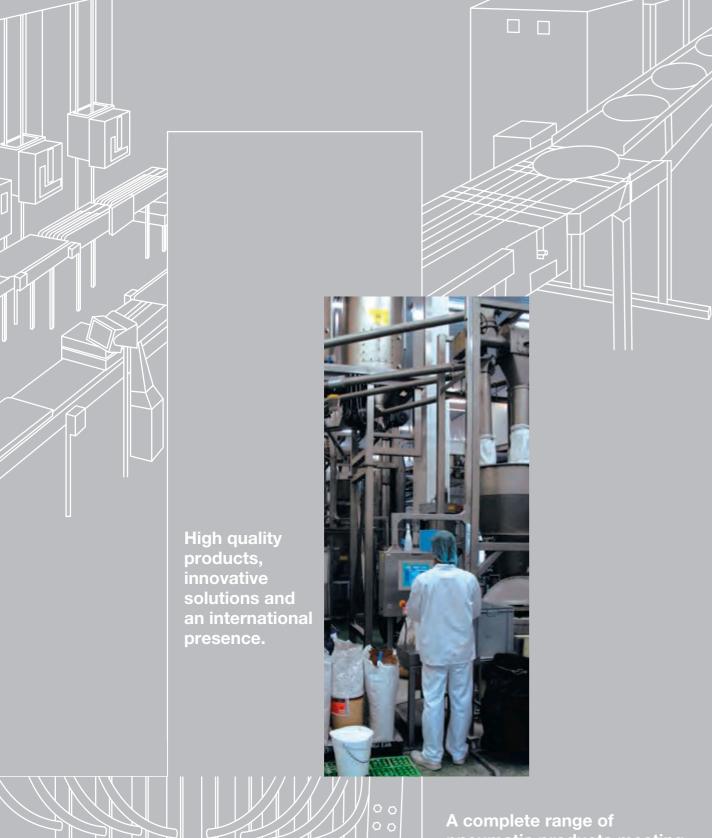


Connection Solutions

for Food Machinery and Process Applications

Push-In Fittings, Tubing, Function Fittings, Couplers, Accessories





A complete range of pneumatic products meeting the requirements of food processing and packaging applications.

Content

Fittings Adapted to Each Zone of the Food Process Industry

Our Solution for Each Food Zone Area

Robust products conveying any type of fluid, corrosion-resistant, safe, and easy to clean.



Our Solution for the Splash Zone

Robust products, resistant to corrosion and mechanical constraints.



Our Solution for the Non Food Zone

Products with high performance pressure and temperature capability.



LIQUIfit®, Solutions for fluids & Beverages

Our new range for the transportation of water, beverages and other consumable liquids.



Fittings Adapted to Each Zone of the Food Process Industry

Parker Legris is committed to developing wide ranges of robust pneumatic components that are chemically resistant and easy to clean.

Our offer perfectly suits each food process zone, enabling the manufacture of machinery and equipment which meet current standards.



Food Zone



2 - Air, vacuum and water

CHARACTERISTICS OF THE ZONE

Surfaces in contact with foodstuffs or where there can be a risk of projection or migration of materials into the manufacturing process.

REQUIREMENTS FOR PNEUMATIC COMPONENTS

- High hygienic standards: materials and shapes suitable for use with foodstuffs.
- Aggressive cleaning agents: non-corrosive, non-toxic and non-absorbent materials.
- Mechanical strength during use or when cleaning: a robust product.

JOUR PRODUCT ANSWER -

A wide and complete range of robust stainless steel products, manufactured in accordance with HACCP methodology (Hazard **Analysis Critical Control** Point). Fittings with a hygienic design, easy to clean for permanent contact with food, conforming to FDA and 1935/2004/EC standards.





Splash Zone



CHARACTERISTICS OF THE ZONE

Surfaces subject to the projection of food. but with limited potential return to the manufacturing process.

REQUIREMENTS FOR PNEUMATIC **COMPONENTS**

- High hygienic standards: materials and shapes suitable for use with foodstuffs.
- Aggressive cleaning agents: slightly corrosive, non-toxic and non-absorbent materials.
- Mechanical strength during use or when cleaning: a robust product.

-OUR PRODUCT ANSWER -

A wide range of high phosphorus bonded nickel-plated brass fittings, compatible with many aggressive fluids. A quick connecting, reliable and safe gripping system, extremely resistant to high pressures, temperatures and shocks.



Non-Food Zone



CHARACTERISTICS OF THE ZONE

Surfaces which are not in contact with food.

REQUIREMENTS FOR PNEUMATIC **COMPONENTS**

- High pressures and temperatures: technical performance of components.
- Quick, reliable and safe connection / disconnection.
- Frequent cleaning: less corrosive materials.

-'OUR PRODUCT ANSWER-

An extensive range of polymer fittings, with high mechanical and chemical resistance, optimized dimensions and body designs to satisfy the ergonomics and aesthetics of pneumatic installations. A quick connecting, reliable and safe gripping system, extremely resistant to high pressures, temperatures and shocks.





Our Solution for the Food Zone



FKM FDA SEALS

Series 25KA

Single shut off

25KAW

parallel male

body

25KAIW

body

25SFAW

parallel male

probe

25SFIW



parallel

3889 / 3879

parallel

3804

Ø4 to Ø12

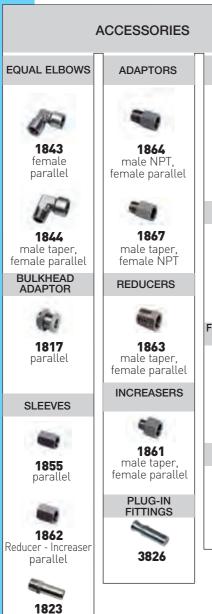
PLUG-IN FITTINGS

3866

Ø4 to Ø10

CARTRIDGES

3800



















Ø INTERNAL 7,4 mm

TUBING

External Diameters: Ø4 to Ø16

INSTANT FITTINGS

Tailpiece adaptor taper

Working Pressure: 30 bar maximum Vacuum: 99%

Temperature Range: -25°C to +150°C Available Diameters: Ø4 to Ø12 mm Available Threads: M5 to 1/2"

ACCESSORIES

Working Pressure: 150 bar maximum (silencers: 12 bar) Temperature Range: -20°C to +180°C Available Threads: 1/8" to 1'

FUNCTION FITTINGS

Flow control regulators: Working Pressure: 1 to 10 bar /

Exhaust valves:

Non-return valves:

1 to 16 bar (7820)

Temperature Range: 0°C to +70°C/

-15°C to 120°C (7820)

Available Threads: M5 to 1/2

Working Pressure: 2 to 10 bar Temperature Range:

-10°C to +120°C (1/8 and 1/4) or

-20°C to +80°C (3/8 and 1")

Available threads: 1/8 to 1' Working Pressure: 0,5 to 40 bar

Temperature Range:

-20°C to +180°C

Available Threads: 1/8 to 1'

BALL VALVES Internal Ø:

parallel

0465

parallel

4 to 50 mm Threads: 1/4" to 2"

Working Pressure: 35 bar maximum Temperature Range: -15°C to +200°C Threads: M5 to 1/2 Single or double shut-off

COUPLERS

Find all the technical characteristics of these products on our website www.parkerlegris.com

From the «Low pressure» menu, enter the reference for each item and access full details: technical data, dimensions, certificates, CAD drawings.



Stainless Steel Fittings LF 3800



A range of stainless steel instant fittings combining robustness and hygienic design

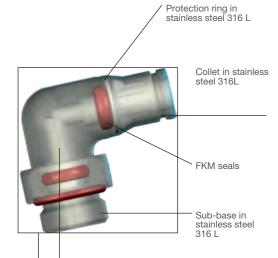
The Largest

Range on the Market

- Designed for demanding conditions of use: a range of instant fittings in full 316L stainless steel with FKM seals, for basic chemical resistance and a competitive price positioning
- 17 different product body shapes, diameters from 4mm to 12mm, threads from M5 to 1/2"
- 2 thread types: taper and parallel

Reliable and Robust Design

- Proven gripping technology:
- the collet guarantees excellent gripping and improved pull-out strength for soft and stainless steel tubing
- the collet is resistant to mechanical shocks and prevents whiplash, in particular when using metallic (pre-grooved) tubing
- Simple and reliable design
- 100 % control of manufactured components in order to guarantee quality, traceability and performance
- FKM seal resistant to the majority of aggressive chemicals
- Pressure rating: 30 bar, temperature capability: 150°C, continuous (For higher temperatures, please contact our technical department)
- Sealed bulkhead connectors (to IP55) enabling complete protection against detrimental ingress in food and non-food zones



stainless steel 316 L



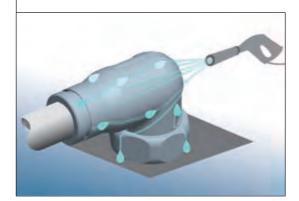




Hygienic Design

- Nutriment grade materials conforming to FDA and 1934/2004 EC standards, permitting permanent contact with food.
- · A permissable all metal product, preventing the risk of non-detection of misplaced components.
- A very smooth surface design aimed at reducing retention zones for safe and easy cleaning:



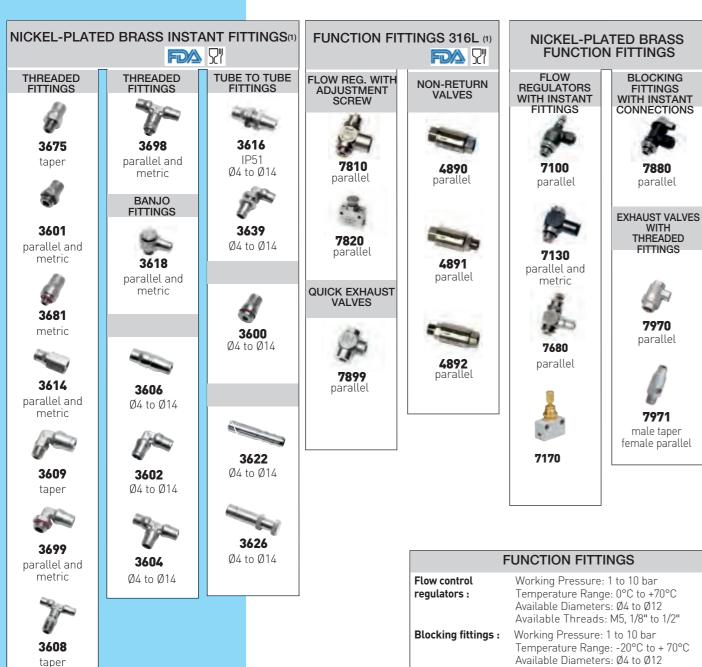


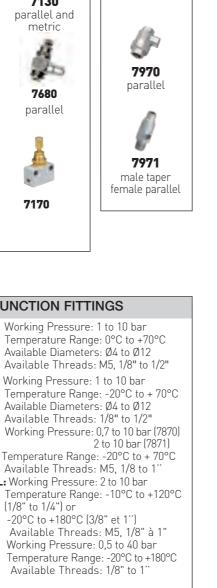
- Compact fittings with a polished surface for improved cleaning
- Self-draining design naturally ensures the dispersion of external fluids
- Ra < 0,8 surface prevents food deposits from adhering to body
- Minimum space between release button and body of fitting
- Aerodynamic body shape, without dead zones or fixing holes, for improved and faster fluid pressure cleaning
- A range of parallel sub-bases, reducing potential retention zones

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Our Solution for the Splash Zone







BLOCKING

FITTINGS

7880

parallel

WITH THREADED







parallel

0482

parallel

0452

parallel

0439

parallel



Temperature Range: 0°C to +70°C Available Diameters: Ø4 to Ø12

Working Pressure: 1 to 10 bar

Available Diameters: Ø4 to Ø12 Available Threads: 1/8" to 1/2"

Exhaust valves: Working Pressure: 0,7 to 10 bar (7870) 2 to 10 bar (7871)

Available Threads: M5, 1/8 to 1' Exhaust valves 316L: Working Pressure: 2 to 10 bar

Temperature Range: -10°C to +120°C

-20°C to +180°C [3/8" et 1"] Available Threads: M5, 1/8" à 1"

Non-Return Valves: Working Pressure: 0,5 to 40 bar Temperature Range: -20°C to +180°C Available Threads: 1/8" to 1"

- Not suitable for permanent contact with food.
- ^[2] Authorised for contact with dry or temporarily moist food [10 minutes maximum]
- Authorized for contact with food, but sensitive to very aggressive chemical cleaning agents.

INSTANT FITTINGS

Working Pressure: 20 bar maximum

Vacuum: 99%

Temperature Range: -25°C to +150°C

Available Diameters: Ø4 to Ø14 mm Available Threads: M5 to 1/2

ACCESSORIES

Working pressure: 60 bar maximum Temperature range: -10°C to +150°C Available threads: M5 to 3/4

TUBING

External diameters: Ø4 to Ø16

BALL VALVES

Fluoropolymer series:

Working pressure: 25 to 30 bar Temperature range: -20°C to +130°C Internal diameter: 10 to 100 mm Available threads: 1/4 to 4"

Straight universal series:

Working pressure: 20 to 40 bar Temperature range: -20°C to +80°C Internal diameter 4 to 40 mm Available threads: 1/8 to 27

COUPLERS

Working pressure: 35 bar Temperature -20°C to +100°C Available threads: M5 to 1/2'

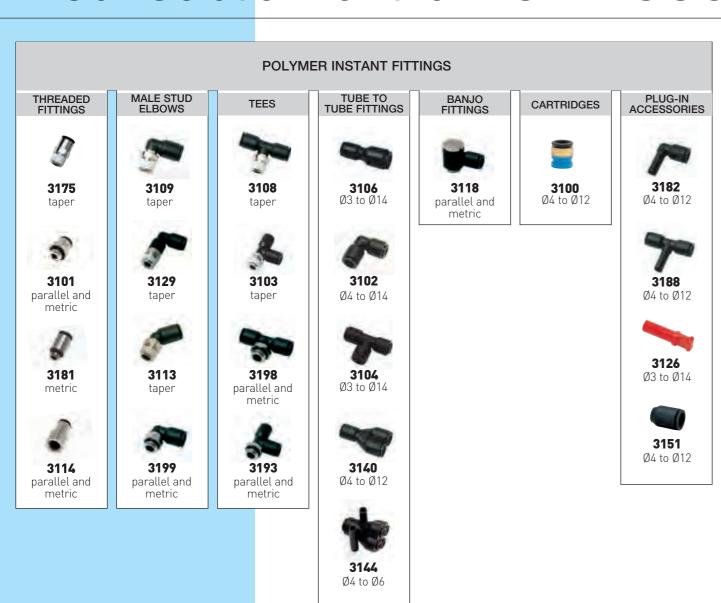
Find all the technical characteristics of these products on our website www.parkerconnectic.com

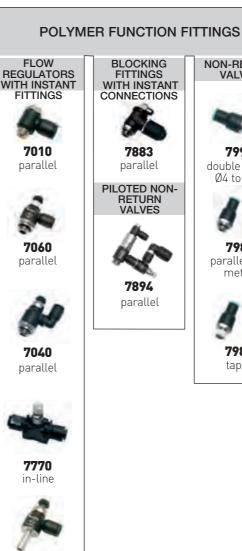
From the «Low pressure» menu, enter the reference for each item and access full details: technical data, dimensions, certificates, CAD drawings.



Our Solution for the Non Food Zone







7030





INSTANT FITTINGS

3116

Ø4 to Ø14

BULKHEAD

TUBE TO TUBE

Working Pressure: 20 bar maximum Vacuum: 99% Temperature Range: -20°C to +80°C Available Diameters: Ø3 to Ø14mm Available Threads: M3, M5, 1/8 to 1/2

FUNCTION FITTINGS

Working Pressure: 1 to 10 bar Temperature Range: 0°C to +70°C Available Diameters: Ø4 to Ø12 Available Threads: M3 to 1/2

Find all the technical characteristics of these products on our website www.parkerlegris.com

From the «Low pressure» menu, enter the reference for each item and access full details: technical data, dimensions, certificates, CAD drawings.

TUBING

External Diameters: Ø3 to Ø16

COUPLERS

Working Pressure: 35 bar / 16 bar (safety couplers) Temperature Range: -20°C to+100°C / -20°C to +60°C (safety couplers) Available Threads: 1/4 to 1/2



BALL VALVES

Working Pressure:

12 bar maximum Temperature

Range: -20°C to +80°C

Internal

Diameter-

4 to 13 mm

Available

Threads:

1/4 to 3/4

LIQUIfit®, Connection Solutions for Beverage & Fluids

LIQUIfit® Push-In Fittings

This "eco-designed" range proposes an innovative alternative for water applications; no fluid contamination occurs and environmental protection is guaranteed. These fittings ensure **reliable and compact** connections for **liquid transfer** applications.

Product Advantages

Technology & Concept

Innovative Ergonomic and aesthetic design

The most compact product on the market for water, beverages

and liquid foodstuffs

Easy-to-clean external surfaces

Push-in connection and disconnection

Full flow

Use with a pre-prepared metallic tubing

Gripping system preventing any pumping effect

Eco-designed (materials, manufacturing process, weight,

dimensions and performance)

Performance

Optimal Patented sealing technology

100% leak-tested in production

Date coding to guarantee quality and traceability

Wide range of shapes and numerous configurations

Performance

Material

High Bio-sourced polymer meeting the most severe

food process regulations

Suitable for contact with water and beverages Excellent chemical and mechanical resistance,

even at high temperature

Water, beverages, CO2 (inert use) Chemical fluids: please consult us

Free of bisphenol A and phtalates, conforming with regulations







Hot & Cold Drinks Dispensers Neutral Gases Cooling Systems Food Process Water Purification Systems Water Dispensers Medical

Technical Characteristics

Working Pressure	Vacuum to 16 bar						
Working Temperature	-10°C to +95°C						
Tightening Torques	Thread	1/8" and 1/4"	3/8" and 1/2"				
(BSPT/NPTF)	daN.m	0.15	0.30				

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.

Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum)

Component Materials



Regulations

NSF 51 at 95°C

NSF/ANSI 61 - C HOT

DI: 2002/95/EC (RoHS), 2011/65/ DM 174 RG: 1935/2004/EC FDA: 21 CFR

ACS RG: 1907/2006 (REACH) KTW W270

LIQUIfit® Push-In Fittings with Metal Adaptors

The LIQUIfit® range now benefits from a range extension of metal adaptors designed for liquid transfer applications. These fittings ensure reliable and compact connections combined with excellent robustness.

Product Advantages

Technology

Innovative Ergonomic and aesthetic design

Compact product for water applications

& Concept Easy-to-clean external surfaces

Use with a pre-prepared metallic tubing

Gripping system preventing any pumping effect

Performance

Optimal Patented sealing technology

100% leak-tested in production

Date coding to guarantee quality and traceability Wide range of shapes and numerous configurations

Excellent robustness for a long lifespan

Performance Material

High Bio-sourced polymer body meeting the most severe

food process regulations

Compatibility with beverages (stainless steel version) Unsurpassed chemical and mechanical resistance,

even at high temperatures

Free of bisphenol A and phtalates, conforming with





Industrial Fluids
Beverage Process
Inert Gases
Cooling Systems
Food Process Beverage Process

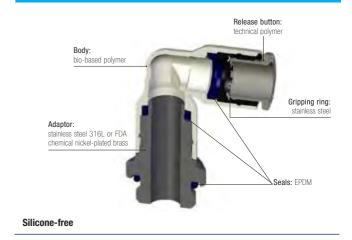
Technical Characteristics

Compatible Fluids	Water, beverages, industrial fluids: stainless steel threads Industrial fluids: FDA chemical nickel-plated brass threads							
Working Pressure	Vacuum to 16 bar							
Working Temperature	-10°C to +95°C							
Tightening Torques (BSPP)	Thread	M5 X0.8	G1/8	G1/4	G3/8	G1/2		
	daN m	0.16	0.8	12	3	3.5		

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.

Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Component Materials



Regulations

DI: 2002/95/EC (RoHS), 2011/65/EC RG: 1935/2004/EC FDA: 21 CFR KTW (stainless steel only) W270 (stainless steel only)

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Global experience truly local service

supplying the following industries.....

Aerospace Agriculture **Automotive** Beveridge **Defence**

> Engineering (C+M+E) Food

General Industry Medical



We design, build and supply Electronic, Pneumatic, Hydraulic, Filtration, Controls and Systems.













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