Pressure sensor

Fluid
Air or inert gas, filtered 40µ mini., not lubricated

Working temperature
0°C to +50°C

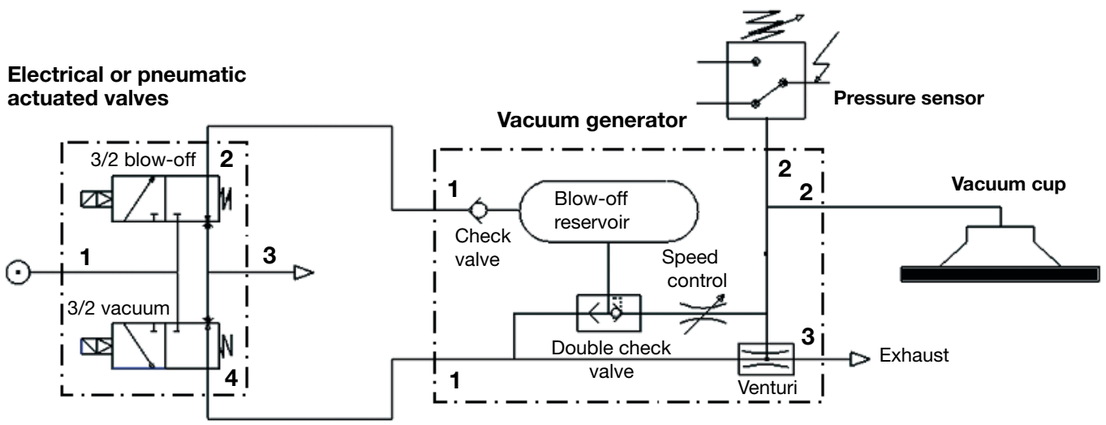
Supply
10,8 to 30 V DC

Digital output
PNP 125 mA

Materials

Body:	Polycarbonate

Connection drawing



Specific characteristics

Maximum vacuum
Vacuum level: 90% at 6,5 bar

Vacuum flow
Flow: 25Nl/min at 0 % vacuum and 6,5 bar

Air consumption
Consumption: 46 Nl/min at 5 bar

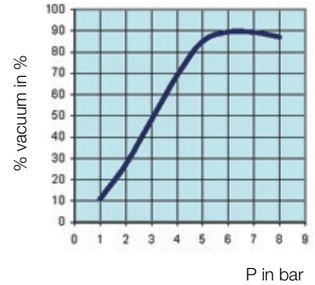
Evacuation time in s/l to reach different vacuum levels % (at P = 6,5 bar)

Vacuum %	0	10	20	30	40	50	60	70	80	90
Time in s	0,0 / 0,0	0,3 / 0,3	0,4 / 0,5	0,8 / 0,9	1,4 / 1,5	2,0 / 2,2	2,7 / 3,2	3,7 / 4,9	5,9 / 9,8	10,7 / -
Flow in Nl/min	24,9 / 23,2	22,1 / 20,3	19,3 / 17,3	16,6 / 14,4	13,8 / 11,5	11,0 / 8,5	8,2 / 5,6	5,5 / 2,7	2,7 / 0,0	0,0 / -

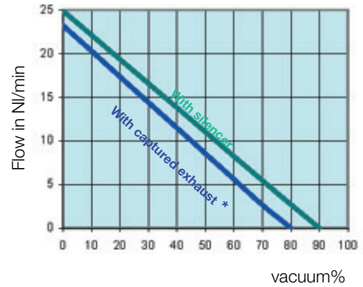
With silencer / With captured exhaust *

Performances

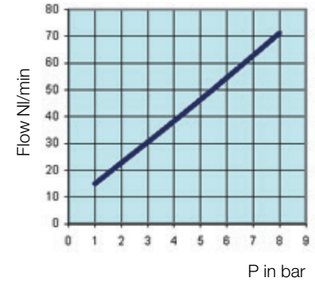
Vacuum level



Vacuum flow



Air consumption



* 1 m exhaust - tube Ø6 mm
3 m exhaust - tube Ø8 mm

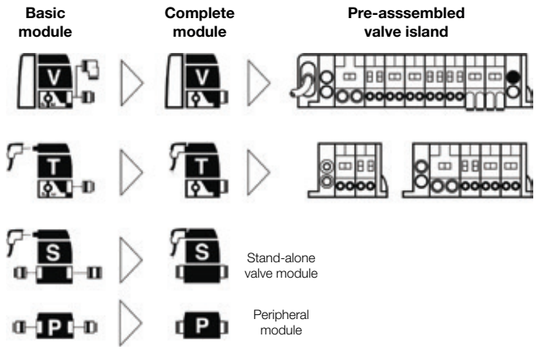
Operating information

Working pressure	-0,9 to 8 bar
Pilot pressure	3 to 8 bar *
Working temperature	-15 °C to 60 °C
Protection individual M8 connectors	IP 67 NEMA4
Protection individual clip connector	IP40
Protection integrated connectors	IP 65
Voltage	24 V DC
* Single and double 3/2	3,5 to 8 bar

		Dual 4/2	Dual 3/2	3/2	4/2
Size 1	Qmax.	275 l/min	415 l/min	415 l/min	510 l/min
	Qn	165 l/min	235 l/min	235 l/min	310 l/min
Size 2	Qmax.	-	805 l/min	805 l/min	1340 l/min
	Qn	-	450 l/min	440 l/min	800 l/min

Total ordering flexibillity

In addition to the complete product adaptability, the Moduflex valve range offers ordering flexibility for V, T, S and P series with 3 different designs; from all components separately ordered (basic module) to pre-assembled and tested valve island.



Ordering options

1 - Basic modules ordering

Using this option, all basic components are separately ordered :

- Head and Tail set
- Valve modules
- Intermediate module kit
- Peripheral modules
- Pneumatic connectors, mufflers and plugs
- Electrical connection or fieldbus module

The complete bill of material needed for the valve island assembly can be easily details using page 1 of the Moduflex Valve Configurator software report.

2 - Complete modules ordering

Using this option, modules are defined, ordered and supplied, pneumatic connectors and electrical connection equiped. One part number defines:

- Function module
- Pneumatic connectors, muffler and plugs
- Electrical connection and cable

For an entire valve island configuration, the list of complete modules can be easily details using page 3 of the Moduflex Valve Configurator software report.

3 - Pre-assembled valve islands ordering

Using this option, the complete valves island configuration has to be defined, and may be ordered, delivered fully assembly and tested under one part number.

The Moduflex Valve in-line e-Configurator software is an easy way for a clear definition of the requested valve island configuration.

V series

Integrated connection field bus or multi-connector valve island

Pages 16-19

T series

Individual connector valve islands
Solenoid clip or lockable connector or remote air pilot

Pages 22-23

S series

Stand alone valves
Solenoid clip or lockable connector or remote air pilot

Pages 24-25

P series

Peripheral modules
Flow control, check valves, pressure regulator, vacuum

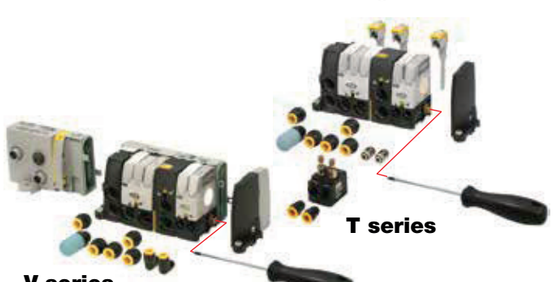
Pages 26-27

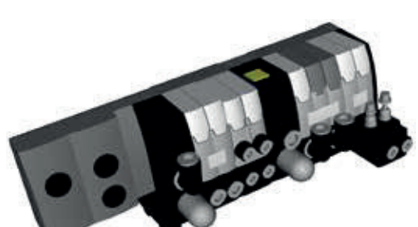
Pages 28-29

Page 30

Page 31

Moduflex Valve in-line e-Configurator



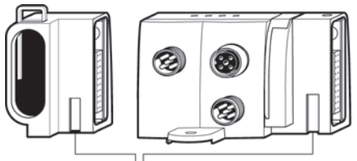


Integrated connections valve islands: V series

In a V series Moduflex valve island, electrical controls are all received by the head module and transmitted to the concerned valve modules through the modular integrated circuit.

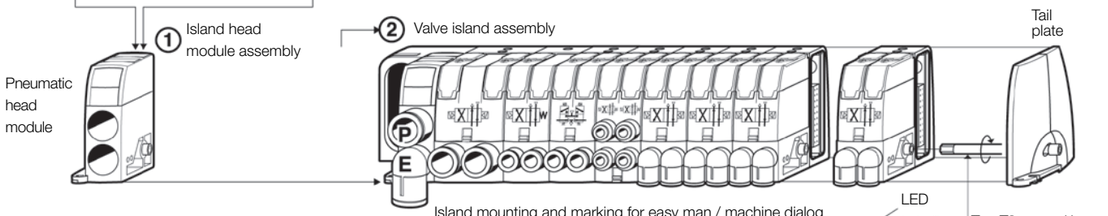
The head module may either be a cable multi-connector or a Fieldbus communication module: the next pages show multi-connector cable and a complete choice of bus protocols.

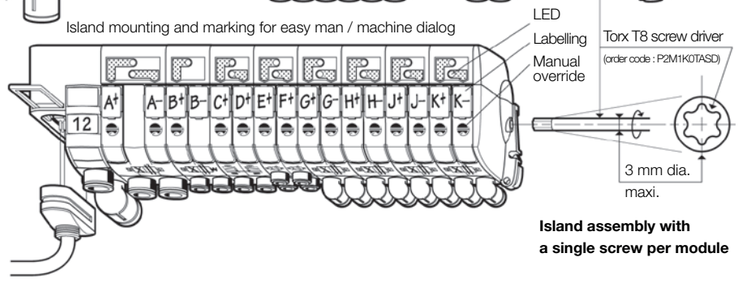
Valve island electrical head module:
multi-connector or field bus connection



Valve island configuration

The following page shows all valve sizes and functions that may enter into a V series valve island and, for each valve size, a choice of clip-on pneumatic connectors: tubing size, straight, elbow etc.
To receive its pressure supply and collect its exhaust, the island also requires a pneumatic head and tail module set and sometimes an intermediate module set with 4 configuration plates for different functions.
To receive its electrical controls, the island is completed by an electrical head module, either a multi-connector or by a bus module to be chosen from the next pages.





Island assembly with a single screw per module

Valve island assembly

The above illustration presents:
- **Step ①** : the electrical head module is engaged into the pneumatic head module ;
- **Step ②**: valve modules are one by one screwed onto each other starting from the head module. For this task, the single integrated screw is tightened with a torx T8 standard screwdriver.

The pneumatic connectors may be clipped or unclipped at any stage.

With a LED, a manual override and a labelling for each valve pilot (see illustration), the island front face eases the "man / machine" dialogue.

The resulting valve island length is expressed by the drawing below, while further size details and mountings are presented on the dimensions pages.

Modules and island ordering

Choice between 3 approaches:

1 - Basic modules ordering:
The following page shows these modules supplied without connector, together with the choice of clip-on connectors separately supplied (10 units packs). This approach gives the maximum flexibility.

2 - Complete modules ordering:
Page 27 shows the ordering chart for modules supplied with their connectors.

3 - Assembled island ordering:
Page 30 shows the valve island configurator CD-Rom to specify a valve island that may be delivered assembled.

Field bus head module:
- width: 94 mm

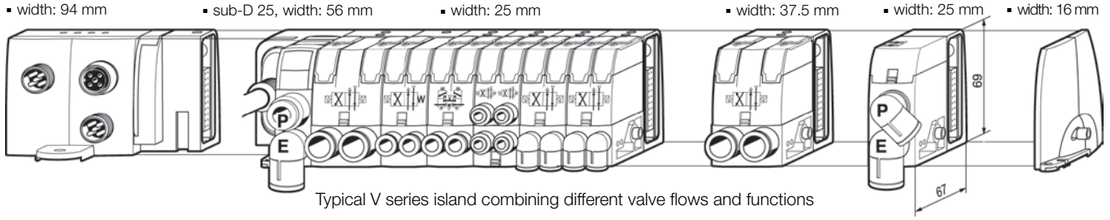
Multi-connector head module:
- guillotine, width: 47 mm
- sub-D 25, width: 56 mm

Valve modules size 1:
- width: 25 mm

Valve module size 2:
- width: 37.5 mm

Intermediate module:
- width: 25 mm

Tail plate:
- width: 16 mm



Typical V series island combining different valve flows and functions

Basic modules (without connector)

Valve Modules	Symbol	Description	Size 1 Weight (g)	Size 1 Order code	Size 2 Weight (g)	Size 2 Order code
Size 1		4/2 Solenoid spring	94	**P2M1V4ES2CV**	100	**P2M2V4ES2CV**
		4/2 Double solenoid	103	**P2M1V4EE2CV**	110	**P2M2V4EE2CV**
		2 x 3/2 NC + NC with exhaust check valves	106	**P2M1VDEE2CV**	115	**P2M2VDEE2CV**
		2 x 3/2 NO + NO with exhaust check valves	106	**P2M1VCEE2CV**	115	**P2M2VCEE2CV**
Size 2		2 x 3/2 NC + NO with exhaust check valves	106	**P2M1VEEE2CV**	115	**P2M2VEEE2CV**
		2 x 4/2 Solenoid spring with exhaust check valves	114	**P2M1VJEE2CV**		
		3/2 NC with exhaust check valves	102	**P2M1V3ES2CV**	110	**P2M2V3ES2CV**
		4/3 Centre exhaust 2 x 3/2 NC + NC without exhaust check valves	106	**P2M1VGEE2CV**	115	**P2M2VGEE2CV**

Island head and intermediate module sets

Valve Modules	Description	Size 2 Weight (g)	Size 2 Order code
P2M2HXT01	Valve island pneumatic head and tail module set	64	**P2M2HXT01**
P2M2BXV0A	Valve island intermediate supply module with a set of 4 configuration plates	68	**P2M2BXV0A**

Clip-On pneumatic connectors *

Valve Modules	Description	Tube OD	Size 1 Weight (g)	Size 1 Order code	Size 2 Weight (g)	Size 2 Order code
	Straight connector	G1/8"	2	**FMDG1-1**		
		4 mm	2	**FMD04-1**		
		6 mm	3	**FMD06-1**	3	**FMD06-2**
		8 mm			4	**FMD08-2**
		10 mm			5	**FMD10-2**
		12 mm			6	**FMD12-2**
	Elbow connector	G1/8"	3	**CMDG1-1**		
		4 mm	3	**CMD04-1**		
		6 mm	5	**CMD06-1**	5	**CMD06-2**
		8 mm			6	**CMD08-2**
		10 mm			7	**CMD10-2**
		12 mm			8	**CMD12-2**
	Silencer				5	**MMDVA2**
	Plug		3	**PMDXX1**	5	**PMDXX2**

* Fittings and plugs pack quantity: 10

Electrical multi-connection and field bus head modules

Multiconnector or field bus head module to be chosen from next pages.

V series valve island: Electrical multi-connector head module

Description		Protection	Cable length	Weight (g)	Order code
Guillotine type	Multi-connection head module			38	**P2M2HEV0A**
	Guillotine connector with flying leads multi-cable	IP65	2 m	335	**P8LMH20M2A**
			5 m	802	**P8LMH20M5A**
			9 m	1425	**P8LMH20M9A**
Standard Sub-D 25 type	Multi-connection head module			60	**P2M2HEV0D**
	Sub-D 25 connector with flying leads multi-cable	IP40	3 m	435	**P8LMH25M3A**
			9 m	1425	**P8LMH25M9A**
		IP65	9 m	1425	**P8LMH25B9A**

V series valve island: Electrical field bus head modules for AS-i protocol

Standard AS-i protocol (up to 31 nodes) electrical head modules

Electrical module for **8 outputs** max.

- V series islands may have up to 8 solenoid pilots
- 2 nodes per module, 4 I / 4 O per node

Input connections	Weight (g)	Order code
No input	150	**P2M2HBVA10800**
8 M8 inputs	200	**P2M2HBVA10808A**
8 inputs on 4 M12	200	**P2M2HBVA10808B**

Electrical module for **4 outputs** max.

- V series islands may have up to 4 solenoid pilots
- 1 node per module, 4 I / 4 O

No input	150	**P2M2HBVA10400**
8 inputs on 4 M12	200	**P2M2HBVA10404B**

AS-i version 2-1 protocol (up to 62 nodes) electrical head modules

Electrical module for **6 outputs** max.

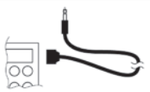
- V series islands may have up to 6 solenoid pilots
- 2 nodes per module, 4 I / 3 O per node

None	150	**P2M2HBVA20600**
8 M8 inputs	200	**P2M2HBVA20608A**
8 inputs on 4 M12	200	**P2M2HBVA20608B**

AS-i head module accessories

P8CS0803J

P8CSY1212A



Description	Connector type	Weight (g)	Order code
Cable quick connect connector	M8 Male	25	**P8CS0803J**
	M12 Male - A coding	25	**P8CS1204J**
« Y » shape	M12 Male - 2 x M12 Female	25	**P8CSY1212A**
Addressing cable 1 meter	M12 Male - Jack	100	**P8LS12JACK**

V series valve island: Electrical field bus head modules for device bus

Electrical modules for 16 outputs
(The V series modules may have up to 16 solenoid pilot valves)

Description	Bus Protocol	Bus In / Bus Out	Power supply	Weight (g)	Order code
Moduflex Bus Communication module	**Profibus DP**	M12 - B coding	M12 - A coding	250	**P2M2HBVP21600**
	For GSD file, go to http://www.parker.com/pneu/moduflex				
	DeviceNet	M12 - A coding	M12 - A coding	250	**P2M2HBVD21600**
			M12 - B coding	250	**P2M2HBVD11600**
	For EDS file, go to http://www.parker.com/pneu/moduflex				
	CANopen	M12 - A coding	M12 - A coding	250	**P2M2HBVC21600**
			M12 - B coding	250	**P2M2HBVC11600**
	For EDS file, go to http://www.parker.com/pneu/moduflex				
	InterBus-S	M23 - 9 Pins	M12 - A coding	300	**P2M2HBVS11600**

Device Bus connection accessories

P2M2HBVP21600

P8CS1205AA

Description	Bus Protocol	Connector type	Weight (g)	Order code
Power supply female straight connector	All	M12 - A coding	25	**P8CS1205AA**
	DeviceNet CANopen	M12 - B coding	25	**P8CS1205AB**
Bus IN female connector	DeviceNet CANopen	M12 - A coding	25	**P8CS1205AA**
	Profibus DP	M12 - B coding	25	**P8CS1205AB**
Bus OUT male connector	DeviceNet CANopen	M12 - A coding	25	**P8CS1205BA**
	Profibus DP	M12 - B coding	25	**P8CS1205BB**
Line termination	DeviceNet CANopen	M12 - A coding	25	**P8BPA00MA**
	Profibus DP	M12 - B coding	25	**P8BPA00MB**

M12 - A coding connector

M12 - B coding connector

Valve Island V Series with IO-Link connection

The 24 DO Moduflex **IO-Link** module allows a very simple and cost efficient connection to any IO-Link master, centralised into the PLC or decentralised through an industrial Ethernet network.

Designed in both Class A and Class B versions with an isolated auxiliary power, it can easily be adapted to all power supply architectures and follow machine directives

IO-Link

Moduflex Class A module with independent Auxiliary Power Supply

The Moduflex **IO-Link** Class A module can handle a Moduflex Valve bank having up to 19 pilot solenoid valves.

Thanks to its 2 x M12 A codded male connectors, it can be connected to any IO-Link Class A masters and separately receive its auxiliary power supply for valves from an independent source.

The Moduflex **IO-Link** Class A module exists in 3 versions with the Auxiliary Power M12 connector pin out adapted to any sourcing through a standard M12 cable:

- P2M2HBVL12400A13 version: 24 Vdc / 0 Vdc on pins 1 & 3 – Standard version
- P2M2HBVL12400A43 version: 24 Vdc / 0 Vdc on pins 4 & 3 – Compatible with Siemens wiring
- P2M2HBVL12400A42 version: 24 Vdc / 0 Vdc on pins 4 & 2 – Compatible with Rockwell wiring

Moduflex Class B module

The Moduflex **IO-Link** Class B module can handle a Moduflex Valve bank having up to 19 pilot solenoid valves.

Thanks to its single M12 A codded male connectors, it can be connected to any IO-Link Class B masters receiving its auxiliary power supply for valves on pins 2 & 5 from the only cable simplifying the connection.

Diagnostic

The Moduflex **IO-Link** module offers a local diagnostic through 4 LED's located on the visible top side, showing:

- IO-Link com status
- Module error
- Output error
- Auxiliary power

Additionnal useful diagnostic information can be read by the PLC through the network simplifying diagnostic and allowing predictive maintenance (all details in the user manual)

Auxiliary power from SAFE source

The Moduflex **IO-Link** module is compatible with SAFE power source for valve control.

For more details, refer to page 44

V series valve island: Electrical fieldbus head module for IO-Link

Electrical Module for 19 outputs (Moduflex Pilot Valves)
(The last 5 outputs of this 24 DO module can't be used with Moduflex Valve)

Description	IO-Link Class	M12 A codded Connector connection				
		IO-Link	Aux. Power	Aux. Power Pinout	Weight (g)	**Order code**
Moduflex IO-Link Communication Module	Class A	3 Pin's	3 Pin's	1 & 3	160	**P2M2HBVL12400A13**
		3 Pin's	3 Pin's	4 & 3	160	**P2M2HBVL12400A43**
		3 Pin's	5 Pin's	4 & 2	160	**P2M2HBVL12400A42**
	Class B	5 Pin's		2 & 5	140	**P2M2HBVL12400B25**

IODD file can be downloaded from IODD Finder or the Moduflex web site:
https://ioddfinder.io-link.com
www.parker.com/pde/io-link

Accessories

Description	Connector type	Weight (g)	**Order code**
M12 Female Connector for both IO-Link communication and auxilliary power supply	M12 - A coding	25	**P8CS1205AA**

Individual connection valve islands: T series

In a T series valve island, electrical controls are individually connected to each valve module, onto its solenoid pilot.

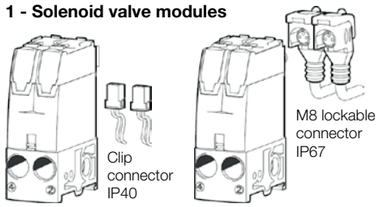
As an alternative, air pilot valve modules are also available, to be controlled by individual pneumatic signals.

Valve island assembly

As shown by the above illustration, the valve modules are one by one screwed onto each other, starting from the head module. For this task, the single integrated screw is tightened with a torx T8 standard screwdriver.
The pneumatic connectors may be clipped or unclipped at any stage.
With a LED, a manual override and a labelling for each valve pilot (see above illustration), the island front face eases the "man / machine" dialogue.
The resulting valve island length is expressed by the drawing below, while further size details and mountings are presented on dimensions pages.

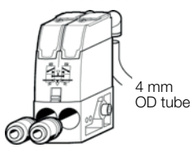
Valve pilot connections

1 - Solenoid valve modules



In its IP40 version, each solenoid shows Clip connection integrating LED and voltage surge protection. The clip connector with flying leads may be ordered separately with independent or interconnected common.
In its IP67 version, each solenoid shows a M8 connection. Lockable connectors, IP67 protected, with LED voltage surge protection and flying lead cable may be ordered for the required length.

2 - Air pilot valve modules

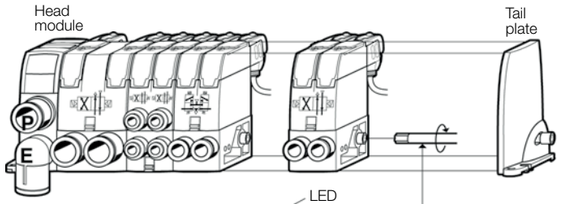


No connector has to be ordered: each pneumatic pilot port includes its integrated movable elbow 4 mm OD tube push-in connector.

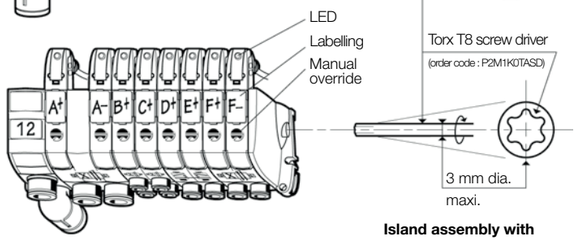
Valve island configuration

The following page presents all valve sizes and functions that may enter into a T series valve island and, for each valve size, a choice of clip-on pneumatic connectors: tubing size, straight, elbow etc."
To receive its pressure supply and collect its exhaust, the island also requires a pneumatic head and tail module set and sometimes an intermediate module set including 4 configuration plates for different functions. Valve modules may either be solenoid versions or air pilot versions. Mixing both versions into the same valve island is possible.

Valve island assembly



Island mounting and marking for easy man / machine dialog

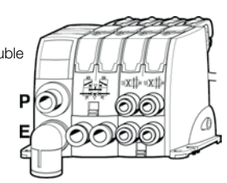


Island assembly with a single screw per module

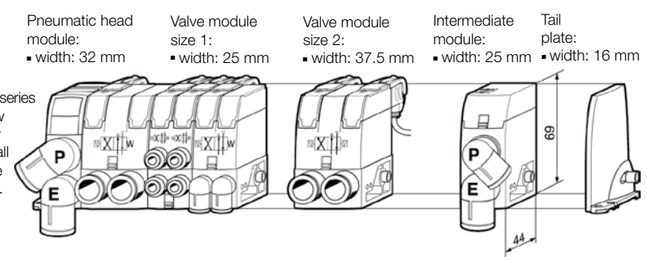
Modules and island ordering

Choice between 3 approaches:
1 - Basic modules ordering:
The following page shows these modules supplied without connector, together with the choice of clip-on connectors separately supplied (10 units packs). This approach gives the maximum flexibility.
2 - Complete modules ordering:
Page 27 shows the ordering chart for modules supplied with their connectors.
3 - Assembled island ordering:
Page 30 shows the valve island configurator CD-Rom to specify a valve island that may be delivered assembled.

Typical T series short island for single or double acting small cylinders.



Typical T series hight flow island for both small and large cylinders.



Typical T series islands combining different valve flows and functions

Basic modules (without connector)

Valve Modules

Symbol	Description	Actuator	Pilot connector	W (g)	Size 1 Order code	W (g)	Size 2 Order code
	4/2 Spring return	Solenoid	M8 Lockable	68	**P2M1T4ES2C**	74	**P2M2T4ES2C**
			Clip	68	**P2M1T4ES2CW**	74	**P2M2T4ES2CW**
		Air pilot		63	**P2M1T4PS**	69	**P2M2T4PS**
	4/2 Double pilot	Solenoid	M8 Lockable	77	**P2M1T4EE2C**	83	**P2M2T4EE2C**
			Clip	77	**P2M1T4EE2CW**	83	**P2M2T4EE2CW**
		Air pilot		67	**P2M1T4PP**	73	**P2M2T4PP**
	2 x 3/2 NC + NC with exhaust check valves	Solenoid	M8 Lockable	80	**P2M1TDEE2C**	94	**P2M2TDEE2C**
			Clip	80	**P2M1TDEE2CW**	94	**P2M2TDEE2CW**
		Air pilot		70	**P2M1TDPP**	84	**P2M2TDPP**
	2 x 3/2 NO + NO with exhaust check valves	Solenoid	M8 Lockable	80	**P2M1TCEE2C**	94	**P2M2TCEE2C**
			Clip	80	**P2M1TCEE2CW**	94	**P2M2TCEE2CW**
		Air pilot		70	**P2M1TCPP**	84	**P2M2TCPP**
	2 x 3/2 NC + NO with exhaust check valves	Solenoid	M8 Lockable	80	**P2M1TEEE2C**	94	**P2M2TEEE2C**
			Clip	80	**P2M1TEEE2CW**	94	**P2M2TEEE2CW**
		Air pilot		70	**P2M1TEPP**	84	**P2M2TEPP**
	2 x 4/2 Spring return with exhaust check valves	Solenoid	M8 Lockable	88	**P2M1TJEE2C**		
			Clip	88	**P2M1TJEE2CW**		
		Air pilot		78	**P2M1TJPP**		
	3/2 NC with exhaust check valves	Solenoid	M8 Lockable	76	**P2M1T3ES2C**	90	**P2M2T3ES2C**
			Clip	76	**P2M1T3ES2CW**	90	**P2M2T3ES2CW**
		Air pilot		71	**P2M1T3PS**	70	**P2M2T3PS**
	4/3 Centre exhaust 2 x 3/2 NC + NC without exhaust check valves	Solenoid	M8 Lockable	80	**P2M1TGEE2C**	94	**P2M2TGEE2C**
			Clip	80	**P2M1TGEE2CW**	94	**P2M2TGEE2CW**
		Air pilot		70	**P2M1TGPP**	84	**P2M2TGPP**

Island head and intermediate module sets

Valve Modules

Description	W (g)	Size 2 Order code
Valve island pneumatic head and tail module set	64	**P2M2HXT01**
Valve island intermediate supply module with a set of 4 configuration plates	64	**P2M2BXT0A**

Clip-On pneumatic connectors *

Valve Modules

* Fittings and plugs pack quantity: 10

Description	Tube OD	W (g)	Size 1 Order code	W (g)	Size 2 Order code
Straight connector	G1/8"	2	**FMDG1-1**		
	4 mm	2	**FMD04-1**		
	6 mm	3	**FMD06-1**	3	**FMD06-2**
	8 mm			4	**FMD08-2**
	10 mm			5	**FMD10-2**
	12 mm			6	**FMD12-2**
Elbow connector	G1/8"	3	**CMDG1-1**		
	4 mm	3	**CMD04-1**		
	6 mm	5	**CMD06-1**	5	**CMD06-2**
	8 mm			6	**CMD08-2**
	10 mm			7	**CMD10-2**
	12 mm			8	**CMD12-2**
Silencer				5	**MMDVA2**
Plug		3	**PMDXX1**	5	**PMDXX2**

Electrical connectors

Description	Connector type	Cable length	W (g)	Order code
Individual lockable connector – IP67	M8 / 2 x Flying leads	2 meters	62	**P8LS08L226C**
Including LED and surge protection		5 meters	155	**P8LS08L526C**
2 Flying leads		9 meters	180	**P8LS08L926C**
Clip connector – IP40	1 x Clip connector	1 meter	8	**P8LW021C**
Individual: Including 2 flying leads		2 meter	12	**P8LW022C**
Multiple: Including 1 common (0 Vdc)	2 x Clip connectors	1 meter	12	**P8LW021C02**
and 1 flying lead per connector	4 x Clip connectors	1 meter	20	**P8LW021C04**
	8 x Clip connectors	1 meter	36	**P8LW021C08**
Straight cable quick connect to thread connector, IP67 protected	M8		12	**P8CS0803J**
	M12		15	**P8CS1204J**

Stand-Alone Valve Modules: S series

Very useful to control isolated cylinders, these stand-alone valves module are compact and easy to mount on the machines with neat electrical and pneumatic connections.

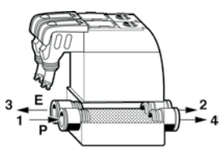
As an alternative to electrical controls, valves with air pilots are also available, to be controlled by individual pneumatic signals.

Valve functions

The following page shows all valve sizes and functions and, for each valve size, a choice of clip-on pneumatic connectors: tubing size, straight, elbow etc."

Valve main connections

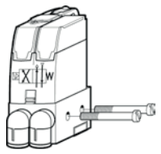
- Outlets to cylinders (ports 2 and 4) on one side.
- Supply P (port 1) and exhaust E (port 3) on the other side. At port 3, exhaust may be collected or receive a clip-on muffler.



Valve mounting

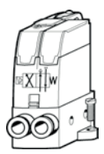
All valves may be mounted either with side screws or with their integrated retractable brackets.

Side screw mounting



The brackets are then retracted.

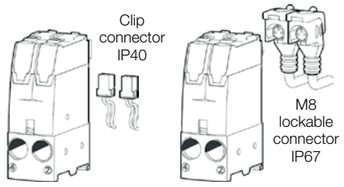
Optional foot mounting



The brackets are then extended.

Valve pilot connections

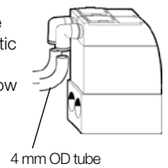
1- Solenoid valve modules



In its IP40 version, each solenoid shows Clip connection integrating LED and voltage surge protection. The clip connector with flying leads may be ordered separately with independent or interconnected common. In its IP67 version, each solenoid shows a M8 connection. Lockable connectors, IP67 protected, with LED voltage surge protection and flying lead cable may be ordered for the required length.

2- Air pilot valve modules

No connector has to be ordered : each pneumatic pilot port includes its integrated movable elbow 4 mm OD tube push-in connector.



Modules and island ordering

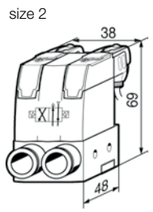
Choice between 2 approaches:

1 - Basic modules ordering:
The following page shows these modules supplied without connector, together with the choice of clip-on connectors separately supplied (10 units packs). This approach gives the maximum flexibility.

2 - Complete modules ordering:
Page 28 shows the ordering chart for modules supplied with their pneumatic and electrical connectors and muffler.

Valve module size 1

Valve module size 2



Basic modules (without connector)

Valve Modules

Symbol	Description	Actuator	Pilot connector	W (g)	Size 1 Order code	W (g)	Size 2 Order code
	4/2 Spring return	Solenoid	M8 Lockable	72	**P2M1S4ES2C**	78	**P2M2S4ES2C**
			Clip	72	**P2M1S4ES2CW**	78	**P2M2S4ES2CW**
		Air pilot		67	**P2M1S4PS**	73	**P2M2S4PS**
	4/2 Double pilot	Solenoid	M8 Lockable	87	**P2M1S4EE2C**	93	**P2M2S4EE2C**
			Clip	87	**P2M1S4EE2CW**	93	**P2M2S4EE2CW**
		Air pilot		77	**P2M1S4PP**	73	**P2M2S4PP**
	2 x 3/2 NC + NC with exhaust check valves	Solenoid	M8 Lockable	85	**P2M1SDEE2C**	91	**P2M2SDEE2C**
			Clip	85	**P2M1SDEE2CW**	91	**P2M2SDEE2CW**
		Air pilot		75	**P2M1SDPP**	81	**P2M2SDPP**
	2 x 3/2 NO + NO with exhaust check valves	Solenoid	M8 Lockable	85	**P2M1SCEE2C**	91	**P2M2SCEE2C**
			Clip	85	**P2M1SCEE2CW**	91	**P2M2SCEE2CW**
		Air pilot		75	**P2M1SCPP**	81	**P2M2SCPP**
	2 x 3/2 NC + NO with exhaust check valves	Solenoid	M8 Lockable	85	**P2M1SEEE2C**	91	**P2M2SEEE2C**
			Clip	85	**P2M1SEEE2CW**	91	**P2M2SEEE2CW**
		Air pilot		75	**P2M1SEPP**	81	**P2M2SEPP**
	3/2 NC with exhaust check valves	Solenoid	M8 Lockable	80	**P2M1S3ES2C**	86	**P2M2S3ES2C**
			Clip	80	**P2M1S3ES2CW**	86	**P2M2S3ES2CW**
		Air pilot		70	**P2M1S3PS**	76	**P2M2S3PS**
	4/3 Centre exhaust 2 x 3/2 NC + NC without exhaust check valves	Solenoid	M8 Lockable	85	**P2M1SGEE2C**	91	**P2M2SGEE2C**
			Clip	85	**P2M1SGEE2CW**	91	**P2M2SGEE2CW**
		Air pilot		75	**P2M1SGPP**	81	**P2M2SGPP**

Clip-On pneumatic connectors *

Valve Modules

Description	Tube OD	W (g)	Size 1 Order code	W (g)	Size 2 Order code
Straight connector	G1/8"	2	**FMDG1-1**		
	4 mm	2	**FMD04-1**		
	6 mm	3	**FMD06-1**	3	**FMD06-2**
	8 mm			4	**FMD08-2**
	10 mm			5	**FMD10-2**
	12 mm			6	**FMD12-2**
Elbow connector	G1/8"	3	**CMDG1-1**		
	4 mm	3	**CMD04-1**		
	6 mm	5	**CMD06-1**	5	**CMD06-2**
	8 mm			6	**CMD08-2**
	10 mm			7	**CMD10-2**
	12 mm			8	**CMD12-2**
Silencer		3	**MMDVA1**	5	**MMDVA2**
Plug		3	**PMDXX1**	5	**PMDXX2**

* Fittings and plugs pack quantity: 10

Electrical connectors

Description	Connector type	Cable length	W (g)	Order code
Individual lockable connector – IP67	M8 / 2 x Flying leads	2 meters	62	**P8LS08L226C**
Including LED and surge protection		5 meters	155	**P8LS08L526C**
2 Flying leads		9 meters	180	**P8LS08L926C**
Clip connector – IP40	1 x Clip connector	1 meter	8	**P8LW021C**
Individual: Including 2 flying leads		2 meter	12	**P8LW022C**
Multiple: Including 1 common (0 Vdc)	2 x Clip connectors	1 meter	12	**P8LW021C02**
and 1 flying lead per connector	4 x Clip connectors	1 meter	20	**P8LW021C04**
	8 x Clip connectors	1 meter	36	**P8LW021C08**
Straight cable quick connect to thread	M8		12	**P8CS0803J**
connector, IP67 protected	M12		15	**P8CS1204J**

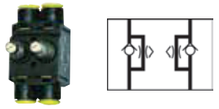
Peripheral Valve Modules: P series

Four additional peripheral modules complete the valve system in order to facilitate the installation of specific cylinder controls:
- Dual flow control, for cylinder speed adjusting;
- Dual pilot operated check valve, for cylinder positioning;
- Pressure regulator, for cylinder thrust adjusting;
- Vacuum generator, for vacuum pad controls.

Module function selection

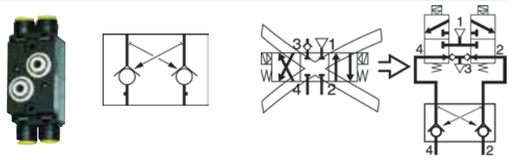
Dual flow control

By controlling the exhaust flows of a double acting cylinder, this module can adjust both speeds: forwards and backwards.



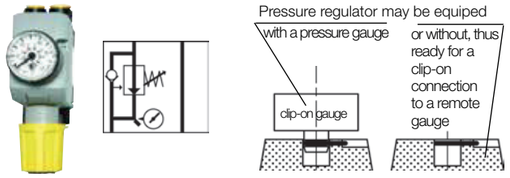
Dual pilot operated check valve

Combined with a double 3/2 NC + NC valve, this module will block flows and stop cylinder movement as soon as the valve outputs are both exhausted. Better than a 3 position closed centre valve, it provides accurate positioning when mounted close to the cylinder.



Pressure regulator

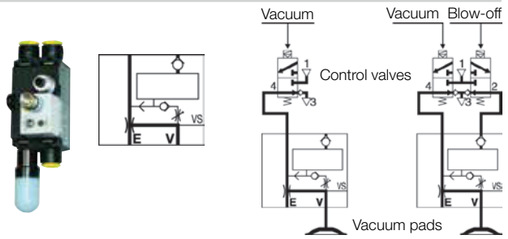
The thrust developed by a cylinder often requires adjustment by controlling the pressure to the front or back of the piston. This pressure regulator module enables manual adjustment of pressure on one side of the piston, with visual indication provided by the pressure gauge.



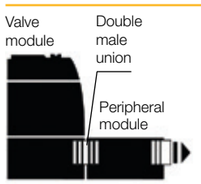
Vacuum generator

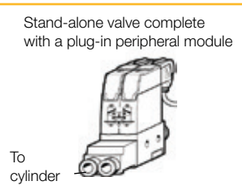
This multi-purpose module controls vacuum pads with a choice between two basics schematics:
- Controlled with only one 3/2 NC valve, the vacuum generator provides vacuum to the pads during valve actuation and then blow-off supplied from an integrated chamber.
- Controlled with a double 3/2 NC + NC, the vacuum generator provides vacuum during the first valve actuation, and then strong blow-off from the second valve.

Integrated blow-off flow controller. Optional plug-in vacuum sensor.

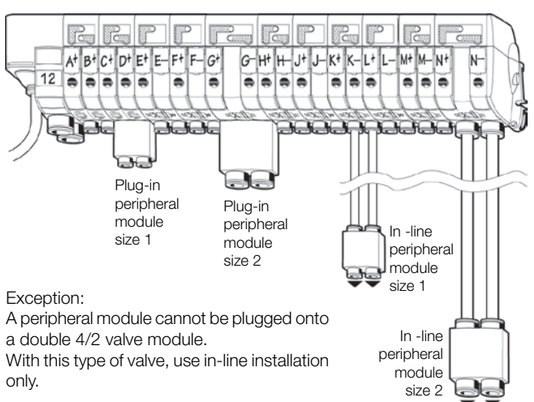


Module installation selection





Peripheral modules may either be mounted:
- Plugged into the valve module through double male unions;
- Or in line, close to the cylinder to control it better.



Exception:
A peripheral module cannot be plugged onto a double 4/2 valve module.
With this type of valve, use in-line installation only.

Basic peripheral modules (without connector)

Peripheral Modules				Size 1		Size 2
Symbol	Description		Weight (g)	Order code	Weight (g)	Order code
	Dual flow control		50	**P2M1PXFA**	50	**P2M2PXFA**
	Dual P.O. check valve		50	**P2M1PXCA**	50	**P2M2PXCA**
	Pressure regulator	Pressure range / Gauge				
		0 - 2 bar / 0 - 4 bar	135	**P2M1PXSR**	135	**P2M2PXSR**
		0 - 2 bar / Without	105	**P2M1PXST**	165	**P2M2PXST**
		0 - 4 bar / 0 - 7 bar	135	**P2M1PXSM**	135	**P2M2PXSM**
		0 - 4 bar / Without	105	**P2M1PXSL**	165	**P2M2PXSL**
		0 - 8 bar / 0 - 11 bar	135	**P2M1PXSG**	135	**P2M2PXSG**
		0 - 8 bar / Without	105	**P2M1PXSN**	165	**P2M2PXSN**
	90% Vacuum generator		30	**P2M1PXVA**		

Clip-On pneumatic connectors *

Valve Modules				Size 1		Size 2
	Description	Tube OD	Weight (g)	Order code	Weight (g)	Order code
	Straight connector	G1/8"	2	**FMDG1-1**		
		4 mm	2	**FMD04-1**		
		6 mm	3	**FMD06-1**	3	**FMD06-2**
		8 mm			4	**FMD08-2**
		10 mm			5	**FMD10-2**
		12 mm			6	**FMD12-2**
	Elbow connector	G1/8"	3	**CMDG1-1**		
		4 mm	3	**CMD04-1**		
		6 mm	5	**CMD06-1**	5	**CMD06-2**
		8 mm			6	**CMD08-2**
		10 mm			7	**CMD10-2**
		12 mm			8	**CMD12-2**
	Double male union		5	**HMDXX1**	8	**HMDXX2**
	Silencer		3	**MMDVA1**		
	Plug		3	**PMDXX1**	5	**PMDXX2**

* Fittings and plugs pack quantity: 10

Clip-on accessories

Description	Connection	Pressure range	Weight (g)	Order code
Clip-on pressure gauge	Clip-on	0 to 4 bar	30	**P2M1K0GT**
for pressure regulator modules,		0 to 7 bar	30	**P2M1K0GL**
size 1 or size 2		0 to 11 bar	30	**P2M1K0GN**
Analog (1 - 5 Vdc) Vacuum Sensor	Diam. 4 mm tube	0 to -1 bar	25	**MPS-V8T4-AG**
Flying lead 2 meter cable	Diam. 6 mm tube	0 to -1 bar	25	**MPS-V8T-AG**
Dig. PNP / Ana (4 - 20 mA) Vacuum Sensor	G 1/8" male	0 to -1 bar	45	**MPS-V34G-PCI**
15 cm cable - M8 4 pin's connector				

Complete module ordering, as compared to basic module ordering

Complete modules

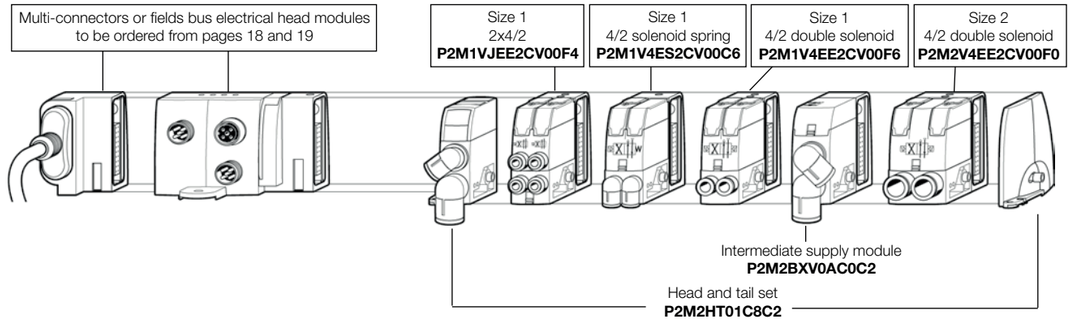
Ordered from the following pages, the complete modules are supplied all equipped with their electrical and pneumatic connectors. Only one order line is necessary, and each module comes complete, with just the necessary chosen connectors.

Basic modules

Ordered from the previous pages, the basic modules are to be equipped with their connectors. The clip-on assembly to the module is easy. The main advantage is flexibility : connector type and size may be chosen at the last moment, to better fit the machine needs.

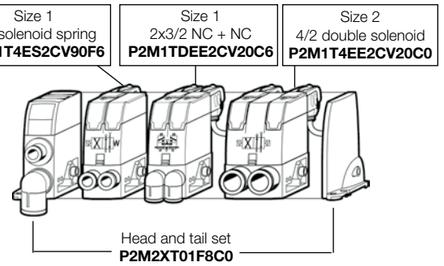
V series

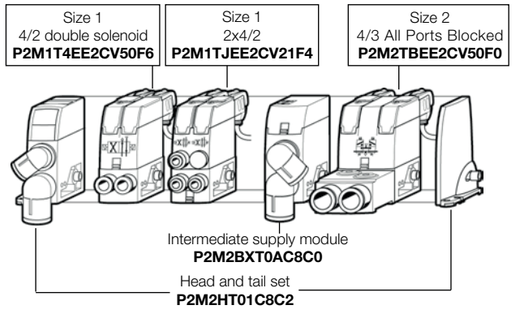
See opposite page for complete module order code chart



T series

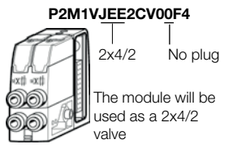
See opposite page for complete module order code chart

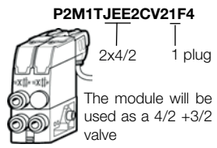




Special case : the 2 x 4/2 mini-module plug configuration

For micro-cylinders, this very compact 2 x 4/2 module (order code. JEE) may also be used to obtain 3/2 valves, either Normally Closed or Normally Open.
To do so, the complete module may be supplied with plugs that may replace some of the plug-in connectors.
To order, use the top chart from opposite page.





S and P series

See page 28 and 29 for complete module order code charts.

Complete Moduflex modules, equipped with their electrical and pneumatic connectors, may be ordered. To do so, use the below chart to define the complete module order codes.

Valve modules

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
P	2	M	1	V	4	E	E	2	C	V	0	0	F	6

Minimum ordering quantity: 10 pieces

Voltage	
00	Pneumatic pilot
2C	24VDC

Pilot Connection & Cable Length		
Valvetronic V Series IP65		
V	0	V Series - Integrated Valvetronic Gallery
T Series - M8 Connector		
0	0	No cable (also for pneumatic remote pilot)
V	2	2 meter cable - M8 connector
V	5	5 meter cable - M8 connector
V	9	10 meter cable - M8 connector
T Series - Clip Connector		
W	0	No cable
W	1	1 meter cable - Clip connector
W	2	2 meter cable - Clip connector
T Series - Pneumatic Remote Pilot		
0	0	4 mm OD tubing

Size	
1	Size 1
2	Size 2

Series	
V	Integrated connections
T	Individual connectors

Pneumatic connectors Ports 2 & 4		
Size 1 modules		
F4	Straight	4 mm OD
C4	Elbow	4 mm OD
F6	Straight	6 mm OD
C6	Elbow	6 mm OD
Size 2 modules		
F6	Straight	6 mm OD
C6	Elbow	6 mm OD
F8	Straight	8 mm OD
C8	Elbow	8 mm OD
F0	Straight	10 mm OD
C0	Elbow	10 mm OD

Valve Function - Solenoid Versions *	
4 E S	4/2 Solenoid spring
4 E E	4/2 Double solenoid
D E E	2 x 3/2NC + NC (with exhaust check valve)
C E E	2 x 3/2 NO + NO (with exhaust check valve)
E E E	2 x 3/2 NC + NO (with exhaust check valve)
3 E S	3/2 NC (with exhaust check valve)
G E E	4/3 centre exhaust (= 2x3/2 without exhaust check valve)
B E E	2x3/2 + clipped dual PO check (= 4/3 APB)
Size 1 only — J E E	2x4/2 with exhaust check valve with plug configuration

Plug configurations	
0	No plug

Only for JEE 2x4/2 modules (1)	
0	0 plug (2x 4/2)
1	1 plug (4/2 + 3/2)
2	2 plugs (2x3/2 or 1x4/2)
3	3 plugs (1x3/2)

* For T Series - Pneumatic Pilot: Replace "ES" or "EE" by "PS" or "PP"

Head/Tail & Intermediate Modules

Minimum ordering quantity: 10 pieces

1	2	3	4	5	6	7	8	9	10	11	12	13
P	2	M	2	H	X	T	0	1	F	0	C	2

	Head and intermediate module	
	HXT01	**V** and **T** series Pneumatic head and tail set
	BXV0A	**V** series intermediate supply module with a set of 4 configuration plates
	BXT0A	**T** series intermediate supply module with a set of 4 configuration plates

Pressure port connector	
F6	Straight 6 mm OD
C6	Elbow 6 mm OD
F8	Straight 8 mm OD
C8	Elbow 8 mm OD
F0	Straight 10 mm OD
C0	Elbow 10 mm OD
F2	Straight 12 mm OD
C2	Elbow 12 mm OD
PP	Plug
MM	Muffler

Exhaust port connector	
F6	Straight 6 mm OD
C6	Elbow 6 mm OD
F8	Straight 8 mm OD
C8	Elbow 8 mm OD
F0	Straight 10 mm OD
C0	Elbow 10 mm OD
F2	Straight 12 mm OD
C2	Elbow 12 mm OD
PP	Plug
MM	Muffler

Moduflex **S** series complete module order codes

Complete Moduflex stand alone valves, equipped with their electrical and pneumatic connectors, may be ordered. To do so, use the below chart to define the complete module order codes.

Stand alone valve modules

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
P	2	M	1	S	4	E	E	2	C	V	5	A	F	6

Minimum ordering quantity: 10 pieces

Voltage	
00	Pneumatic pilot
2C	24VDC

Size	
1	Size 1
2	Size 2

Series	
S	Stand alone valve modules

Pilot Connection & Cable Length		
M8 Connector		
0	0	No cable
V	2	2 meter cable - M8 connector
V	5	5 meter cable - M8 connector
V	9	10 meter cable - M8 connector
Clip Connector		
W	0	No cable
W	1	1 meter cable - Clip connector
W	2	2 meter cable - Clip connector
Pneumatic Remote Pilot		
0	0	4 mm OD tubing

Valve Function - Solenoid Versions *	
4 E S	4/2 Solenoid spring
4 E E	4/2 Double solenoid
D E E	2 x 3/2NC + NC (with exhaust check valve)
C E E	2 x 3/2 NO + NO (with exhaust check valve)
E E E	2 x 3/2 NC + NO (with exhaust check valve)
3 E S	3/2 NC (with exhaust check valve)
G E E	4/3 centre exhaust (= 2x3/2 without exhaust check valve)
B E E	2x3/2 + clipped dual PO check (= 4/3 APB)

* Pneumatic Pilot: Replace "ES" or "EE" by "PS" or "PP"

Pneumatic connectors					
Ports 1 & 3		**Outlet ports 2 & 4**		**Tube OD**	
A	Straight & straight	F	Straight & straight	**Size 1 modules**	
B	Elbow & elbow	C	Elbow & elbow	4	4 mm OD
C	Straight & muffler	0	No connector for plug-in P module	6	6 mm OD
D	Elbow & muffler			**Size 2 modules**	
				6	6 mm OD
				8	8 mm OD
				0	10 mm OD

Size 1
4/2 solenoid spring
P2M1S4ES2CV5CC6

Size 1
2x3/2 NC + NC
P2M1SDEE2CV2BC6

Size 2
4/2 double solenoid
P2M2S4EE2CV9CC8

Size 2
2x3/2 NC + NC
P2M2SDEE2CV2CC0

Size 2
4/3 All Ports Blocked
P2M2SBEE2CV2AF0

Moduflex **P** series complete module order codes

Complete Moduflex peripheral module, equipped with their pneumatic connectors, may be ordered. To do so, use the below chart to define the complete module order codes.

Dual flow control, dual pilot operated check valve, and pressure regulator peripheral modules

Minimum ordering quantity: 10 pieces

1	2	3	4	5	6	7	8	9	10	11	12
P	2	M	1	P	X	F	A	J	J	F	6

Size	
1	Size 1
2	Size 2

Peripheral module function	
F A	Dual flow control
C A	Dual P.O. check valve
Pressure regulators	
S R	0-2 bar, with pressure gauge
S M	0-4 bar, with pressure gauge
S G	0-8 bar, with pressure gauge

Inlet port pneumatic connectors	
Size 1 modules	
F4	Straight 4 mm OD
C4	Elbow 4 mm OD
F6	Straight 6 mm OD
C6	Elbow 6 mm OD
Size 2 modules	
F6	Straight 6 mm OD
C6	Elbow 6 mm OD
F8	Straight 8 mm OD
C8	Elbow 8 mm OD
F0	Straight 10 mm OD
C0	Elbow 10 mm OD

Outlet port pneumatic connectors	
Size 1 modules	
F4	Straight 4 mm OD
C4	Elbow 4 mm OD
F6	Straight 6 mm OD
C6	Elbow 6 mm OD
Size 2 modules	
F6	Straight 6 mm OD
C6	Elbow 6 mm OD
F8	Straight 8 mm OD
C8	Elbow 8 mm OD
F0	Straight 10 mm OD
C0	Elbow 10 mm OD

Vacuum generator peripheral module

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
P	2	M	1	P	X	V	A	F	6	A	F	6	C	M	A

Minimum ordering quantity: 10 pieces

Size	
1	Size 1

Peripheral module function	
V A	Vacuum generator

Exhaust port (3) *	
F4	Straight 4 mm OD
C4	Elbow 4 mm OD
F6	Straight 6 mm OD
C6	Elbow 6 mm OD
MA	Clip-on muffler

Pressure & Blow-off port connectors	
JJ	Clip-on double male union
F4	Straight 4 mm OD
C4	Elbow 4 mm OD
F6	Straight 6 mm OD
C6	Elbow 6 mm OD
F1	Straight threaded 1/8"
C1	Elbow threaded 1/8"

A	2 clip-on male union
A	2 push-in connectors
B	1 push-in connector 1 plug on blow-off port

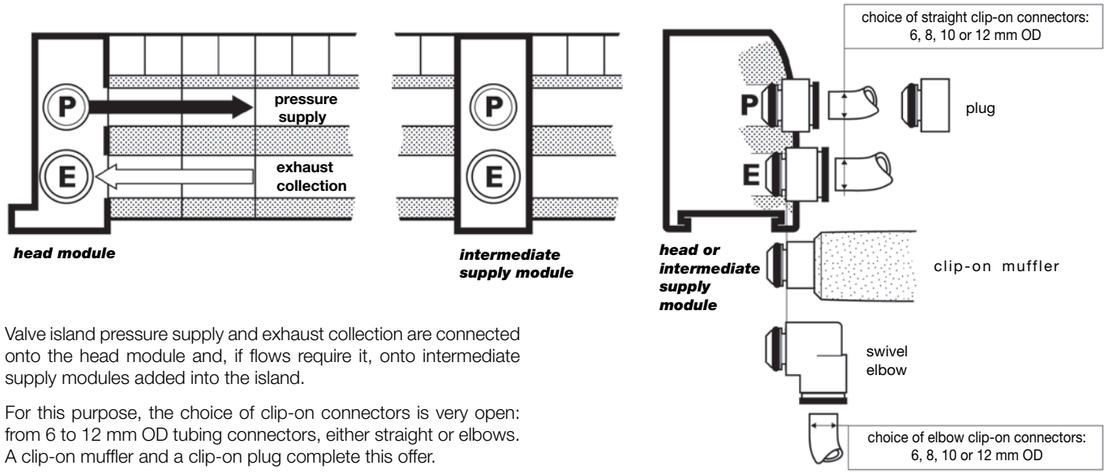
Vacuum and Vacuum Sensor port connectors	
F4	Straight 4 mm OD
C4	Elbow 4 mm OD
F6	Straight 6 mm OD
C6	Elbow 6 mm OD
F1	Straight threaded 1/8"
C1	Elbow threaded 1/8"

A	2 similar connectors
B	1 connector on vacuum port 1 plug on vacuum sensor port
D	1 Connector on Vacuum Port 1 Dig/Ana Vacuum Sensor MPS-V34G-PCI
E	1 Connector on Vacuum Port 1 Analog Vacuum Sensor MPS-V8T-AG

Island head module port sizing

Moduflex is totally flexible: islands may have up to 19 valves for the V Series and is not limited for the T series with a choice of 3 valve sizes, depending on the required flow. Thus, each island has specific needs for the size of it pressure supply and its exhaust collection.

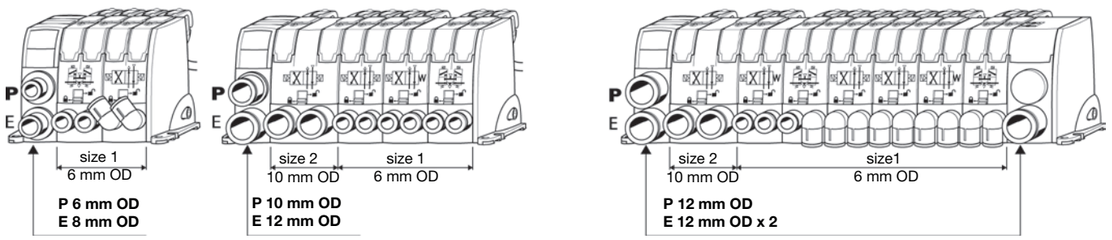
Choice of connections to an island P and E ports



Valve island pressure supply and exhaust collection are connected onto the head module and, if flows require it, onto intermediate supply modules added into the island.

For this purpose, the choice of clip-on connectors is very open: from 6 to 12 mm OD tubing connectors, either straight or elbows. A clip-on muffler and a clip-on plug complete this offer.

Sizing recommendations



The 3 valve islands above present typical situations for sizing islands pressure supply and exhaust collection.

In a given island, valves do not deliver their flow at the same moment. Thus, the number of valves in an island is not the major factor to consider. More important is the size of the largest valve and of the largest output tubes to the cylinders.

ID section areas of standard tubings

2 x 4 mm:	3 mm²	5.5 x 8 mm:	24 mm²	10 x12 mm:	80 mm²
2.7 x 4 mm:	6 mm²	6 x 8 mm:	28 mm²		
4 x 6 mm:	12 mm²	7 x 10 mm:	40 mm²	muffler:	100 mm² equivalent
		8 x 10 mm:	50 mm²		

We would recommend the following:

- air supply connection at least equivalent to largest output tube to cylinders;
- exhaust collection at least twice the section area of the largest output tube to cylinders.

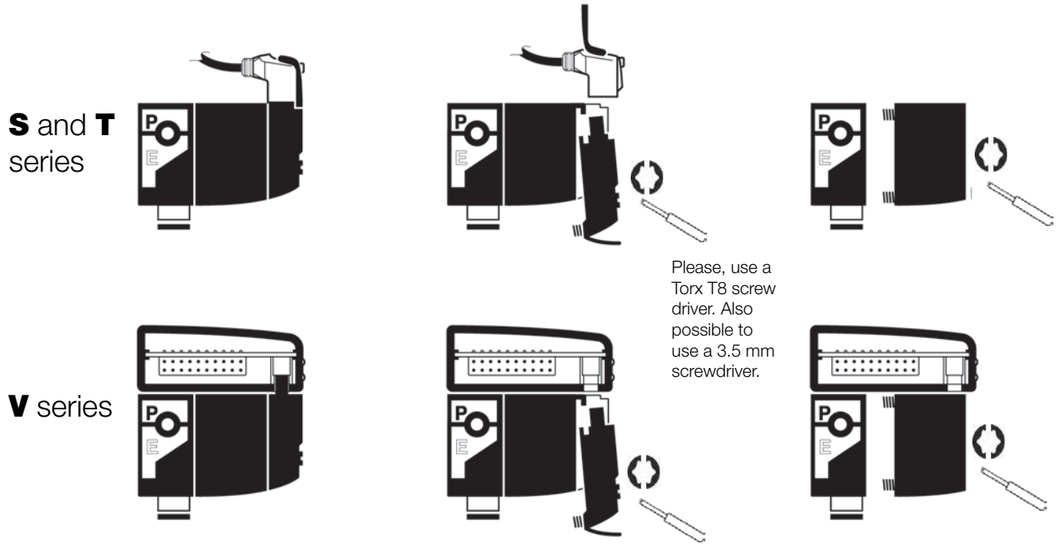
For islands with high flows, the following options are possible:

- use tubes up to 12 mm OD or mufflers providing exhaust collection is not necessary;
- provide additional P and/or E connection ports by inclusion of intermediate supply modules, thus keeping tube size small.

At the machine commissioning stage, the supply and exhaust connections can be easily modified until the required performance is achieved.

Maintenance procedure

The latest generations of compact pneumatic valves have a life expectancy which generally exceeds the equipment they control. Therefore, although maintenance is seldom required, when necessary the solenoid pilot, valve or connector can be easily replaced without removing the island base, as shown below.



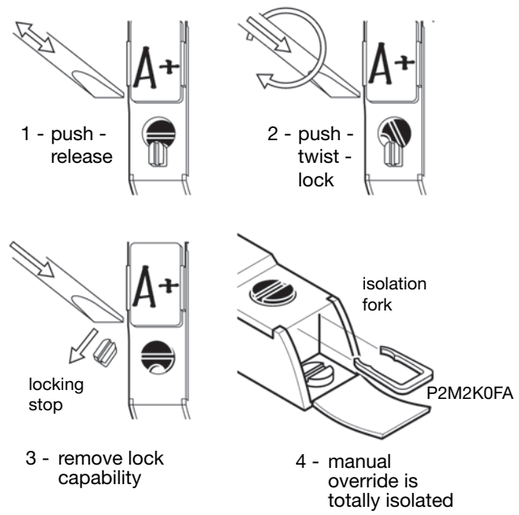
With only one universal solenoid pilot for all configurations, maintenance is simple

24V DC is now a global standard for all machines.

The Moduflex 24V DC unique solenoid pilot is supplied with the multi-function manual override that can be adapted to all requirements, as explained by the drawings.

Because all Moduflex valve and island configurations are supplied with this unique solenoid pilot, maintenance operations remain very simple.

Multi-function adaptable manual override

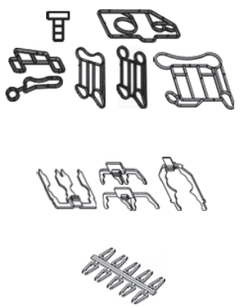


Maintenance components

	Valve pilot	Connection	Weight (g)	Order code
	Solenoid pilot	M8 - 3 Pins - IP67	15	**P2D8V32C5**
		Clip connector - 2 pins - IP40 With LED and voltage surge supression	15	**P2D2W3226C5**
	Pneumatic pilot	4 mm OD tubing push-in elbow fitting	10	**P2M2K0PA**

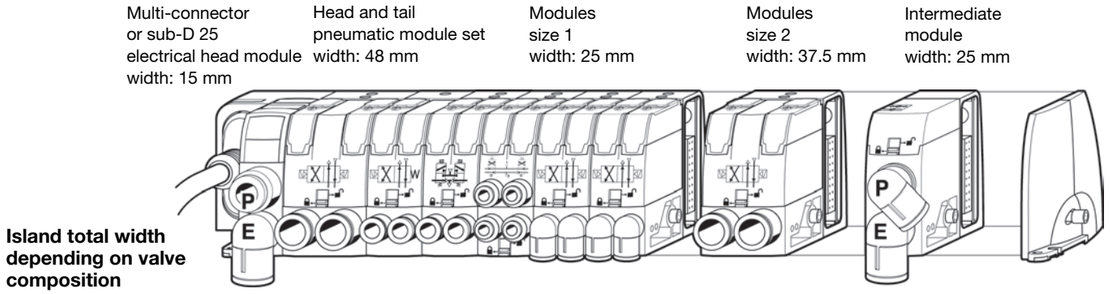
size 1 valve modules without solenoid pilot and without sub-base		Weight (g)	Order code
4/2	monostable	26	**P2M1X4ES**
	bistable	25	**P2M1X4EE**
3/2	double NC + NC	28	**P2M1XDEE**
	double NO + NO	28	**P2M1XCEE**
	double NC + NO	28	**P2M1XEEE**
	single NC	25	**P2M1X3ES**
4/3 CE	double 3/2 NC + NC without exhaust check valve	28	**P2M1XGEE**

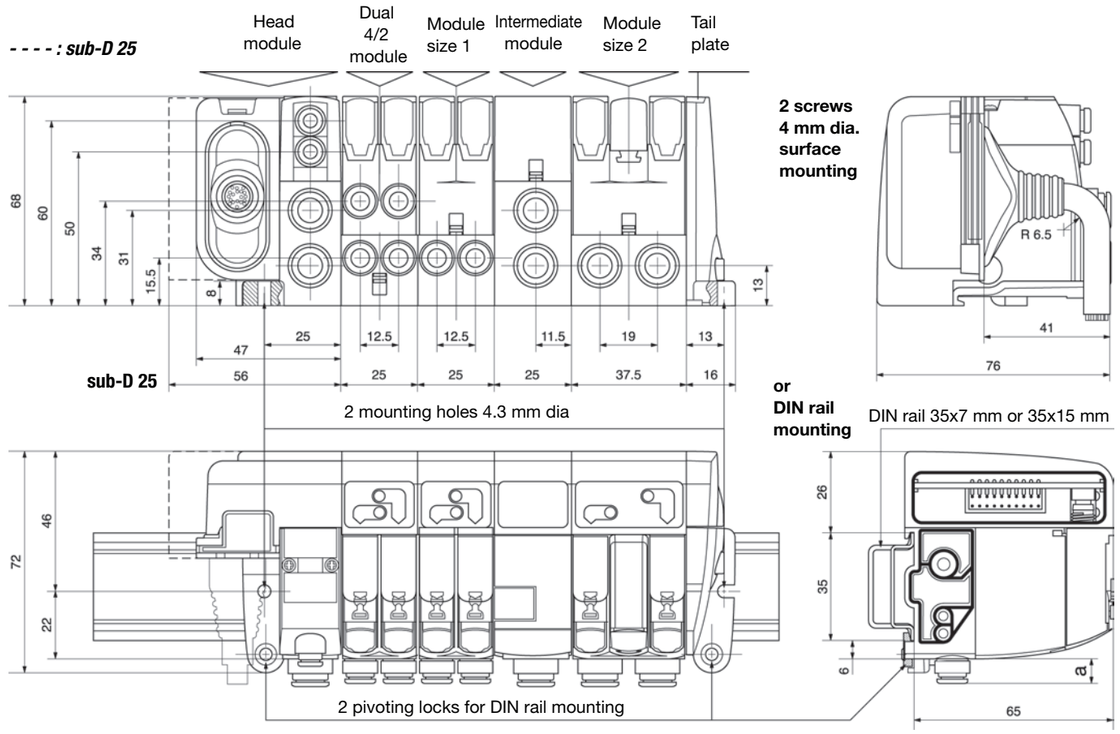
size 2 valve modules without solenoid pilot and without sub-base		Weight (g)	Order code
4/2	monostable	28	**P2M2X4ES**
	bistable	30	**P2M2X4EE**
3/2	double NC + NC	32	**P2M2XDEE**
	double NO + NO	32	**P2M2XCEE**
	double NC + NO	32	**P2M2XEEE**
	single NC	28	**P2M2X3ES**
4/3 CE	double 3/2 NC + NC without exhaust check valve	32	**P2M2XGEE**



Set of maintenance parts		Weight (g)	Order code
Seals	Set of various seals: 3 under solenoid pilot seals 3 inter island base seals 2 for dual 4/2 valves (2 parts) 2 for single and dual 3/2 – Size 1 – valves 2 for single 4/2 – Size 1 – valves 2 for size 2 valves (all functions)	8	**PM2K0JA**
Fitting locking clips	Set of 14 clips: 4 for dual 4/2 valves 6 for size 1 valves 2 for size 2 valves 2 for intermediate supply modules	10	**P2M2K0CA**
Manual override forks	Set of 10 isolating forks for pilot solenoid manual override	8	**P2M2K0FA**

1 - Multi-connector or sub-D 25 valve island

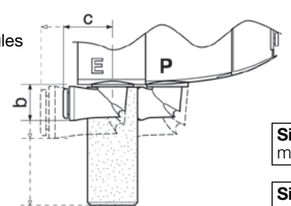




Special case: 4/3 closed centre function within island version:
Add the dimensions of the dual P.O. check valve
module plugged into the island. See pages 39 and 40 for dimensions.

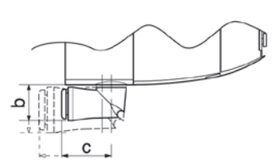
Island head and intermediate modules

	a	b	c
6 mm tube OD	8	13	16
8 mm tube OD	9	16	19
10 mm tube OD	13	18	22
12 mm tube OD	13	19	25
Muffler		40	

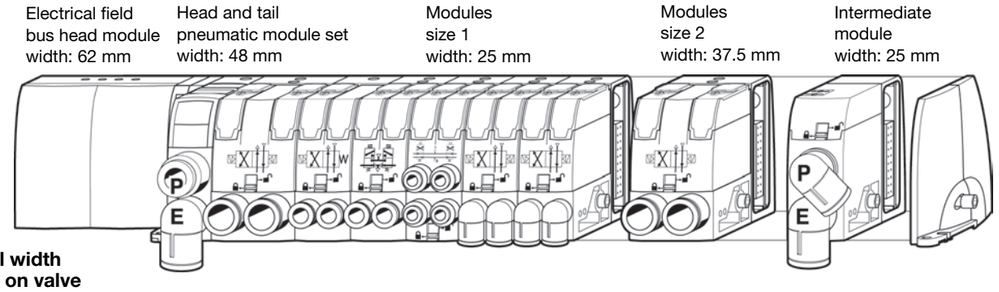


Island valves modules

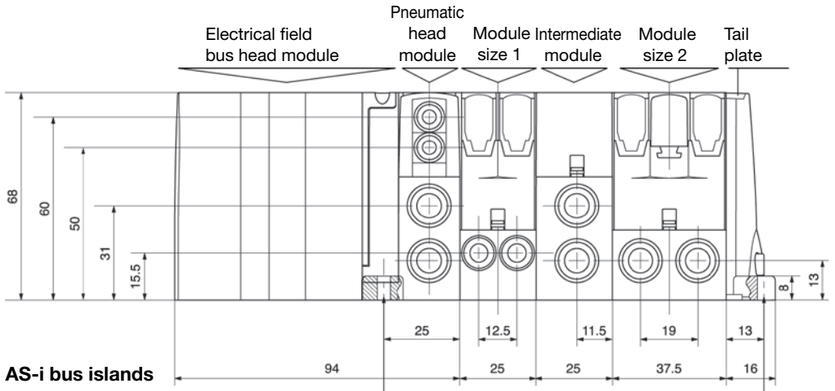
	OD tube	a	b	c
Size 1 modules	4 mm	8	10	12
	6 mm	8	13	16
Size 2 modules	8 mm	9	16	19
	10 mm	13	18	22



2 - Field bus connected islands



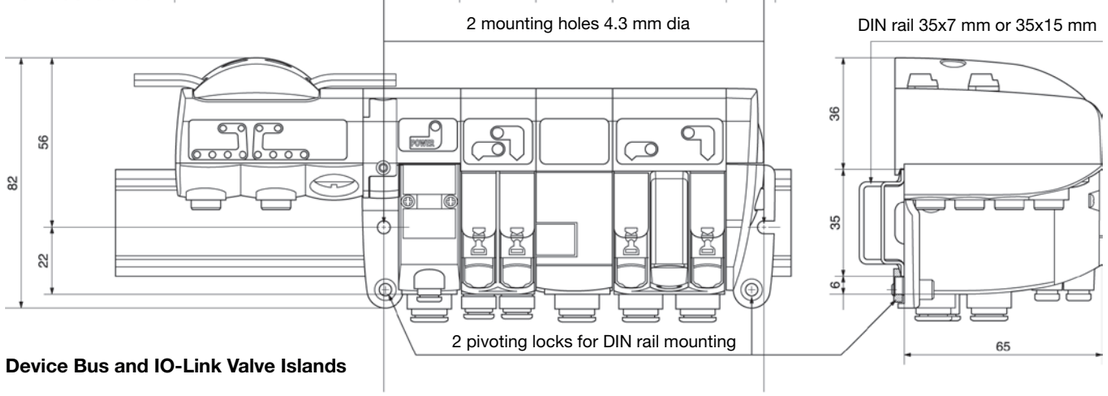
Island total width depending on valve composition



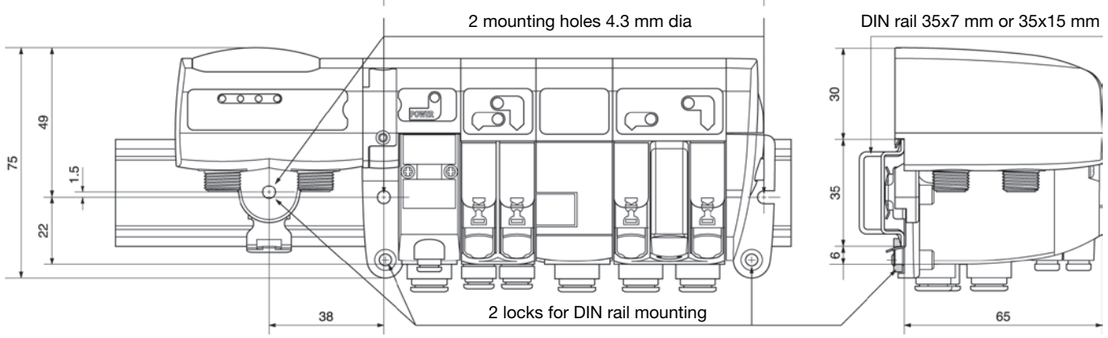
2 screws 4 mm dia. surface mounting

or DIN rail mounting

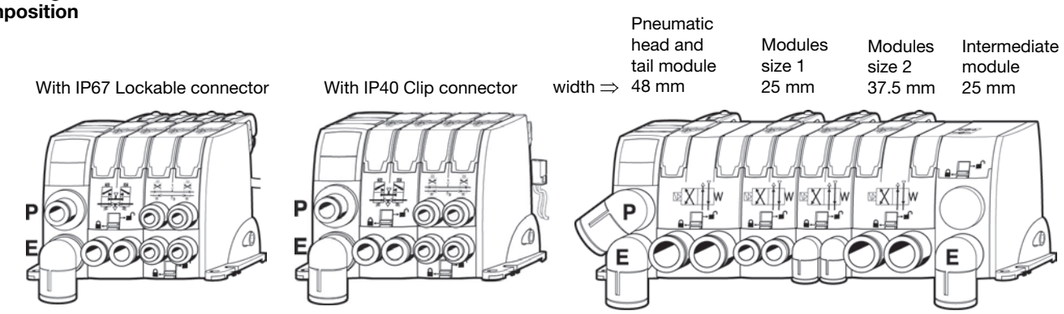
AS-i bus islands

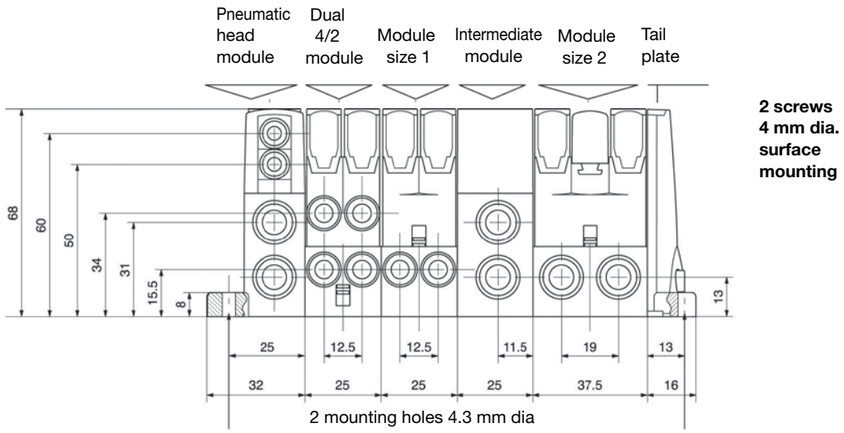


Device Bus and IO-Link Valve Islands



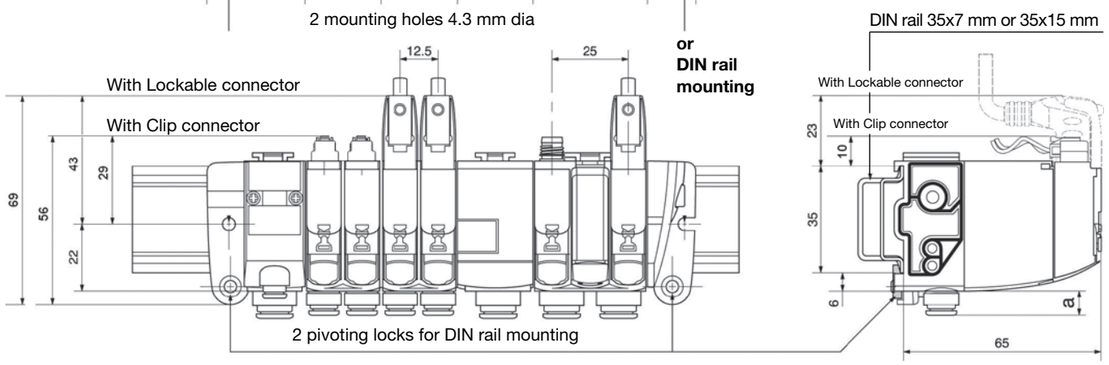
Island total width depending on valve composition





2 screws 4 mm dia. surface mounting

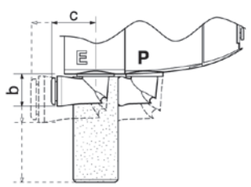
or DIN rail mounting



Special case : 4/3 closed centre function within island version:
Add the dimensions of the dual P.O. check valve module plugged into the island.

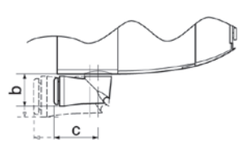
Island head and intermediate modules

	a	b	c
6 mm tube OD	8	13	16
8 mm tube OD	9	16	19
10 mm tube OD	13	18	22
12 mm tube OD	13	19	25
Muffler		40	

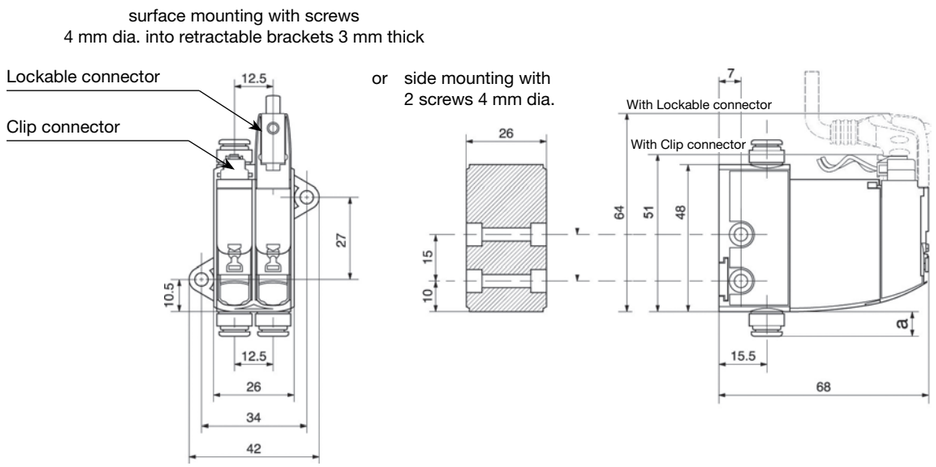


Island valves modules

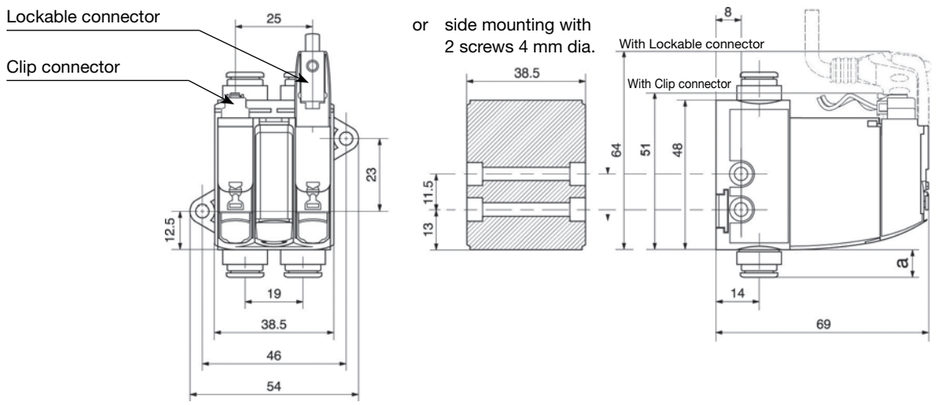
	OD tube	a	b	c
Size 1 modules	4 mm	8	10	12
	6 mm	8	13	16
Size 2 modules	8 mm	9	16	19
	10 mm	13	18	22



Stand-alone valve size 1



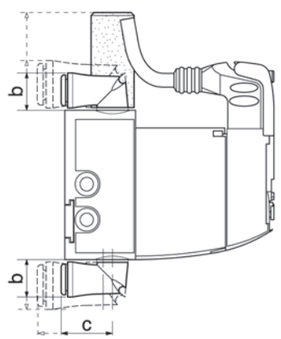
Stand-alone valve size 2



Dimensions and mountings of the stand-alone valves 4/2, double and single 3/2, 4/3 vented centre and 4/3 pressure centre.

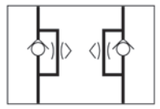
Special case : 4/3 closed centre. Add the dual P.O. check valve module that has been plugged in the basic valve.

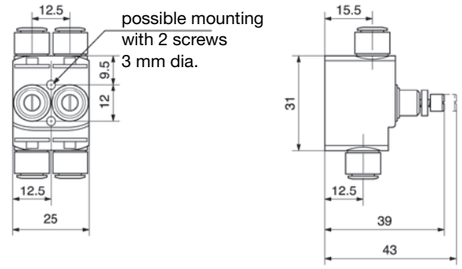
		a	b	c
Size 1 modules	4 mm tube OD	8	10	12
	6 mm tube OD	8	13	16
	Muffler		31	
Size 2 modules	8 mm tube OD	9	16	19
	10 mm tube OD	13	18	22
	Muffler		40	



Reminder: peripheral modules may either be plugged in the valve output ports or mounted in line separate from the valve

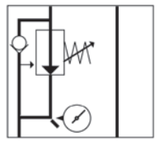
Dual flow control module size 1



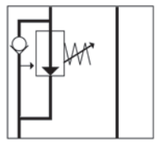


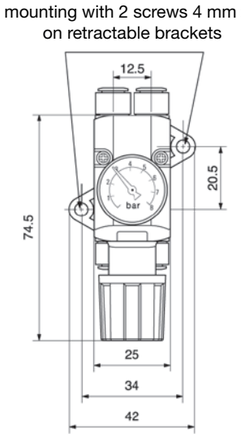
Pressure regulation module size 1

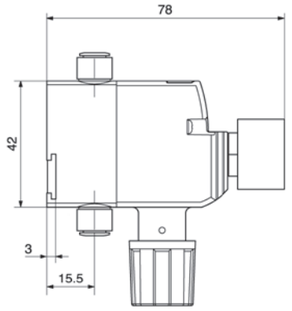
- with gauge

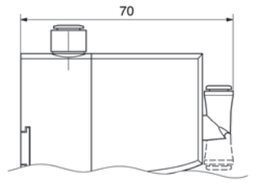


- without gauge



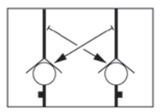


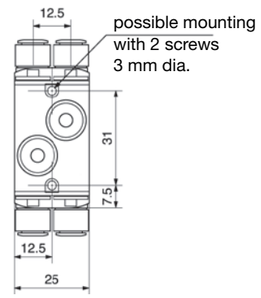


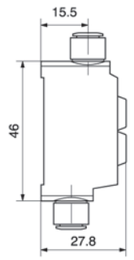


swivel elbow push-in
connector 4 mm OD tube

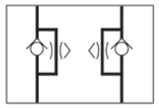
Dual P.O. check valve module size 1

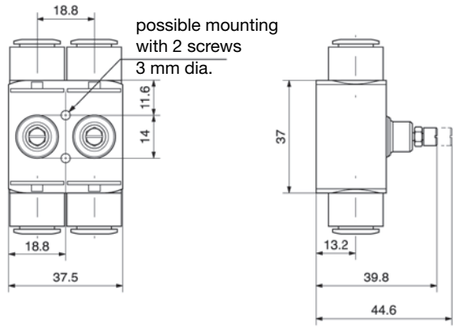






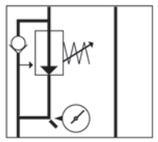
Dual flow control module size 2



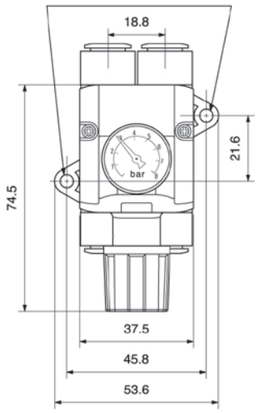


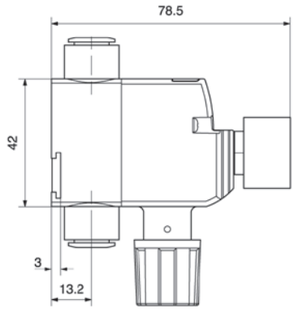
Pressure regulation module size 2

- with gauge

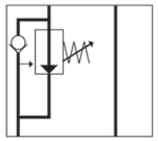


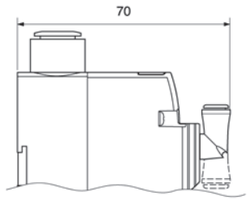
mounting with 2 screws 4 mm dia.
on retractable brackets





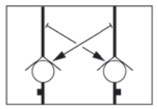
- without gauge

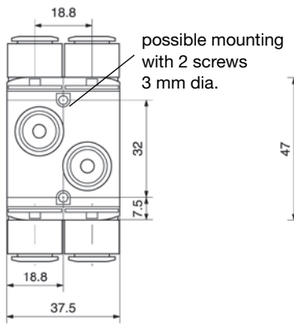


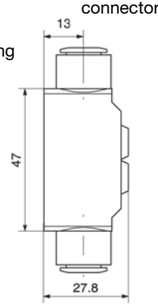


swivel elbow push-in
connector 4 mm OD tube

Dual P.O. check valve module size 2

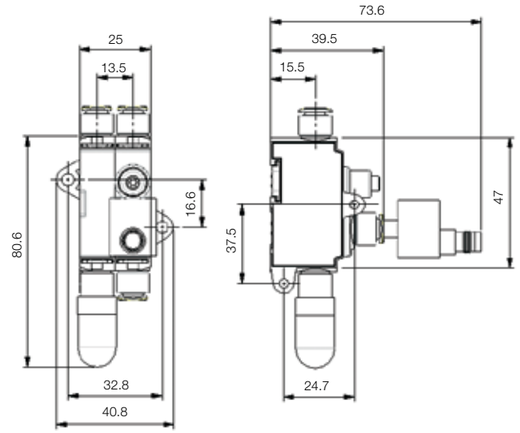




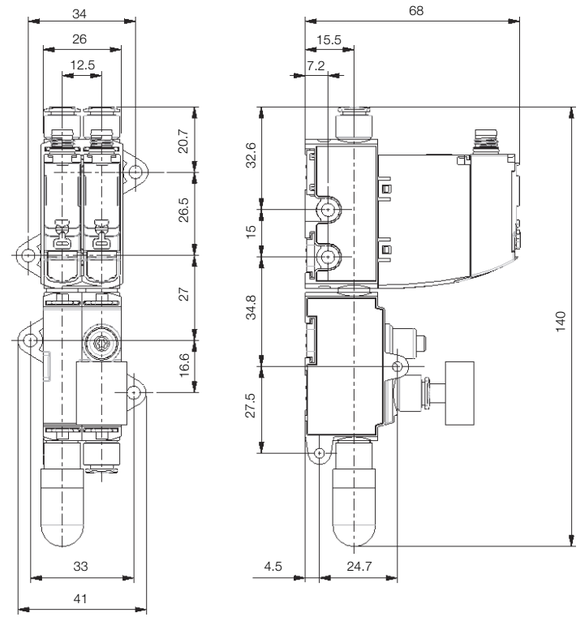


Vacuum generator module

In-line

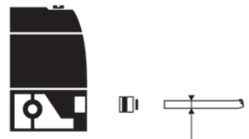


With Moduflex valve



Recommendations for building machines with imperial OD tubes (US usual standard)

size 1 modules

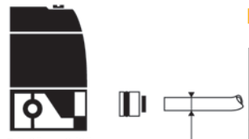


Moduflex is a global product available in the US with the two standards that are commonly used in this country:
- metric OD tubes with the metric connectors shown in this catalogue,
- imperial OD tubes with specific connectors for the US.

Machine builders exporting to the US may propose to their clients one of the following solutions.

- Machines equipped with Moduflex components connected with metric tubes found in this catalogue. Parker will provide products locally for maintenance.
- Or machines equipped with Moduflex components connected with imperial size OD tubes. In this case, use the following procedure to order Moduflex and to build the machine.

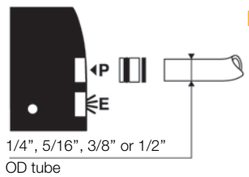
size 2 modules



Imperial OD tube and metric OD tube comparison

metric standard tube OD	imperial US standard tube OD	metric equivalent	Moduflex clip-on connectors
4 mm	5/32"	4 mm	imperial and metric connectors identical
6 mm	1/4"	6,35 mm	specific imperial connector
8 mm	5/16"	8 mm	imperial and metric connectors identical
10 mm	3/8"	9,53 mm	specific imperial connector
12 mm	1/2"	12,7 mm	specific imperial connector

head and intermediate island modules



Moduflex selection for imperial size OD tubes

Such components will easily be obtained with the following procedure:

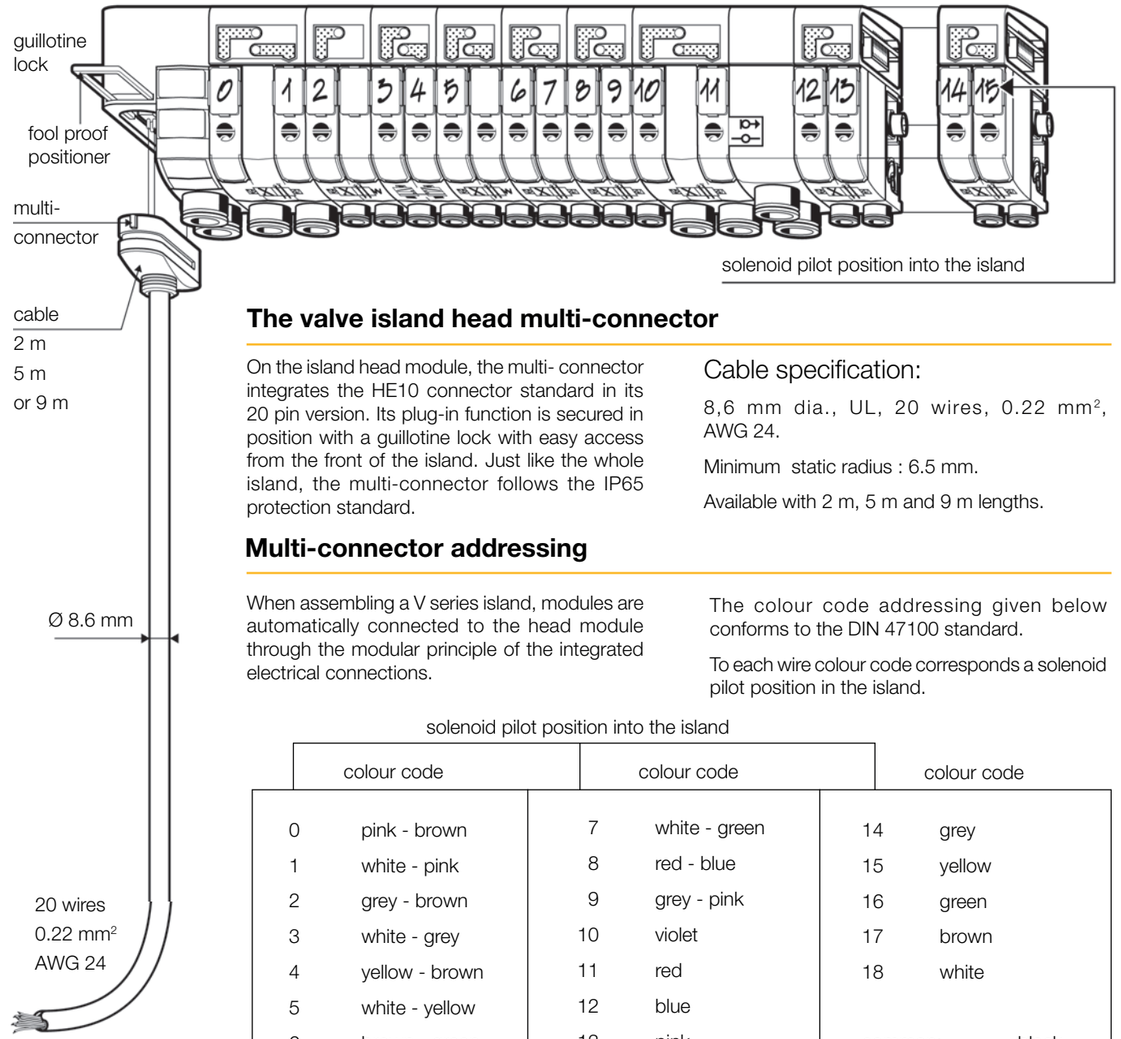
1 - select the required basic modules (with no connector).

2 - Select from the list below the clip-on connectors for the required imperial OD tubes.

3 - Push-in the connectors into the basic modules ports in order to obtain complete modules.

pneumatic connectors for size 1 modules		Pack Quant.	elbow version Weight (g) per unit	elbow version Order code	straight version Weight (g) per unit	straight version Order code
clip-on tube push-in connector	5/32"= 4 mm OD	10	5	**CMD04-1**	2	**FMD04-1**
	1/4"OD	10	5	**CMD07-1**	3	**FMD07-1**

pneumatic connectors for size 2 modules head and intermediate island modules		Pack Quant.	elbow version Weight (g) per unit	elbow version Order code	straight version Weight (g) per unit	straight version Order code
clip-on tube push-in connector	1/4"OD	10	5	**CMD07-2**	3	**FMD07-2**
	5/16"= 8 mm OD	10	6	**CMD08-2**	4	**FMD08-2**
	3/8"OD	10	7	**CMD09-2**	5	**FMD09-2**
	1/2"OD	10	8	**CMD13-2**	6	**FMD13-2**



The valve island head multi-connector

On the island head module, the multi- connector integrates the HE10 connector standard in its 20 pin version. Its plug-in function is secured in position with a guillotine lock with easy access from the front of the island. Just like the whole island, the multi-connector follows the IP65 protection standard.

Cable specification:

8,6 mm dia., UL, 20 wires, 0.22 mm², AWG 24.

Minimum static radius : 6.5 mm.

Available with 2 m, 5 m and 9 m lengths.

Multi-connector addressing

When assembling a V series island, modules are automatically connected to the head module through the modular principle of the integrated electrical connections.

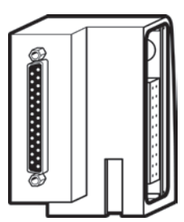
The colour code addressing given below conforms to the DIN 47100 standard.

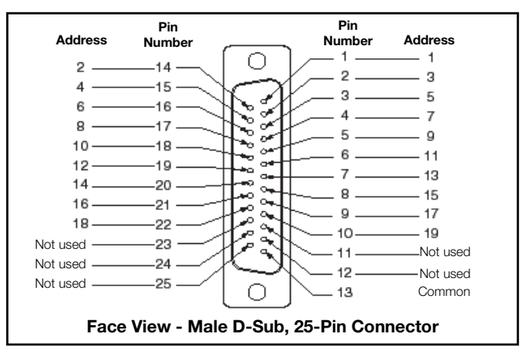
To each wire colour code corresponds a solenoid pilot position in the island.

solenoid pilot position into the island

	colour code		colour code		colour code
0	pink - brown	7	white - green	14	grey
1	white - pink	8	red - blue	15	yellow
2	grey - brown	9	grey - pink	16	green
3	white - grey	10	violet	17	brown
4	yellow - brown	11	red	18	white
5	white - yellow	12	blue		
6	brown - green	13	pink	common:	black

Sub-D 25 addressing





Face View - Male D-Sub, 25-Pin Connector

IO-Link module connection and diagnostic functions

IO-Link

IO-Link module connection

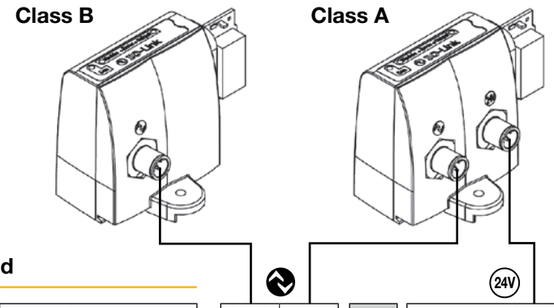
Standard male M12 – type A

Usage of standard manufactured cables available from your usual electrical supplier is recommended.

Note: Auxiliary power for solenoids can be wired allowing the user to turn outputs off while the communications remains on.

Configuration

IODD file can be downloaded from IODD Finder or the Moduflex web site:
https://ioddfinder.io-link.com
www.parker.com/pde/io-link



Legend

Symbol	Description
L+	IO-Link Power Supply "+"
L-	IO-Link Power Supply "-"
C/Q	IO-Link communication
Aux +	Auxilliary Power Supply 24 Vdc
Aux -	Auxilliary Power Supply 0 Vdc

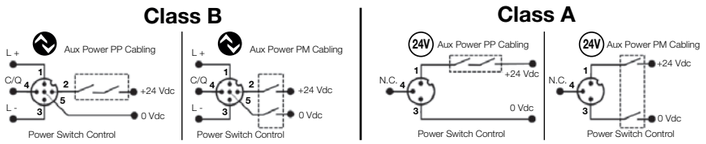
Class B	Class A
5 Pin's	3 Pin's
P2M...B..	P2M...A..
L+	L+
Aux +	-
L-	L-
C/Q	C/Q
Aux -	-

M12 Pin's	Class A		
	3 Pin's		5 Pin's
	P2M...A13	P2M...A43	P2M...A42
1	Aux +	Not used	Not used
2	-	-	Aux -
3	Aux -	Aux -	Not used
4	n.c.	Aux +	Aux +
5	-	-	Not used

Case of use with SAFE power source for valve control

The Moduflex IO-Link Module can be powered from a 24Vdc auxilliary source in PP or PM mode as grounds are isolated.

For compatibility with a safe output pulsed module, please refer to user manual document No 30048690201W05 available on www.parker.com/pde/io-link.



Cabling for
P2M2HBVL12400A13

IO-Link module diagnostic functions

The Moduflex IO-Link module offers additional useful module status information:

- Pilot overload or short circuit
- Auxiliary Voltage out of tolerance
- Cycle counter for every pilot
- Module temperature

For deeper information on product technical information and module diagnostic functionalities, please refer to the User Manual available from the product web page:

www.parker.com/pde/io-link

COM. Green LED

LED Status	Description	Solving
OFF	IO-Link L+ / L- not powered	Check connection
ON	IOL L+ / L- powered IO mode	Set IO-Link mode in IO-Link master
Blinking	IO-Link communication active	NA

Module — Error Red LED

LED Status	Description	Solving
OFF	Standard mode	NA
ON	24 Vdc AUX power missing or any active malfunction	Check power supply or change module

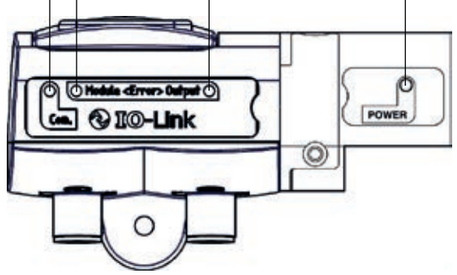
Error — Output Red LED

LED Status	Description	Solving
OFF	Standard mode	NA
ON	Any driver error (overload, over temperature, etc.)	Fix solenoid issue then acknowledge error

POWER Green LED

LED Status	Description	Solving
OFF	AUX power failure	Check Auxilliary Power Supply
ON	Standard	NA
Blinking	Aux Power is out of range, alarm level	Check Auxiliary Power Supply

IO-Link Communication | Module Diagnostic | Outputs (valves)Diagnostic | Auxiliary Power Supply



Power supply common to all types of device bus modules

In this catalogue:

- V series device bus electrical head modules
- V series device bus dimensions and mounting
- Remote short valve islands with device bus

1 - Connection

All bus modules have a M12 male connector for power supply.

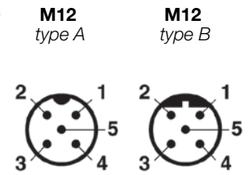
2 - Diagnostic

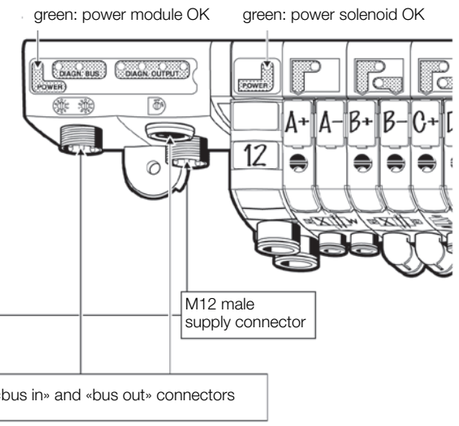
The two «power» indicators shown on the illustrations provide visual indication of the module and solenoid supply status.

Note: output power to the solenoids can be wired to allow the user to turn the outputs off while allowing the communications to remain on.

M12 supply connector (as seen on module)

1 - 24 V DC module (not connected for DeviceNet and CANopen)
2 - *not connected*
3 - 0 V DC module and solenoid
4 - 24 V DC solenoid
5 - protected earth (PE)

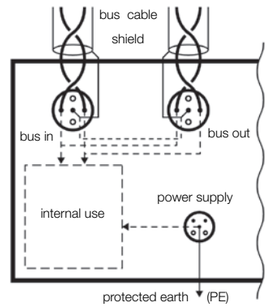




Bus cable protection shield connections for Profibus DP, DeviceNet and CANopen

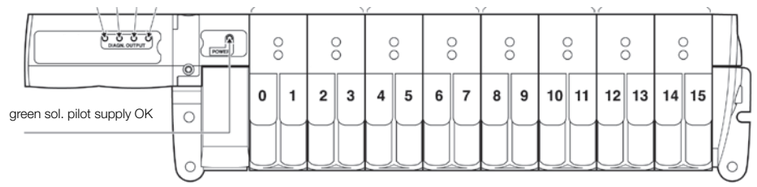
To provide protection against electro-magnetic interferences, the bus cables are shielded. The module «bus in» and «bus out» connectors each includes a pin for connecting the cable shield (see next pages). It is safer to connect the shield to the protected earth (PE) at both ends of the bus.
Within the bus module, provision is made to enable shield continuity by connection between the two shield pins.

The protected earth have to be connected localy on each module for CE accordance.



Solenoid pilot diagnostic common to all device bus modules

Red LEDs detecting solenoid valve short-circuits A: sol. pilots 0 to 3 B: sol. pilots 4 to 7 C: sol. pilots 8 to 11 D: sol. pilots 12 to 15



Inside the bus module, solenoid valve control is protected against short-circuits, with the following visual indication provided:

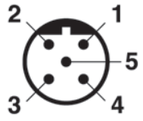
- The solenoid pilot power supply indicator, green when supply is OK.
- The red LEDs detecting solenoid valve short-circuits with code shown above.

PROFIBUS

Bus cable connections

Profibus DP standard male and female type B M12 connectors.
Use of prefabricated cables available from your usual electrical supplier is recommended.
Line termination, P8BPA00MB, is necessary on the «bus out» connector of the last station.

bus in
(as seen on module)

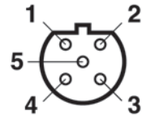


M12 male
B type

pin out

1 : + 5 V
2 : line A
3 : 0 V
4 : line B
5 : shields

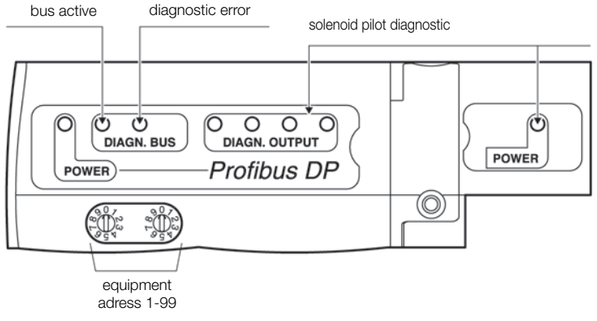
bus out
(as seen on module)



M12 female
B type

Addressing

Use the .GSD file on Moduflex web site:
www.parker.com/pneu/moduflex
The coding wheels enable configuration of the decimal address.



Diagnostic

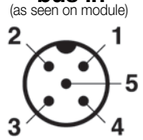
Diagnostic according to the module dialogue shown on the illustration.

DeviceNet™

Bus cable connections

DeviceNet standard male and female type A M12 connectors.
The supply for the module is supplied from the V+ and V- (24 V DC) of «bus in» connector.
Use of prefabricated cables available from your usual electrical supplier is recommended.
Line termination, P8BPA00MA, is necessary on the «bus out» connector of the last station.

bus in
(as seen on module)

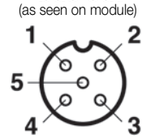


M12 male
A type

pin out

1 : drains
2 : V+
3 : V -
4 : CAN-H
5 : CAN-L

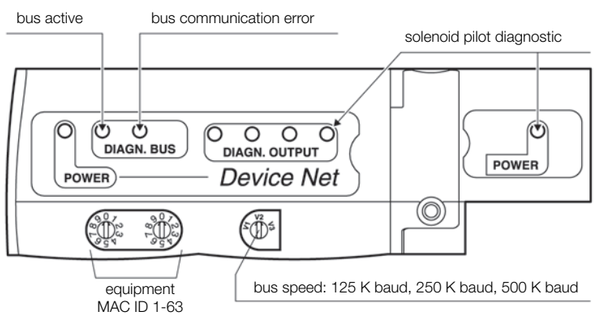
bus out
(as seen on module)



M12 femelle
A type

Addressing

Use the .EDS file on Moduflex web site:
www.parker.com/pneu/moduflex
The coding wheels enable configuration of the decimal address.



Diagnostic

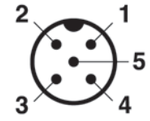
Diagnostic according to the module dialogue shown on the illustration.

CANopen

Bus cable connections

CANopen standard male and female type A M12 connectors.
The supply for the module is supplied from the V+ and V- (24 V DC) of «bus in» connector.
Use of prefabricated cables available from your usual electrical supplier is recommended.
Line termination, P8BPA00MA, is necessary on the «bus out» connector of the last station.

bus in
(as seen on module)

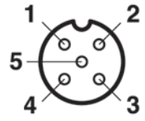


M12 male
A type

pin out

1 : drains
2 : V+
3 : V -
4 : CAN-H
5 : CAN-L

bus out
(as seen on module)



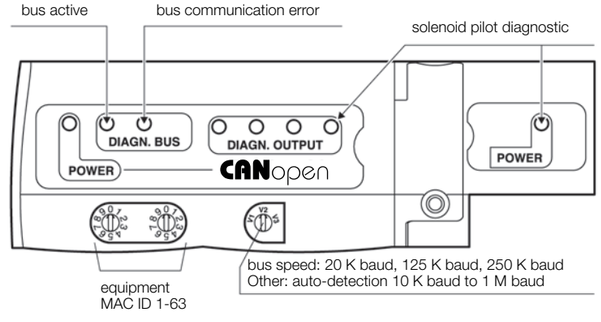
M12 female
A type

Addressing

Use the .EDS file on Moduflex web site:
www.parker.com/pneu/moduflex
The coding wheels enable configuration of the decimal address.

Diagnostic

Diagnostic according to the module dialogue shown on the illustration.



InterBus-S

Bus cable connections

The M23 connectors conform to «Interbus remote bus».

Use of prefabricated cables available from your electrical usual supplier is recommended.

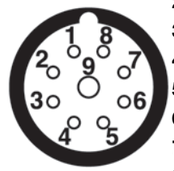
bus in
(as seen on module)

M23 male

pin out

1: D0
2: D0
3: DI
4: DI
5: ground
6: NC
7: NC
8: NC
9: NC

bus out
(as seen on module)



M23 female

pin out

1: D0
2: D0
3: DI
4: DI
5: ground
6: NC
7: NC
8: NC
9: RBST

Note: for more details please consult «Interbus remote bus» documentation

Automatic Addressing

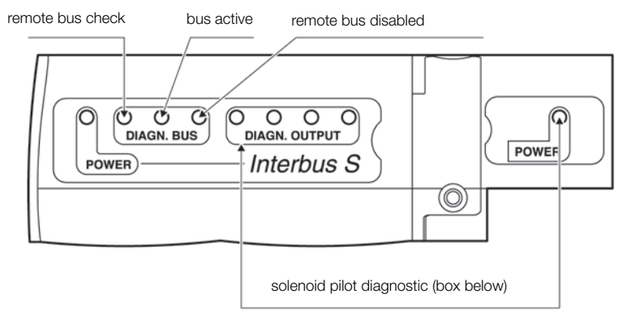
InterBus-S is self addressing. Thus it does not need any software or hardware configuration.

Manual Addressing

InterBus-S network can also be manually configured using:
- ID code: 03 (hexadecimal)
- Data length: 2 bytes

Diagnostic

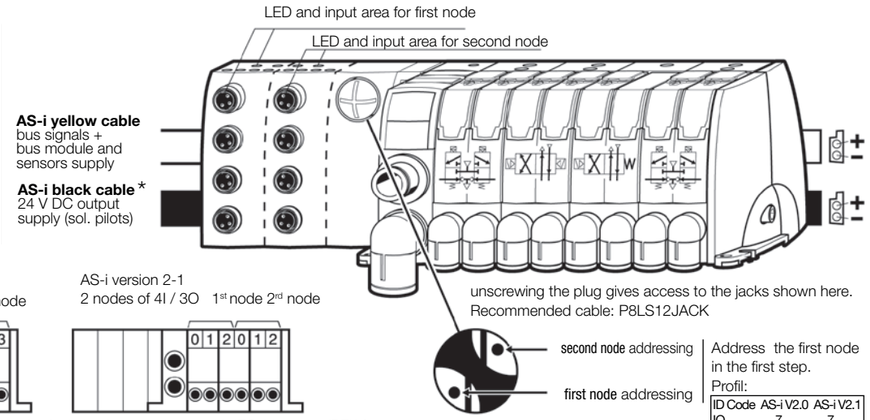
Diagnostic according to the module dialogue shown on the illustration.
This diagnostic conforms to the InterBus-S standard.



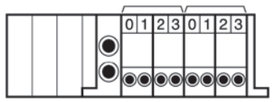
Bus addressing, first and second node

In this catalogue:

- V series AS-i bus electrical cal head modules
- V series AS-i bus dimensions and mounting
- Remote short valve islands with AS-i bus



AS-i standard
2 nodes of 4I / 4O 1st node 2rd node



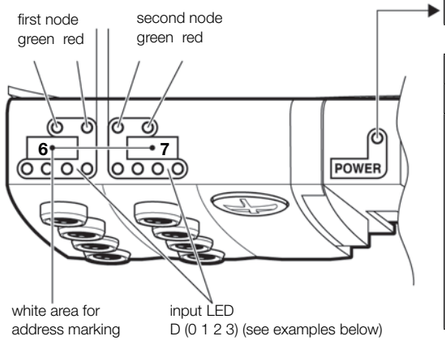
AS-i version 2-1
2 nodes of 4I / 3O 1st node 2rd node

Address the first node in the first step.
Profil:

ID Code	AS-i V2.0	AS-i V2.1
IO	7	7
ID	F	A
ID1	F	7
ID2	F	E

* The extern supply shall have protective isolation in accordance with IEC 364-4-41 (PELV).

Bus diagnostic



<power> LED state	off	green	red
Power supply	sol. pilot supply	normal operation	solenoid overload

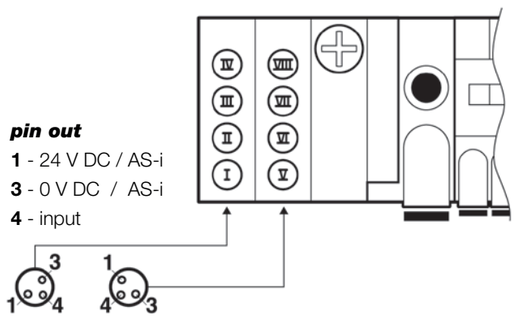
first node LEDs state		second node LEDs state		System condition
green LED	red LED	green LED	red LED	
●	○	●	○	Normal operation
○	○	○	○	No module + sensor supply
○	⊙	○	⊙	Input overload
○	●	○	⊙	No AS-i communication
⊙	●	○	⊙	Address first node = 0
●	○	⊙	●	Address second node = 0

● ON ○ OFF ⊙ BLINK

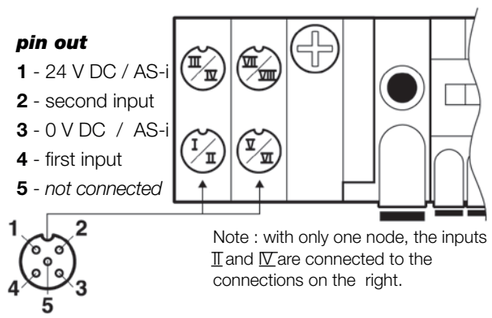
Input wiring

Physical input (Ⅰ, Ⅱ, Ⅲ, Ⅳ) = D (0 1 2 3) first node,
Examples : physical input Ⅲ = logical input 6.2,
physical input (Ⅴ, Ⅵ, Ⅶ, Ⅷ) = D (0 1 2 3) second node
physical input Ⅴ = logical input 7.0

M8 female connectors



M12 female connectors



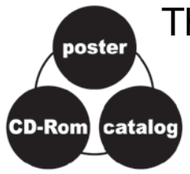
Note : with only one node, the inputs Ⅱ and Ⅳ are connected to the connections on the right.

Moduflex: a simple and complete «user system»

The illustration of the opposite page resumes the system organization with:
- the 4 module series V, T, S and P;
- the module and pneumatic connector sizes 1 and 2;
- all basic modules functions and order codes;
- all electrical and pneumatic plug-in connector order codes.

With local inventories reduced to the modules and connectors shown here, any local distributor, machine manufacturer or user easily obtains the valve island or stand-alone that he needs and will then completely master any evolution required by the machine commissioning.

Note : the functional poster proposed below reproduces this illustration at A1 format (60 x 84 cm).



The machine designer Moduflex workshop

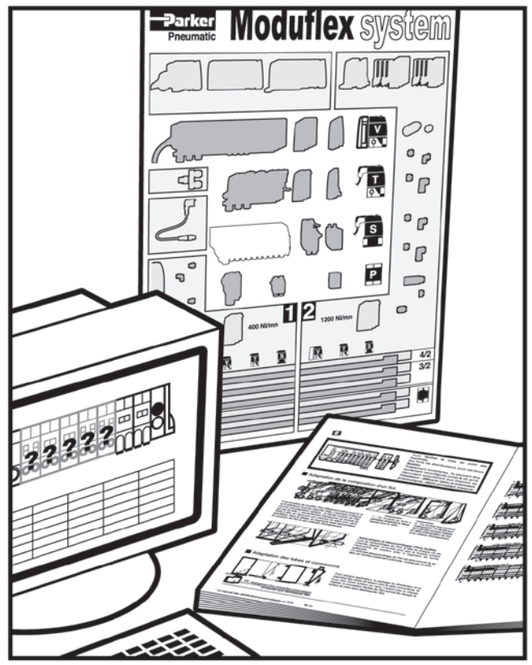
Valves are the centre of electro-pneumatic automation. They are now designed into compact islands that are easily configured to each application. For full efficiency in this enhanced automation practice, machine designers are helped by 3 complementary design tools:

1 - the Moduflex valve island configurator, an easy to use **CD-ROM**

2 - the Moduflex functional **poster**, a «one glance synopsis» of the Moduflex System;

3 - this **catalogue**, that includes «The manual of modular pneumatic valves islands».

Make sure your Moduflex workshop is complete.



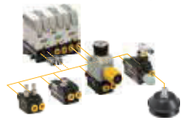
Moduflex Valve System

V series
Integrated connection field bus or multi-connector valve island

T series
Individual connector valve islands
Solenoid clip or lockable connector or remote air pilot

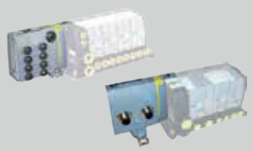
S series
Stand alone valves
Solenoid clip or lockable connector or remote air pilot

P series
Peripheral modules
Flow control, check valves, pressure regulator, vacuum



1

Electrical field bus head modules



ASi Std	4O		P2M2HBVA10400
	4O/4I M12		P2M2HBVA10404B
	8O		P2M2HBVA10800
	8O/8I M8		P2M2HBVA10808A
	8O/8I M12		P2M2HBVA10808B
ASi v 2.1	6O		P2M2HBVA20600
	6O/8I M8		P2M2HBVA20608A
	6O/8I M12		P2M2HBVA20608B
ProfiBus DP	160		P2M2HBVP11600
DeviceNet	160		P2M2HBVD11600
CANopen	160		P2M2HBVC11600
InterBus S	160		P2M2HBVS11600
IO-Link A	24DO		P2M2HBVL12400A13
IO-Link A	24DO		P2M2HBVL12400A42
IO-Link A	24DO		P2M2HBVL12400A43
IO-Link B	24DO		P2M2HBVL12400B25

Electrical multi-connector head module

	Description		Protection	Cable length	
	Guillotine type	Multi-connection head module			P2M2HEV0A
		Guillotine connector with flying leads multi-cable	IP65	2 m	P8LMH20M2A
				5 m	P8LMH20M5A
				9 m	P8LMH20M9A
	Standard Sub-D 25 type	Multi-connection head module			P2M2HEV0D
		Sub-D 25 connector with flying leads multi-cable	IP40	3 m	P8LMH25M3A
				9 m	P8LMH25M9A
			IP65	9 m	P8LMH25B9A

Island head and intermediate module sets

		Size 2	
		V series	T series
	Valve island pneumatic head and tail module set	P2M2HXT01	P2M2HXT01
	Valve island intermediate supply module with a set of 4 configuration plates	P2M2BXV0A	P2M2BXT0A

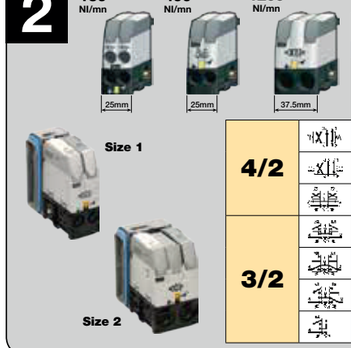
Electrical connectors

Description	Connector type	Cable length	
Individual lockable connector – IP67 Including LED and surge protection 2 Flying leads	M8 / 2 x Flying leads	2 m	P8LS08L226C
		5 m	P8LS08L526C
		9 m	P8LS08L926C
Clip connector – IP40 Individual : Including 2 flying leads Multiple : Including 1 common (0 Vdc) and 1 flying lead per connector	1 x Clip connector	1 m	P8LW021C
		2 m	P8LW022C
	2 x Clip connectors	1 m	P8LW021C02
	4 x Clip connectors	1 m	P8LW021C04
	8 x Clip connector	1 m	P8LW021C08
Straight cable quick connect to thread connector, IP67 protected	M8		P8CS0803J
	M12		P8CS1204J
« Y » shape	M12 Male - 2 x M12 Female		P8CSY1212A

2

150 Nl/mn | 400 Nl/mn | 1200 Nl/mn

24 V⎓ P= - 0.9 bar / +8 bar



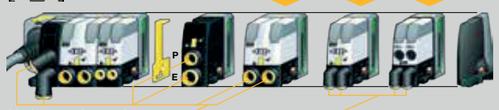
		Size 1					Size 2				
		IP65	IP67		IP40		IP65	IP67		IP40	
		V	T	S	T	S	V	T	S	T	S
4/2		P2M1V4ES2CV	P2M1T4ES2C	P2M1S4ES2C	P2M1T4ES2CW	P2M1S4ES2CW	P2M2V4ES2CV	P2M2T4ES2C	P2M2S4ES2C	P2M2T4ES2CW	P2M2S4ES2CW
		P2M1V4EE2CV	P2M1T4EE2C	P2M1S4EE2C	P2M1T4EE2CW	P2M1S4EE2CW	P2M2V4EE2CV	P2M2T4EE2C	P2M2S4EE2C	P2M2T4EE2CW	P2M2S4EE2CW
		P2M1VJEE2CV	P2M1TJEE2C	P2M1SJEE2C	P2M1TJEE2CW	P2M1SJEE2CW					
3/2		P2M1VDEE2CV	P2M1TDEE2C	P2M1SDEE2C	P2M1TDEE2CW	P2M1SDEE2CW	P2M2VDEE2CV	P2M2TDEE2C	P2M2SDEE2C	P2M2TDEE2CW	P2M2SDEE2CW
		P2M1VCEE2CV	P2M1TCEE2C	P2M1SCEE2C	P2M1TCEE2CW	P2M1SCEE2CW	P2M2VCEE2CV	P2M2TCEE2C	P2M2SCEE2C	P2M2TCEE2CW	P2M2SCEE2CW
		P2M1VEEE2CV	P2M1TEEE2C	P2M1SEEE2C	P2M1TEEE2CW	P2M1SEEE2CW	P2M2VEEE2CV	P2M2TEEE2C	P2M2SEEE2C	P2M2TEEE2CW	P2M2SEEE2CW
		P2M1V3ES2CV	P2M1T3ES2C	P2M1S3ES2C	P2M1T3ES2CW	P2M1S3ES2CW	P2M2V3ES2CV	P2M2T3ES2C	P2M2S3ES2C	P2M2T3ES2CW	P2M2S3ES2CW

3

Optimal nominal section for a full flow with appropriate fitting

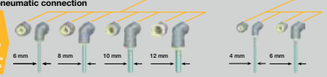
3 valve sizes lead to a global choice of tube sizes, thus covering all usual applications

	Size 2	Size 1		Size 01
	Nominal section 12 mm²	Nominal section 12 mm²		Nominal section 6 mm²
	Qn 1200 Nl/mn*	Qn 400 Nl/mn*		Qn 150 Nl/mn*
	* For 6/2 functions Qnom 1000 Nl/mn For 5/2 functions Qnom 1200 Nl/mn	* For 6/2 functions Qnom 350 Nl/mn For 5/2 functions Qnom 400 Nl/mn		Qnom 150 Nl/mn*
Tube size by cylinder	Ø Ext. 10 mm	Ø Ext. 8 mm	Ø Ext. 6 mm	Ø Ext. 4 mm
Cylinder bore size	Ø 63 to Ø 100 mm	Ø 40 to Ø 63 mm	Ø 25 to Ø 40 mm	Ø 6 to Ø 25 mm



Adaptive pneumatic connection

Valve outputs are equipped with clip-on push-in tube connectors with a choice of straight or elbow in different sizes

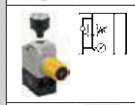


Clip-On pneumatic connectors

	Tube OD	Size 1	Size 2
Straight connector	G1/8	FMDG1-1	
	4mm	FMD04-1	
	6mm	FMD06-1	FMD06-2
	8mm		FMD08-2
	10mm		FMD10-2
	12mm		FMD12-2
Elbow connector	G1/8	CMDG1-1	
	4mm	CMD04-1	
	6mm	CMD06-1	CMD06-2
	8mm		CMD08-2
	10mm		CMD10-2
	12mm		CMD12-2
Double male union		HMDXX1	HMDXX2
Silencer		MMDVA1	MMDVA2
Plug		PMDXX1	PMDXX2

4

Basic peripheral modules (without connector)

			Size 1	Size 2
	Dual flow control		P2M1PXFA	P2M2PXFA
	Dual P.O. check valve		P2M1PXCA	P2M2PXCA
	Pressure regulator	Pressure range / Gauge		
		0 - 2 bar / 0 - 4 bar	P2M1PXSR	P2M2PXSR
		0 - 2 bar / Without	P2M1PXST	P2M2PXST
		0 - 4 bar / 0 - 7 bar	P2M1PXSM	P2M2PXSM
		0 - 4 bar / Without	P2M1PXSL	P2M2PXSL
		0 - 8 bar / 0 - 11 bar	P2M1PXSG	P2M2PXSG
		0 - 8 bar / Without	P2M1PXSN	P2M2PXSN
	90% Vacuum generator		P2M1PXVA	

Clip-on accessories

	Description	Connection	Pressure range	
	Clip-on pressure gauge for pressure regulator modules, size 1 or size 2	Clip-on	0 to 4 bar	P2M1K0GT
			0 - 7 bar	P2M1K0GL
			0 - 11 bar	P2M1K0GN
	Analog (1 - 5 Vdc) Vacuum Sensor Flying lead 2 m cable	4 mm tube	0 to -1 bar	MPS-V8T4-AG
		6 mm tube	0 to -1 bar	MPS-V8T-AG
	Dig. PNP / Ana (4 - 20 mA) Vacuum Sensor 15 cm cable - M8 4 pin's connector	G1/8" male	0 to -1 bar	MPS-V34G-PCI

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